

Report on Pavement Research Project in Ohio

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This project was built in the summer and fall of 1952 in an attempt to determine the performance of various thicknesses of subbase on a main truck route. The project is four miles long, of 9-in. uniform thickness, and is 24 ft. wide. It is divided into four sections, two with contraction joints on 100-ft. centers and two with contraction joints on 20-ft. centers.

The four sections are divided into subsections using the following types of subbase: (1) control with no subbase, subgrade is a known pumping soil; (2) open-textured granular subbase material, 3, 5, and 8 inches thick; (3) dense-graded granular subbase material, 3, 5, and 8 inches thick; (4) cement-modified soil 6 inches thick, with cement contents of 5, 7, 9, and 11 percent; and (5) soil-cement mixture 3 and 5 inches thick.

Eighteen 24-hr. traffic counts made since the project was constructed show that the test lanes carry approximately 1,844 combination trucks in 24 hours. Many of these have axle loads exceeding 18,000 lb.

● THE Department of Maintenance, in its "Final Report of Project Committee No. 1, Maintenance of Concrete Pavement as Related to the Pumping Action of Slabs," (1) recommended that future research be conducted to investigate the thickness and characteristics of subbases necessary to prevent pumping of portland-cement-concrete pavements placed over potentially pumping soils, and the relationship of traffic and slab end deflections to pumping.

The Bureau of Public Roads recommended a continuation of the study, and several states were invited to participate by constructing test roads which would incorporate features particularly suitable for this investigation.

The Ohio Department of Highways and the Bureau of Public Roads cooperated in the construction of such a test road in the summer and fall of 1952. These two organizations and the Portland Cement Association are cooperating in the testing.

While this report is concerned mainly with the construction of the test road, the performance observations made to date are included although it is much too early to attempt to draw any conclusions from them.

DESIGN AND CONSTRUCTION

Project Location

The report of the project committee showed conclusively "that the repeated passage of heavy axle loads is the primary activating element in pumping at joints and cracks in concrete pavements" and that "free water and fine-grained subgrade soils are the other two contributing factors." Therefore, it was essential that the test road be constructed where the subgrade soil was conducive to pumping and where the anticipated number of heavy axle loads would be sufficient in magnitude to assure that these elements which are known to cause pumping were present.

The location finally selected for the Ohio test road was approximately four miles of the eastbound roadway of US 20 in Sandusky County between Fremont and Clyde. Being a part of a main route east of Toledo, the road carries a large number of freight vehicles many of which haul heavy loads.

Construction Specifications

In general the specifications under which this test road was constructed were the "State of Ohio, Department of Highways, Construction and Material Specifications," dated January 1, 1951. Certain additions and modifications of these specifications, which are included in the following paragraphs, were necessary so that a complete record of the materials that went into its construction and the in-place condition of the

TABLE 1
STRENGTH OF PAVEMENT CONCRETE

Type of Specimen	Age, Days	No of Tests	Strengths	
			Compressive, psi	Modulus of Rupture, psi
Cylinders	7	97	3,456	-
Cylinders	28	110	4,757	-
Cores	28 ^a	68	4,852 ^a	-
Beams	3	117	-	609
Beams	5	128	-	632
Beams	7	228	-	652

^aThe cores were cut and tested at various ages ranging from 2 $\frac{1}{4}$ to 7 $\frac{1}{2}$ months. The average age was 6.07 months and the average strength was 5,794 psi. The equivalent 28-day strength is given in the table.

using full width construction. The test road was divided into four sections, each approximately 6,500 ft. in length. In the first and third sections the contraction joints were spaced at 100-ft. intervals, while in the second and fourth sections, they were spaced at 20-ft. intervals. Expansion joints were only used between sections and on each side of the one major bridge. All of the joints have load transfer devices.

The materials used in the concrete were crushed-limestone coarse aggregate, manufactured sand, and portland cement entraining 3 to 6 percent of air, each from one approved source.

The results of tests of beam and cylinder specimens cast at the time of construction are shown in Table 1.

Subgrade

In order to insure a reasonably uniform subgrade within the limits of what is known to be a pumping soil, the upper foot of the subgrade was required to conform to the following gradation:

Aggregate retained on a No. 200 sieve (0.075 mm.)	0 - 60% ^a
Silt (0.075 mm. to 0.005 mm.)	0 - 85%
Clay (smaller than 0.005 mm.)	15 - 100%

^a If the plus No. 200 mesh sieve aggregate exceeds 45 percent, the silt content shall not exceed 15 percent and the clay content shall not exceed 40 percent.

The characteristics of the upper foot of the in-place subgrade were obtained by the sampling of each 500-ft. length of roadway, a complete summary of which is given in Table A (appendix). The upper foot of the subgrade soil ranges between A-6(8) and A-6(12) of the AASHTO Designation M145-49, with the exception of a small quantity of A-7-6(13) material. A table of ranges and averages which characterize the material is listed in Table 2.

TABLE 2
RANGES AND AVERAGES OF
SUBGRADE CONSTANTS

Classification	Range	Ave. Value
Passing No. 10	89% - 100%	95%
Passing No. 200	63% - 92%	77%
Silt	31% - 55%	43%
Clay	29% - 45%	36%
Liquid Limit	30 - 42	35
Plasticity Index	12 - 22	16

subgrade, subbase, and surface course might be available for future study.

When any course of any 500-ft. subsection was completed, the contractor was required to allow the project engineer up to three working days in which to make in-place tests of the completed course.

