NATIONAL COOPERATIVE HIGHWAY RESEARCH PROGRAM REPORT

EFFECT OF AIR POLLUTION REGULATIONS ON HIGHWAY CONSTRUCTION AND MAINTENANCE

TRANSPORTATION RESEARCH BOARD 1978

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NATIONAL COOPERATIVE HIGHWAY RESEARCH PROGRAM REPORT 191

EFFECT OF AIR POLLUTION REGULATIONS ON HIGHWAY CONSTRUCTION AND MAINTENANCE

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RESEARCH SPONSORED BY THE AMERICAN ASSOCIATION OF STATE HIGHWAY AND TRANSPORTATION OFFICIALS IN COOPERATION WITH THE FEDERAL HIGHWAY ADMINISTRATION

AREAS OF INTEREST:

BITUMINOUS MATERIALS AND MIXES

CONSTRUCTION

MAINTENANCE, GENERAL

TRANSPORTATION RESEARCH BOARD NATIONAL RESEARCH COUNCIL WASHINGTON, D.C. 1978

NATIONAL COOPERATIVE HIGHWAY RESEARCH PROGRAM

Systematic, well-designed research provides the most effective approach to the solution of many problems facing highway administrators and engineers. Often, highway problems are of local interest and can best be studied by highway departments individually or in cooperation with their state universities and others. However, the accelerating growth of highway transportation develops increasingly complex problems of wide interest to highway authorities. These problems are best studied through a coordinated program of cooperative research.

In recognition of these needs, the highway administrators of the American Association of State Highway and Transportation Officials initiated in 1962 an objective national highway research program employing modern scientific techniques. This program is supported on a continuing basis by funds from participating member states of the Association and it receives the full cooperation and support of the Federal Highway Administration, United States Department of Transportation.

The Transportation Research Board of the National Research Council was requested by the Association to administer the research program because of the Board's recognized objectivity and understanding of modern research practices. The Board is uniquely suited for this purpose as: it maintains an extensive committee structure from which authorities on any highway transportation subject may be drawn; it possesses avenues of communications and cooperation with federal, state, and local governmental agencies, universities, and industry; its relationship to its parent organization, the National Academy of Sciences, a private, nonprofit institution, is an insurance of objectivity; it maintains a full-time research correlation staff of specialists in highway transportation matters to bring the findings of research directly to those who are in a position to use them.

The program is developed on the basis of research needs identified by chief administrators of the highway and transportation departments and by committees of AASHTO. Each year, specific areas of research needs to be included in the program are proposed to the Academy and the Board by the American Association of State Highway and Transportation Officials. Research projects to fulfill these needs are defined by the Board, and qualified research agencies are selected from those that have submitted proposals. Administration and surveillance of research contracts are responsibilities of the Academy and its Transportation Research Board.

The needs for highway research are many, and the National Cooperative Highway Research Program can make significant contributions to the solution of highway transportation problems of mutual concern to many responsible groups. The program, however, is intended to complement rather than to substitute for or duplicate other highway research programs.

NCHRP Report 191

Project 20-12 FY '74 ISSN 0077-5614 ISBN 0-309-02779-9 L. C. Catalog Card No. 78-69814

Price: \$7.00

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Published reports of the

NATIONAL COOPERATIVE HIGHWAY RESEARCH PROGRAM

are available from:

Transportation Research Board National Academy of Sciences 2101 Constitution Avenue, N.W. Washington, D.C. 20418

Printed in the United States of America.

FOREWORD

By Staff Transportation Research Board The results of this study will be of interest to all persons involved with environmental protection during construction and maintenance operations and in the preparation of environmental impact statements. For highway administrators, the extent of the on-site construction problem is put into perspective. Such persons as construction, maintenance, and materials engineers will find information of value in performing their operational duties within a highway administration. The report documents the principal sources of air pollution from highway construction, such as burning during the clearing phase, dust during the earth-moving phase, and hydrocarbons during the paving phase. It also synthesizes air pollution regulations existing in each state and the extent of air pollution from highway construction and maintenance compared to existing regulations. Seven projects in three states were studied in detail. For those responsible for controlling air pollutants during construction, mitigation techniques used by the various states are reviewed and evaluated.

This report evaluates the effect of air pollution regulations for fugitive particulates and hydrocarbons on the highway construction and maintenance industry. Research was limited to the on-site construction process. Surveys of air pollution control officials and highway officials determined the monitoring procedures used by the industry to identify possible violations and tabulated those activities likely to produce illegal emissions. Mitigation methods favored by construction officials were also determined. A testing program for fugitive particulates and hydrocarbons generated by highway construction was performed. It was found that fugitive particulate regulations have had little effect on the industry because they are primarily concerned with persistant, permanent sources rather than sporadic, temporary sources such as construction. Open burning can be adequately controlled through present technology. Fugitive dust particles tend to settle out within right-ofway limits and the industry has long undertaken adequate mitigation procedures in response to neighbors' nuisance complaints. The quantity of reactive hydrocarbons emitted from the more volatile cutbacks is small compared to that of vehicular exhaust and dissipates within a short distance of its source. Essentially no violations of the ambient air quality standards are attributed to highway paving and priming.

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ACKNOWLEDGMENTS

The research reported herein was conducted under NCHRP Project 20-12 by Howard Needles Tammen & Bergendoff (HNTB), consulting engineers, and their subcontractor, the Department of Civil Engineering and Environmental Sciences, Florida Technological University (FTU). Orrin Riley, Associate of HNTB, was Principal Investigator.