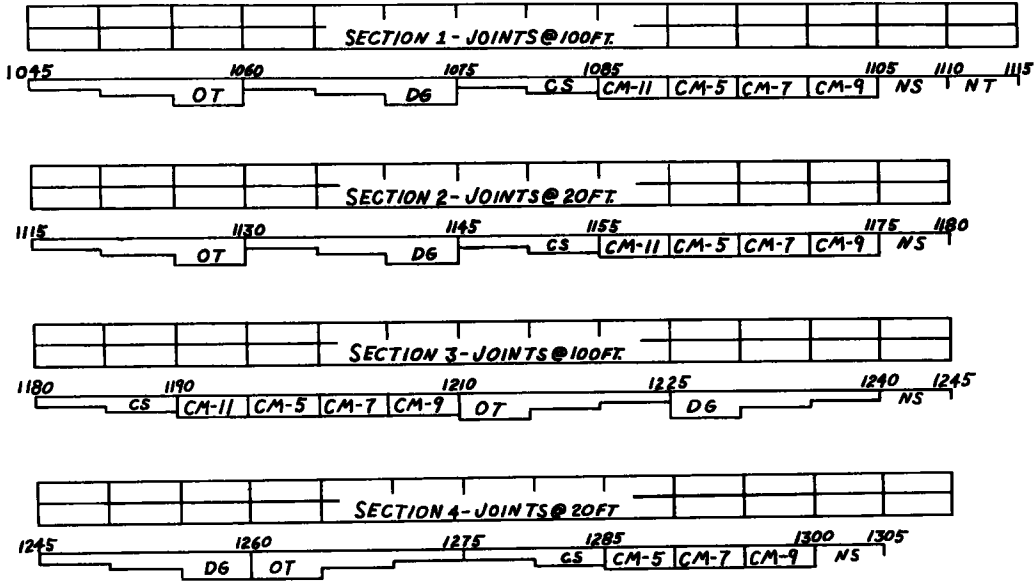
Pavement

The pavement was built of mesh reinforced air-entrained portland-cement concrete. It has a 9-in. uniform thickness and is 24 ft. wide. The concrete was placed

Subbase

Each section, except the fourth, is divided into twelve different subbase treatments and one length of no subbase. These subsections are 500 ft. long and consist of: (1) open-textured granular subbase material, 3, 5, and 8 inches thick; (2) dense-graded granular subbase material, 3, 5, and 8 inches thick; (3) soil-cement, 3 and 5 inches thick; and (4) cement-modified soil, 6 inches thick, with cement contents of 5, 7, 9, and 11 percent.

The fourth section is divided into only 11 subbase treatments, the 11 percent cement-modified subsection being omitted. The

**LEGEND**

OT = Open Textured - 3", 5", 8"
 DG = Dense Graded - 3", 5", 8"
 CS = Cement Stabilized - 3", 5"
 CM = Cement Modified Soil - 6"
 5, 7, 9, 11 % Cement
 NS = No Subbase
 NT = No Test

Figure 1. Arrangement of subbase treatments on the Ohio subbase test road.

specific arrangement is shown in Figure 1.

The material used for the open-textured granular subbase was crushed limestone. The specifications required that the coefficient of permeability be not less than 500 feet per day and that the grading conform to the following:

Sieve Size	Total Percent Passing
1½ in.	100
1 in.	50-100
No. 4	30-100
No. 40	0-35
No. 200	0-15

The material used for the dense-graded granular subbase was also crushed limestone. The coefficient of permeability was required to be not greater than 2 feet per day and the grading was required to conform to the following:

Sieve Size	Total Percent Passing
1½ in.	100
1 in.	95-100
No. 40	20-65
No. 200	15-30

A brief summary of the average characteristics of these granular subbase materials is given in Table 3. Characteristics of samples from each treatment are listed in Table B in the appendix.

The soil for the soil-cement subbase met the grading requirements of the upper foot of the subgrade. The pulverized soil was required to have a minimum of 80 percent of the mixture by weight passing a No. 4 sieve, exclusive of the gravel or stone retained

TABLE 3
CHARACTERISTICS OF GRANULAR SUBBASE

Subbase Treatment and Soil Classification	Gradation Total Percent Passing			Permeability Coefficient, Ft./Day	AASHO Max. Dry Density, Pcf.	Optimum Moisture, %
	No. 4	No. 40	No. 200			
Open-textured A-1-a(0)	38	11	7	590	125	12
Dense-graded A-1-b(0)	99	36	22	0.21	128	11

on a No. 4 sieve. The soil-cement contained 14 percent cement by volume. A soil-stabilizing machine was used to pulverize the soil, spread the cement and water, mix the materials and spread the mixture. For the initial compaction, a tamping roller was required. A smooth-wheeled tandem roller and pneumatic tired rollers were required for final compaction. The contractor was required to cure the completed course with earth or saturated straw for a minimum of 7 days or until the portland-cement concrete was placed on the subbase.

When tested in accordance with the requirements of the Standard Method of Freezing-and-Thawing Test of Compacted Soil-Cement Mixture, AASHO Designation T 136-45, representative soil-cement cylinders showed a loss after 12 cycles of 5 percent. Cylinder strengths from 2-by-2-in. representative soil-cement cylinders are as follows:

Age, days	Strength, psi.
2	254
7	350
28	497

The cement-modified soil subbase and the soil-cement subbase were constructed of the same materials and by the same methods except that for the cement modified subbase a minimum of 70 percent cement pulverization was permitted and no curing was required.

The effect of cement modification of the soil is shown by the data in Table 4.

TABLE 4
EFFECT OF CEMENT MODIFICATION
CN SOIL CHARACTERISTICS

Cement Content	0%	5%	7%	9%	11%
Physical Constant	Numerical Value of Constant at Cement Contents Listed Above				
Liquid Limit	39	39	37	37	36
Plastic Limit	19	25	25	27	29
Plasticity Index	20	14	12	10	7
Shrinkage Limit	19	25	26	28	32
Soil Classification	Percent in Each Classification at Above Cement Contents				
Coarse Sand	4	20	24	26	31
Fine Sand	14	18	18	25	22
Silt	39	38	36	34	32
Clay	42	23	21	14	14

A brief summary of the average characteristics of both of the cement-treated subbases is given in Table 5. Characteristics of samples from each treatment are listed in the appendix.

OBSERVATIONS OF PERFORMANCE

General

Observations of the performance of the various subbase treatments will probably continue for several years. Traffic studies, records of moisture and temperature changes, pavement deflections studies, studies of pavement strains and visual observations of distress are being made at the present time.

Traffic Studies

The Ohio Highway Department began making traffic counts and weight surveys of the vehicles using the test road in

TABLE 5
CHARACTERISTICS OF CEMENT TREATED SUBBASES

Subbase Treatment	Max. Lab. Dry Wt. (Incl. Cem.), Pcf.	Max. Lab. Wet Wt. (Incl. Cem.), Pcf.	Wet Wt. as Placed Pcf.	Opt. Moist., %	Moist. as Placed, %
Soil-cement	105.8	126.4	125.0	18.8	19.5
Cement-modified	106.0	126.8	125.2	18.7	19.3



Figure 2. Deflectometer installation.

January, 1953. With a few exceptions traffic counts and weight surveys have been made monthly since that time. These traffic studies indicate that the test road is well located with respect to traffic loads and frequency. On an average yearly weekday 5,749 vehicles pass over the test road. Of this amount 2,130 are heavy trucks. Based on weight surveys, 21 percent of the axles of the heavy trucks weigh more than 14,000 lb. The results of these monthly traffic counts and weight surveys will be found in the appendix.

Moisture and Temperature Records

Provisions were made during construction for the installation of fibreglas electrical soil-moisture instruments which contain thermistors for temperature determinations also. A discussion of the basic design of this instrument can be found in "The Place of Electrical Soil-Moisture Meters in Hydrologic Research," by E. A. Colman (2). Improvements in this basic design had been made in the instruments used. These improvements are discussed in "The Fibreglas Soil-Moisture Instrument," by E. A. Colman and T. M. Hendrix (3).

These fibreglas soil-moisture cells were installed in the subbase and subgrade beneath the pavement at each of seven locations along the test road. In addition four of the cells were placed along the right-of-way line at various depths so that the effect of the pavement slab might be observed. The Ohio Department of Highways and the Bureau of Public Roads are cooperating in the interpretation of the data being obtained from these cells.

TABLE 6
MAXIMUM DEFLECTIONS RECORDED IN JULY 1953
(Deflections in Thousandths Inches)

Subbase Type	20 Foot Slabs				100 Foot Slabs			
	Joints		Midslabs		Joints		Midslabs	
	t = 15	t = 15 t = 13	t = 2	t = 2	t = 12	t = 12	t = 15	t = 1
3in O T	10	11	14	18	20	20	13	26
5in O T	9	9	10	14	15	16	13	23
8in O T	13	14	14	23	17	9	8	13
3in D G	14	15	17	18	38	20	14	19
5in D G	11	13	12	15	24	9	9	17
8in D G	12	10	12	14	26	12	11	18
3in S C	11	11	13	16	23	13	10	15
5in S C	8	8	10	14	12	11	9	12
5% C M	8	14	16	25	16	12	9	14
7% C M	8	13	14	21	15	12	8	17
9% C M	8	11	7	11	13	12	8	15
11% C M	9	8	10	21	14	12	10	17
N S	23	22	21	20	99	20	16	18

t = Temperature of top of slab minus temperature of bottom of slab

Only two of the four test sections are instrumented for these tests, namely, the second and third sections which have 100-ft. and 20-ft. joint spacings, respectively.

The loading truck being used in these studies is a 3-axle dump truck loaded to a gross of approximately 31,500 lb. on the tandem axles.

In the general evaluation study only the maximum deflections are desired. They are being obtained by measuring the relative displacement between the slab edge and the top of a rod driven through a casing into the subgrade. The deflectometer used to measure slab deflections with respect to the rod is shown in Figure 2. In each subsection of the two sections selected for study there are deflectometer installations at the midpoint of three slabs and within 6 inches of each side of one joint.

The maximum deflection data that has been obtained to date is summarized in Tables 6 and 7. The figures representing corner deflections are averages of three runs at each of two adjacent corners and those in midslab columns are averages of three runs at each of three positions at the pavement edge midway between joints.

The effect of temperature upon the magnitude of panel deflections is very noticeable. In Table 7, under 100-foot slabs, the tests made in the early morning with a slab differential, temperature of top of slab less temperature of bottom of slab, of 0 F. gave corner deflections about twice as large as those made in the afternoon with a slab differential of +12 F. The same trend is observed under 20-foot slabs but the differences between early morning deflections and afternoon deflections are not quite as large.

From the maximum deflection data obtained thus far, it is quite evident that all of the subbases are of some value in the reduction of slab deflection below that found in the no-subbase sections. Thus far, of those being tested, the most effective in the reduction of slab deflection are the cement-modified subbases. Next in rank are the soil-cement subbases and the least effective are the open-textured and dense-graded subbases.

To ascertain the magnitude of strains in the portland-cement-concrete road slabs associated with the slab deflections, several of the installations for maximum deflections have been selected for further study and these are instrumented to provide a continuous strain and deflection record for each pass of the test vehicle.

The linear variable differential trans-

Deflection and Strain Studies

Two types of deflection studies are being made. The first is an overall evaluation program in which a controlled load moves past an arrangement of maximum reading deflectometers. The arrangement is such that the maximum deflections of the outer corners and edges of several slabs in each treatment on one section are recorded within a short interval of time. This method serves to reduce the effects on deflection readings of changes in the shape of the slab due to temperature differences.

A second type of study is being made at a limited number of locations. At these positions, deflections and strains are read continuously during the passage of the load.

TABLE 7
MAXIMUM DEFLECTIONS RECORDED IN APRIL 1954
(Deflections in Thousandths Inches)

Subbase Type	20 Foot Slabs				100 Foot Slabs			
	Joints		Midslabs		Joints		Midslabs	
	t = 4	t = 10	t = 0	t = 1	t = 0	t = 12	t = -1	t = 12
3in O T	34	27	20	17	38	19	29	13
5in O T	28	18	16	10	34	13	32	14
8in O T	47	22	24	16	36	12	23	10
3in D G	36	19	20	17	60	30	24	21
5in D G	29	15	17	13	29	14	20	15
8in D G	28	20	19	13	36	19	23	14
3in S C	41	23	21	15	62	38	18	15
5in S C	40	16	18	10	30	18	16	14
5% C M	38	23	27	20	27	12	13	11
7% C M	28	17	24	16	42	15	17	11
9% C M	30	17	15	10	38	15	15	11
11% C M	31	19	17	11	29	19	15	14
N S.	53	35	20	20	103	78	25	21

t = Temperature of top of slab minus temperature of bottom of slab

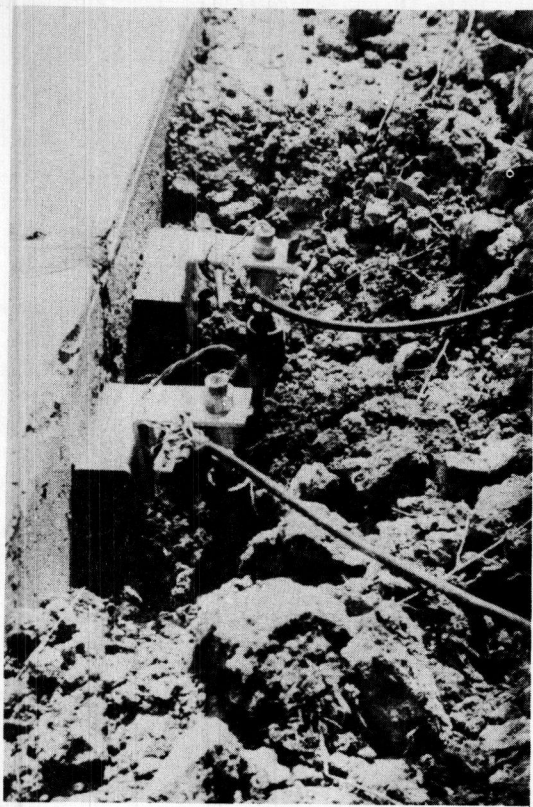


Figure 3. Transformer installation.

formers being used for the continuous deflection measurements are mounted in a manner similar to the maximum reading deflectometers. The housing is held in an angle bracket which is clamped to the uni-strut section and the iron core pin rests on the top of the reference rod which was driven through the casing into the subgrade. They are coupled directly to a Sanborn automatic strain recorder. A view of the transformers installed at a joint is shown in Figure 3.

For the measurement of strains for the continuous record study Baldwin SR-4 Type A-9 gages are cemented to the upper surface of the portland-cement concrete close to the edge. The Sanborn recorder indicates these strains simultaneously with the deflections indicated by the transformers.

One of the SR-4 Type A-9 gages is mounted midway between the ends of the slab and two gages are placed at a distance from the corner which has been found by trial to be the position giving maximum response with corner loads. These positions have been found to be $4\frac{1}{2}$ feet from the joint in 20-foot panels and 8 feet from the joint in 100-foot panels. The distances are not critical.

A summary of maximum deflections and strains from the tests made to date is presented in Table 8. No constant temperature differential could be attained in these tests due to time requirements.

When the truck wheels were crossing the joint, the maximum tension in the upper face of the concrete slab was seldom as large as the maximum compression recorded

TABLE 8
MAXIMUM STRAINS AND DEFLECTIONS FROM CONTINUOUS RECORDS

Subbase Type	1953 Deflections (.001 in.)				1953 Strains (.000001 in./in.)			1954 Deflections (.001 in.)			1954 Strains (.000001 in./in.)			
	t	Corner App.	Mid- Lv.	Mid- Slab	Corner App.	Mid- Lv.	Mid- Slab	t	Corner App.	Mid- Lv.	Mid- Slab	Corner App.	Mid- Lv.	Mid- Slab
20-Foot Slabs														
5 in. O. T.	4	15	16	12	27	26	29	3	29	25	-	27	23	-
5 in. D. G.	4	18	16	25	33	30	41	3	11	18	20	34	26	31
5 in. S. C.	-2	54	34	23	41	39	31	4	24	28	-	25	29	-
7% C. M.	0	26	26	21	28	28	36	6	22	24	-	29	28	-
N. S.	0	31	30	22	41	40	36	3	36	48	-	31	33	-
100-Foot Slabs														
5 in. O. T.	11	13	11	16	28	37	38	2	23	26	15	27	26	31
5 in. D. G.	6	14	16	12	32	32	31	0	21	31	12	29	27	25
5 in. S. C.	8	22	24	21	35	34	38	6	23	28	23	30	29	28
7% C. M.	15	36	26	23	33	31	39	6	20	22	14	32	30	-
N. S.	9	61	60	15	33	47	39	8	57	75	27	38	40	39

t = Temperature of top of slab minus temperature at bottom of slab.

when a truck wheel was at the gage position. The larger of these two values was listed in Table 8. For this reason the tabulated corner strains do not differ greatly from those at mid slab.

Visual Observations of Pavement

Thus far, four condition surveys to observe the amount of joint pumping, edge pumping and edge blowing have been made by the Ohio Department of Highways. Previous surveys have led to the conclusion that curbs, acceleration and deceleration lanes materially reduce the surface evidence of pumping and edge blowing and that joint spacing has a material effect also. Therefore, in the composite summary of these surveys, the figures are based on 100 feet of uncurbed length and the different joint spacings are shown separately.

These surveys show that the opened-textured granular subbases have the least visual evidence of pumping and blowing. Next in rank are the dense-graded and last are the no-subbase sections. The soil-cement and cement-modified subbases are definitely better than the no-subbase sections.

By April 1954, the faulting and cracking of one of the no-subbase subsections with 100-foot joint spacing had become so severe that corrective maintenance was required. The other no-subbase subsections had by this time shown definite indications of some loss of subgrade support. All of the no-subbase subsections were undersealed with bituminous material on April 21, 1954.

A featured crushed limestone granular shoulder, about 3 inches thick at the pavement's edge and about 3 feet wide, was placed along the outside pavement edge for the entire length of the test road in August 1954, to correct the dangerous shoulder condition of some of the subsections which was due largely to severe pumping and edge blowing action.

TENTATIVE CONCLUSIONS

As previously stated, it is still too early to draw definite conclusions as to the relative merits of each subbase treatment. All treatments perform better than untreated subgrade. This is especially noticeable under the 100-foot slabs, where several failures have occurred on the subsections on the untreated subgrade and considerable maintenance has been required.

References

1. Proceedings, Highway Research Board, Vol. 22, p. 281 (1948).
2. American Geophysical Union Transactions, Vol. 27, No. 6, Dec. 1946.
3. Soil Service, Vol. 67, No. 6, June 1949.

TABLE B
CHARACTERISTICS OF GRANULAR SUBBASES

Comp. Thickness in.	Station Limits	Based on Laboratory Tests of Samples of Delivered Material											Based on Field Density Tests							
		Sieve Analysis % Passing						Particle Size, %		Plasticity Constants		HRB ^a Soil Classification	Permeability Coeff. ft./day	Moist. Den. Test		Opt. Moist. % ^b	Comp. Moist. %	Max. Lab. Dry Wt. pcf. ^b	Comp. Dry Wt. pcf.	Per-cent Comp.
		1 1/4"	1"	3/4"	4	40	200	Coarse Sand	Fine Sand	Liquid Limit	Plast Index			Max. Lab. Dry Wt. pcf.	Opt. Moist. %					
		Open Textured																		
3	1045-1050	100	100	34	9	6	5	2	17	N. P.	A-1a(0)	279	123.2	13.8	10.1	6.5	126.9	132.4	104.4	
3	1115-1120	100	100	45	13	9	8	3	-	N. P.	A-1a(0)	224	-	-	10.2	4.8	126.8	126.3	99.8	
3	1220-1225	100	100	38	10	7	5	3	19	1	A-1a(0)	910	126.8	11.0	11.5	8.1	126.8	127.0	100.1	
3	1270-1275	100	100	36	9	7	5	2	-	N. P.	A-1a(0)	768	122.1	12.7	10.2	4.8	126.8	125.0	98.7	
5	1050-1055	100	100	37	11	8	7	2	18	1	A-1a(0)	500	124.8	12.0	10.1	4.9	126.9	126.5	99.8	
5	1120-1125	100	100	43	10	8	7	2	-	N. P.	A-1a(0)	538	-	-	10.6	6.0	126.8	121.1	95.7	
5	1215-1220	100	100	41	12	8	11	3	20	2	A-1a(0)	967	129.0	11.6	10.2	6.5	126.8	121.0	95.2	
5	1265-1270	100	100	32	12	9	4	2	-	N. P.	A-1a(0)	533	128.1	11.1	10.2	4.8	126.8	122.9	97.0	
8	1055-1060	100	100	43	13	7	8	2	16	N. P.	A-1a(0)	393	125.2	13.3	10.1	5.7	126.9	129.8	102.4	
8	1125-1130	100	100	42	12	8	7	3	20	2	A-1a(0)	513	125.0	10.4	10.2	5.9	126.8	126.3	99.6	
8	1210-1215	100	100	37	11	6	6	4	19	2	A-1a(0)	681	128.5	10.8	10.2	6.2	126.8	125.2	98.9	
8	1260-1265	100	100	26	8	6	4	2	-	N. P.	A-1a(0)	764	116.4	10.7	10.2	5.9	126.8	120.4	95.0	
Dense Graded																				
3	1060-1065		100	99	36	18	41	8	-	N. P.	A-1b(0)	0.13	127.5	11.4	12.6	3.5	127.5	126.0	98.8	
3	1130-1135		100	96	36	21	38	9	-	N. P.	A-1b(0)	0.20	128.1	11.1	11.5	2.9	128.3	126.5	98.5	
3	1235-1240		-	-	-	-	-	-	-	-	-	-	-	-	11.5	4.2	128.3	126.5	98.6	
3	1245-1250		100	99	38	26	43	7	-	N. P.	A-2-4(0)	0.08	127.4	10.8	11.5	5.0	128.3	127.5	99.4	
5	1065-1070		100	100	36	25	39	6	-	N. P.	A-1b(0)	0.02	128.3	10.8	12.6	3.9	127.5	126.1	98.9	
5	1135-1140		100	99	43	27	39	9	-	N. P.	A-2-4(0)	0.10	128.0	10.6	11.5	4.1	128.3	120.5	93.7	
5	1230-1235		100	99	35	21	42	8	-	N. P.	A-1b(0)	0.04	127.1	11.1	11.5	6.3	128.3	123.1	96.0	
5	1250-1255		100	100	42	27	40	8	-	N. P.	A-2-4(0)	0.14	130.0	11.0	11.5	8.4	128.3	124.2	96.8	
8	1070-1075		100	99	24	17	39	4	-	N. P.	A-1b(0)	1.02	127.6	11.7	12.6	3.9	127.5	126.2	99.0	
8	1140-1145		100	98	36	22	42	7	-	N. P.	A-1b(0)	0.10	128.3	10.7	11.5	3.5	128.3	122.6	95.7	
8	1225-1230		100	98	26	17	39	5	-	N. P.	A-1b(0)	0.03	126.7	11.3	11.5	6.2	128.3	126.7	98.8	
8	1255-1260		100	99	40	25	41	9	-	N. P.	A-1b(0)	0.45	127.9	10.7	11.5	9.0	128.3	126.4	98.5	

^a "Classification of Highway Subgrade Material" as adopted by the Highway Research Board in 1945.

^b Actual laboratory tests representative of the material in place.

TABLE C
CHARACTERISTICS OF CEMENT TREATED SUBBASES

Comp. Thickness, in.	Station Limits	Sieve Analysis, % Ret. on #10	Particle Size %				Plasticity Constants		HRB ^c Soil Classification	Max. Lab. Dry Wt. (Incl. Cem.) pcf.	Max. Lab. Wet Wt. (Incl. Cem.) pcf.	Wet Wt. as Placed pcf.	Opt. Moist. %	Moist. as Placed, %	Cem. Cont., %	Remarks
			Coarse Sand	Fine Sand	Silt	Clay	Liquid Limit	Plast. Index								
Soil Cement																
3	1075-1080	5	8	7	35	45	31	14	A-6(10)	104.4	126.4	125.3	19.5	21.3	14.1	
3	1145-1150	5	8	7	35	45	31	14	A-6(10)	104.6	125.8	123.6	20.2	18.4	(1)	(1)1145+00 to 1147+50 -20.5% ^a
3	1180-1185	5	8	7	35	45	31	14	A-6(10)	105.3	125.8	124.5	19.5	19.1	14.4	1147+50 to 1150+00 -20.9% ^a
3	1275-1280	5	8	7	35	45	31	14	A-6(10)	109.3	128.3	125.5	16.0	19.3	14.4	
5	1080-1085	5	8	7	35	45	31	14	A-6(10)	105.5	125.5	123.0	18.0	21.5	(2)	(2)1080+00 to 1082+50 -14.1%
5	1150-1155	5	8	7	35	45	31	14	A-6(10)	103.1	124.4	124.9	21.1	20.0	(3)	1082+50 to 1085+00 -14.2%
5	1185-1190	5	8	7	35	45	31	14	A-6(10)	105.7	126.2	125.2	19.0	18.7	14.2	(3)1150+00 to 1152+50 -20.7% ^b
5	1280-1285	5	8	7	35	45	31	14	A-6(10)	108.8	128.4	127.6	17.5	17.9	14.1	1152+50 to 1155+00 -18.9% ^b
Cement Modified																
6	1085-1090	5	8	7	35	45	31	14	A-6(10)	105.8	126.9	123.4	18.5	20.2	(4)	(4)1085+00 to 1087+50 -11.0%
6	1155-1160	5	8	7	35	45	31	14	A-6(10)	105.6	127.4	126.2	20.4	20.7	11.0	1087+50 to 1090+00 -10.0%
6	1190-1195	5	8	7	35	45	31	14	A-6(10)	104.7	126.8	123.6	20.0	18.3	(5)	(5)1190+00 to 1192+50 -11.8%
6	1090-1095	5	8	7	35	45	31	14	A-6(10)	108.3	128.4	125.7	15.5	18.3	5.2	1192+50 to 1195+00 -11.0%
6	1160-1165	5	8	7	35	45	31	14	A-6(10)	105.1	125.8	123.4	19.5	18.8	(6)	(6)1160+00 to 1162+50 -6.3%
6	1195-1200	5	8	7	35	45	31	14	A-6(10)	105.8	125.7	122.7	18.3	19.8	5.0	1162+50 to 1165+00 -5.0%
6	1285-1290	5	8	7	35	45	31	14	A-6(10)	106.9	126.2	128.2	17.1	18.6	5.0	
6	1095-1100	5	8	7	35	45	31	14	A-6(10)	107.8	128.8	126.7	19.2	20.6	7.2	
6	1165-1170	5	8	7	35	45	31	14	A-6(10)	104.7	124.9	123.2	18.9	17.0	7.0	
6	1200-1205	5	8	7	35	45	31	14	A-6(10)	105.1	126.2	124.2	18.4	18.8	7.0	
6	1290-1295	5	8	7	35	45	31	14	A-6(10)	106.7	127.0	127.2	18.0	18.5	(7)	(7)1290+00 to 1292+50 -6.7%
6	1100-1105	5	8	7	35	45	31	14	A-6(10)	107.5	128.5	127.0	18.6	19.2	9.0	1292+50 to 1295+00 -7.2%
6	1170-1175	5	8	7	35	45	31	14	A-6(10)	103.7	124.9	122.6	19.3	19.7	8.3	
6	1295-1300	5	8	7	35	45	31	14	A-6(10)	109.7	130.2	129.5	18.2	18.4	9.0	

^a Includes 6.1% additional cement added when section was reworked.

^b Includes 4.9% additional cement added when section was reworked.

^c "Classification of Highway Subgrade Material" as adopted by the Highway Research Board in 1945.

TABLE D
1953 24-HOUR WEEKDAY TRAFFIC COUNT

Month	Light Vehicles		Heavy Vehicles		Total Heavy Vehicles	Total Vehicles
	Pass. Cars	Panels & Pickups	Single Unit Trucks	Combination Trucks		
January	2637	217	325	2309	2634	5488
February ^a	2360	178	237	2020	2257	4795
March	2306	163	189	1994	2183	4652
April	3121	290	344	2022	2366	5777
May	3137	247	295	2253	2548	5932
June	3920	267	406	1955	2361	6548
July	4696	227	372	1818	2190	7113
August	4993	291	340	2215	2555	7839
September	3879	252	278	1937	2215	6346
October	3122	245	366	1843	2209	5576
November	2888	192	269	1728	1997	5077
December	2644	180	241	1753	1994	4818
Av. Yearly						
Weekday	3309	229	305	1987	2292	5830

^a Estimated

TABLE E
1954 24-HOUR WEEKDAY TRAFFIC COUNT

Month	Light Vehicles		Heavy Vehicles		Total Heavy Vehicles	Total Vehicles
	Pass. Cars	Panels & Pickups	Single Unit Trucks	Combination Trucks		
January	2176	159	203	1794	1997	4332
February	2439	183	207	1844	2051	4673
March	2898	215	293	1873	2166	5279
April ^a	3307	217	272	1744	2016	5540
May	3715	219	251	1615	1866	5800
June ^a	4381	215	260	1577	1837	6433
July	5048	210	269	1538	1807	7065
August	4765	250	259	1485	1744	6759
September ^a	4139	234	262	1573	1835	6208
October ^a	3514	219	264	1661	1925	5658
November	2889	204	266	1748	2014	5107
December	2577	218	269	2107	2376	5171
Av. Yearly						
Weekday	3487	212	256	1713	1969	5668

^a Estimated

TABLE F
TANDEM TRUCK AXLE FREQUENCY BY VARIOUS WEIGHT GROUPS FOR A 24-HOUR WEEKDAY

Axle Weight Groups, Thousands of Pounds	Number of Tandem Axles, Listed Individually															
	1953										1954					
	Jan.	Apr.	May	June	July	Aug.	Sept.	Oct.	Nov.	Dec.	Jan.	Feb.	Mar.	May	July	Aug.
No Pay Load	858	718	754	752	626	860	708	558	498	646	538	544	598	438	564	550
Under 14	652	979	1095	936	1006	1049	981	724	921	985	1082	1120	1083	993	864	903
14 to 15	179	87	156	117	155	173	160	96	72	123	166	86	143	113	116	119
15 to 16	184	72	60	68	88	68	95	67	42	74	46	46	75	43	54	70
16 to 17	94	26	20	26	44	53	35	32	14	12	46	11	18	29	22	18
17 to 18	37	6	7	9	18	19	15	16	11	-	-	3	23	12	10	10
18 to 19	14	-	-	7	5	6	9	4	3	6	-	3	9	2	6	2
19 to 20	8	-	-	2	-	2	6	1	3	6	-	-	5	-	8	2
20 to 21	-	-	-	2	-	-	1	-	-	-	-	3	-	-	-	4
21 to 22	-	-	-	-	-	-	4	-	-	-	-	-	-	-	-	2
22 to 23	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
23 to 24	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
24 & Over	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
Total	2026	1888	2092	1918	1942	2230	2014	1498	1564	1852	1878	1816	1954	1630	1644	1680

TABLE G
SINGLE TRUCK AXLE FREQUENCY BY VARIOUS WEIGHT GROUPS FOR A 24-HOUR WEEKDAY

Axle Weight Groups Thousands of Pounds	Number of Single Axles															
	1953										1954					
	Jan.	Apr.	May	June	July	Aug.	Sept.	Oct.	Nov.	Dec.	Jan.	Feb.	Mar.	May	July	Aug.
No Pay Load	2815	2932	3240	2764	2454	3022	2633	2695	2262	1886	2304	2104	2171	1672	1986	1831
Under 14	2855	2284	2465	2154	2014	2128	1899	2020	1994	2055	2132	2008	2173	1939	1545	1577
14 to 15	379	330	336	388	332	446	329	328	298	379	333	408	336	327	266	222
15 to 16	396	242	329	277	311	381	284	267	306	324	333	335	329	300	266	218
16 to 17	260	254	286	233	239	243	244	263	219	168	308	240	224	225	206	180
17 to 18	272	204	277	257	233	288	208	201	197	193	245	209	203	227	184	176
18 to 19	177	154	165	155	144	203	181	174	184	122	164	156	149	144	142	127
19 to 20	88	50	67	100	67	77	134	67	98	46	125	89	86	73	78	53
20 to 21	74	22	20	31	20	32	30	36	16	19	25	36	28	16	20	25
21 to 22	3	6	-	16	9	2	8	6	9	-	5	5	7	3	4	-
22 to 23	3	-	2	3	5	4	3	3	1	-	-	-	2	1	2	-
23 to 24	-	-	-	-	-	-	1	-	-	-	5	-	-	-	-	-
24 & Over	-	3	2	-	2	-	-	-	-	6	-	-	-	-	-	-
Total	7322	6481	7189	6378	5830	6826	5954	6060	5584	5198	5979	5590	5708	4927	4699	4409

TABLE H
TOTAL TRUCK AXLE FREQUENCY BY VARIOUS WEIGHT GROUPS FOR A 24-HOUR WEEKDAY

Axle Weight Groups Thousands of Pounds	Total Number of Axles															
	1953										1954					
	Jan.	Apr.	May	June	July	Aug.	Sept.	Oct.	Nov.	Dec.	Jan.	Feb.	Mar.	May	July	Aug.
No Pay Load	3673	3650	3994	3516	3080	3882	3341	3253	2760	2532	2842	2648	2769	2110	2550	2381
Under 14	3507	3263	3560	3090	3020	3177	2880	2744	2915	3040	3214	3128	3256	2932	2409	2480
14 to 15	558	417	492	505	487	619	489	424	370	502	499	494	479	440	382	341
15 to 16	580	314	389	344	399	449	379	334	348	398	379	381	404	343	320	288
16 to 17	354	280	308	259	283	296	279	295	233	180	354	251	242	254	228	198
17 to 18	309	210	284	266	251	307	223	217	208	193	245	212	226	239	194	186
18 to 19	191	154	165	162	149	209	190	178	187	128	164	159	158	146	148	129
19 to 20	96	50	67	102	67	79	140	68	101	52	125	89	91	73	86	55
20 to 21	74	22	20	33	20	32	31	36	16	19	25	39	28	16	20	29
21 to 22	3	6	-	16	9	2	12	6	9	-	5	5	7	3	4	2
22 to 23	3	-	2	3	5	4	3	3	1	-	-	-	2	1	2	-
23 to 24	-	-	-	-	-	-	1	-	-	-	5	-	-	-	-	-
24 & Over	-	3	2	-	2	-	-	-	-	6	-	-	-	-	-	-
Total	9348	8369	9281	8296	7772	9056	7968	7558	7148	7050	7857	7406	7662	6557	6343	6089

TABLE I
EXPERIMENTAL SUBBASE PROJECT, FIELD SURVEYS TO DATE^a
Summary of Pumping per 100 Foot of Uncurbed Length Itemized by Specific Subbase Type and Slab Length

Type of Subbase	Number of Pumping Joints								Number of Pumping Edges							
	20-Foot Slabs				100-Foot Slabs				20-Foot Slabs				100-Foot Slabs			
	1st.	2nd.	3rd.	4th.	1st.	2nd.	3rd.	4th.	1st.	2nd.	3rd.	4th.	1st.	2nd.	3rd.	4th.
3 in. Open Textured	-	-	-	-	-	-	-	-	-	0.1	-	-	-	-	-	-
5 in. Open Textured	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
8 in. Open Textured	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
3 in. Dense Graded	-	-	-	-	-	-	-	-	-	0.9	0.4	-	-	-	-	-
5 in. Dense Graded	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
8 in. Dense Graded	-	0.1	0.2	0.1	-	-	-	-	-	0.4	0.1	-	-	-	-	-
3 in. Soil Cement	-	-	0.9	1.0	-	0.6	1.1	0.8	-	1.4	2.7	0.2	-	1.1	0.8	-
5 in. Soil Cement	-	-	0.7	-	-	0.2	0.4	0.2	-	1.0	2.5	-	0.1	0.4	0.4	-
6 in. Cement Modified, 5%	-	0.6	4.2	1.8	-	0.5	0.5	0.5	0.3	3.4	3.5	0.1	-	1.0	0.9	0.9
6 in. Cement Modified, 7%	-	0.6	2.5	2.2	-	-	0.7	0.3	0.5	5.1	2.6	1.3	-	1.7	2.4	0.9
6 in. Cement Modified, 9%	0.1	0.3	1.7	1.0	-	-	0.2	0.2	0.4	3.5	1.2	2.1	-	0.5	1.4	0.2
6 in. Cement Modified, 11%	-	0.8	1.6	1.0	-	0.2	0.7	0.7	0.2	1.6	1.0	0.2	-	0.6	0.7	-
No Subbase ^b	0.7	1.3	7.0	4.7	0.1	0.1	0.7	0.2	-	1.7	3.4	1.0	0.1	0.9	1.4	0.1

Summary of Blowing per 100 Foot of Uncurbed Length Itemized by Specific Subbase Type and Slab Length

Type of Subbase	Number of Blowholes								Feet of Continuous Blowing							
	20-Foot Slabs				100-Foot Slabs				20-Foot Slabs				100-Foot Slabs			
	1st.	2nd.	3rd.	4th.	1st.	2nd.	3rd.	4th.	1st.	2nd.	3rd.	4th.	1st.	2nd.	3rd.	4th.
3 in. Open Textured	0.1	0.3	4.6	0.2	-	-	0.2	-	-	-	-	-	-	-	-	-
5 in. Open Textured	0.2	1.7	2.4	-	-	-	2.2	-	-	-	-	-	-	-	-	-
8 in. Open Textured	0.3	1.1	0.1	-	-	-	1.6	-	-	-	-	-	-	-	-	-
3 in. Dense Graded	-	6.8	11.9	0.3	-	0.8	10.2	0.1	-	1.0	-	-	-	1.2	-	-
5 in. Dense Graded	0.4	11.5	18.9	-	-	-	12.6	0.1	-	1.7	-	-	-	-	-	-
8 in. Dense Graded	1.1	13.3	17.8	-	-	3.0	18.4	-	-	4.4	3.2	-	-	-	-	-
3 in. Soil Cement	1.3	16.3	27.8	0.1	0.6	2.2	12.3	2.8	-	1.8	-	-	-	11.0	2.2	-
5 in. Soil Cement	0.8	20.6	12.1	-	0.9	2.9	3.4	0.2	-	8.3	11.5	-	-	2.5	0.6	-
6 in. Cement Modified, 5%	2.0	14.2	5.6	1.1	0.3	2.9	4.6	0.8	-	6.1	2.1	-	-	5.1	1.1	-
6 in. Cement Modified, 7%	9.1	10.0	12.8	2.1	1.5	9.8	2.1	1.9	1.1	17.0	19.9	-	-	1.3	2.5	-
6 in. Cement Modified, 9%	10.9	22.6	25.4	1.8	0.6	14.2	0.9	1.0	0.3	24.9	8.4	-	-	1.2	0.8	-
6 in. Cement Modified, 11%	2.8	13.2	13.0	-	4.1	9.6	8.0	0.8	-	-	5.0	-	-	6.7	1.0	-
No Subbase ^b	4.4	19.5	3.4	-	0.1	1.7	1.6	-	-	-	8.7	-	-	-	1.3	-

^a 1st., 2nd., 3rd. and 4th. refer to the field surveys of March 26, 1953, May 14, 1953, March 15, 1954 and December 10, 1954 respectively.

^b All of the no-subbase sections were subsealed with bituminous material on April 21, 1954.

Note: On August 20 and 23, 1954, a feathered granular shoulder, about 3 inches thick at the pavement's edge and about 3 feet wide, was placed the full length of the project to correct the low shoulder condition.

TABLE J
EXPERIMENTAL SUBBASE PROJECT, FIELD SURVEYS TO DATE^a
Summary of Pumping per 100 Foot of Uncurbed Length Itemized by General Subbase Type and Slab Length

Type of Subbase	Number of Pumping Joints								Number of Pumping Edges							
	20-Foot Slabs				100-Foot Slabs				20-Foot Slabs				100-Foot Slabs			
	1st.	2nd.	3rd.	4th.	1st.	2nd.	3rd.	4th.	1st.	2nd.	3rd.	4th.	1st.	2nd.	3rd.	4th.
Open Textured	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
Dense Graded	-	-	0.1	-	-	-	-	-	-	0.4	0.2	-	-	-	-	-
Soil Cement	-	-	0.8	0.5	-	0.4	0.7	0.5	-	2.7	2.6	0.1	-	0.7	0.6	-
Cement Modified	-	0.6	2.5	1.5	-	0.2	0.5	0.4	0.4	3.4	2.1	0.9	-	0.9	1.3	0.5
No Subbase ^b	0.7	1.3	7.0	4.7	0.1	0.1	0.7	0.2	-	1.7	3.4	1.0	0.1	0.9	1.4	0.1

Summary of Blowing per 100 Foot of Uncurbed Length Itemized by General Subbase Type and Slab Length

Type of Subbase	Number of Blowholes								Feet of Continuous Blowing							
	20-Foot Slabs				100-Foot Slabs				20-Foot Slabs				100-Foot Slabs			
	1st.	2nd.	3rd.	4th.	1st.	2nd.	3rd.	4th.	1st.	2nd.	3rd.	4th.	1st.	2nd.	3rd.	4th.
Open Textured	0.2	1.0	2.4	0.1	-	-	1.3	-	-	-	-	-	-	-	-	-
Dense Graded	0.5	10.5	16.4	0.1	-	1.3	13.7	0.1	-	2.4	1.1	-	-	0.4	-	-
Soil Cement	1.2	18.5	20.0	0.1	0.7	2.6	7.8	1.5	-	5.0	5.8	-	-	6.7	1.4	-
Cement Modified	6.2	15.0	14.2	1.2	1.6	9.0	3.9	1.1	0.3	12.0	8.9	-	-	3.6	1.3	-
No Subbase ^b	4.4	19.5	3.4	-	0.1	1.7	1.6	-	-	-	8.7	-	-	-	1.3	-

Summary of Pumping and Blowing per 100 Feet of Uncurbed Length Itemized by General Subbase Type

Type of Subbase	Pumping								Blowing							
	Number of Joints				Number of Edges				Number of Blowholes				Feet of Continuous			
	1st.	2nd.	3rd.	4th.	1st.	2nd.	3rd.	4th.	1st.	2nd.	3rd.	4th.	1st.	2nd.	3rd.	4th.
Open Textured	-	-	-	-	-	-	-	-	0.1	0.5	1.8	-	-	-	-	-
Dense Graded	-	-	-	-	-	0.2	0.1	-	0.3	6.9	14.9	0.1	-	1.4	0.6	-
Soil Cement	-	0.2	0.7	0.5	-	1.7	1.6	0.1	0.9	10.5	13.9	0.5	-	5.9	3.6	-
Cement Modified	-	0.4	1.5	1.3	0.2	2.2	1.7	1.0	3.9	12.0	9.1	1.6	0.1	7.8	5.1	-
No Subbase ^b	0.4	0.7	3.9	2.5	0.1	1.3	2.4	0.5	2.2	10.6	2.5	-	-	-	5.0	-

^a 1st., 2nd., 3rd. and 4th. refer to the field surveys of March 26, 1953, May 14, 1953, March 15, 1954 and December 10, 1954 respectively.

^b All of the no-subbase sections were subsealed with bituminous material on April 21, 1954.

Note: On August 20 and 23, 1954, a feathered granular shoulder, about 3 inches thick at the pavement's edge and about 3 feet wide, was placed the full length of the project to correct the low shoulder condition.

Some HRB Publications Relating to Concrete and Maintenance

Bulletin 21: MAINTENANCE COSTS (1949) 14 p. \$.15

Progress Report of the Project Committee on Maintenance Costs, J. S. Bright, Chairman; Cost of Mechanical Loaders in Ditch Cleaning as Compared with Costs of Hand Operations in Virginia, J. J. Forrer; Economics of Resurfacing Disintegrated Pavements, C. Owen Beckley.

Bulletin 29: MAINTENANCE COSTS (1950) 20 p. \$.45

Progress Report of the Project Committee on Maintenance Costs, H. A. Radzikowski, Chairman; County Road Maintenance and Operation Costs, Roger H. Willard.

Bulletin 47: SALVAGING OLD PAVEMENTS BY RESURFACING (1952) 35 p. \$.60

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