Special acknowledgment is expressed to the following:

John Wight, Project Engineer, HNTB, for his research of the pertinent construction and maintenance practices;

Brian Price, Environmental Engineer, HNTB, for his investigation of the air pollution regulations and discussions with air pollution control officials;

Dr. Martin Wanielista, Associate Professor of Engineering, Florida Technological University, and Kennard Kosky, chief air pollution consultant to the Division of Operations, Florida Department of Pollution Control, and the staff of FTU for their fugitive particulate testing program;

Dr. Wanielista, Robert Fagan, Research Associate, and the staff of FTU for their hydrocarbon testing program; and

The Florida Department of Pollution Control for use of its air monitoring trailers.

Thanks also are extended to the individuals and agencies responding to the survey.

EFFECT OF AIR POLLUTION REGULATIONS ON HIGHWAY CONSTRUCTION AND MAINTENANCE

SUMMARY

This report deals solely with the air pollution effects of the on-site construction process itself rather than with off-site materials processing. In this context, air pollution regulations have had little effect on the highway construction and maintenance industry because most regulations are primarily concerned with persistent, permanent sources rather than sporadic, temporary sources such as construction.

Open burning can be adequately controlled through present technology. Although bans on open burning caused significant price escalation when first introduced, the development of high combustion burners and sophisticated chipping equipment has been reported to result in disposal costs approximately equal to the costs of open burning. Tests conducted during this research program have indicated that fugitive dust generated by construction traffic does not significantly contribute to the ambient particulate level because the particles tend to settle out within right-of-way limits. Furthermore, the industry has long undertaken adequate mitigation procedures in response to neighbors' nuisance complaints. Hydrocarbon test results have revealed that essentially no violations of the ambient air quality standards are attributable to highway paving and priming. The quantity of reactive hydrocarbons emitted from the more volatile cutbacks is small compared to that of vehicular exhaust; that which is emitted, in fact, is dispersed or diluted to trace concentrations within a short distance of its source.

CHAPTER ONE

INTRODUCTION AND RESEARCH APPROACH

INTRODUCTION

The Federal Environmental Protection Agency promulgated primary and secondary ambient air quality standards for major pollutants under provisions of the Clean Air Act (P.L. 88-206 as amended) (1). The primary standards, to be met by July 1, 1975, were to define levels "requisite to protect the public health." Secondary standards, set at stricter levels "requisite to protect the public welfare from any known or anticipated adverse effects . . .," were to be met in a reasonable time after July 1, 1975. Two of the pollutants for which standards were set, particulate matter and hydrocarbons, are associated with highway construction and maintenance.

Each state was required to submit air quality control plans to the EPA for approval in order to implement the air quality standards. The states were permitted wide latitude in devising strategies (implementation plans) to conform with the Federal mandate. The EPA often exercised its power to reject portions of the plans found unacceptable and imposed stricter Federal controls. To attain the required ambient air quality standards for a given region (the United States is divided into 247 air quality control regions), the implementation plans included particulate emission limitations on various "stationary sources" such as incinerators, wood pulp mills, asphalt plants, and concrete batching plants (2). The highway construction and maintenance industry was not specifically cited as a stationary source.

In two areas, however, the EPA established models or suggested strategies related to this industry upon which the states could base their implementation plans. In the control of air pollution episodes, the EPA published a sample program—complete with alert stages and appropriate source controls—that could be directly applied to the industry.

Further, fugitive dust control measures were specified in a model for abatement that is offered to the states as a guide to the attainment of Federal standards. This model does not specify limitations on dust, but offers methods of abatement predicated on the use of "reasonable precaution" (3). The EPA also established air quality standards for hydrocarbon emissions, but provided no models that could be used by the industry as an aid in attaining the standards.

This report examines the contribution of on-site processes (hauling, paving, sweeping) of the highway construction and maintenance industry that might prevent attainment of the ambient air quality standards for particulate matter and hydrocarbons. The investigation of asphalt and concrete batching plants has been excluded from the research because of extensive studies by others. The scope of this report also excludes vehicular exhaust emissions.

A research program was developed to identify, evaluate, and recommend procedures for highway construction and maintenance that will enable compliance with ambient air quality standards and regulations. Specific research objectives were:

- 1. To perform a literature review.
- 2. To conduct a survey that would determine the high-way construction and maintenance industry's perception of their contribution to the air pollution problem, review air quality regulations, assess the monitoring procedures utilized to identify offenders, tabulate citations or violations relating to the air pollution laws or regulations, identify construction and maintenance practices producing potentially illegal emissions, and record the current mitigation methods for these emissions.
- 3. To conduct field tests that would quantify particulate and hydrocarbon emissions.
- 4. To infer from the data those highway construction and maintenance processes likely to result in violations of regulations and to assess the value of mitigation techniques.
- 5. To set forth conclusions and, if necessary, alternative mitigation techniques whereby the construction and maintenance practitioner can be guided to avoid conflict with existing regulations.
 - 6. To recommend a program of research.

RESEARCH APPROACH

Literature Review

A standard literature search was performed. Manual searches were made of the Public Health Service and the Environmental Protection Agency and Transportation Research Board documents, bibliographies, and abstracts; computerized searches were made by the Smithsonian Science Information Exchange, Inc., and the Highway Research Information Service.

Survey

The survey was comprised of two questionnaires (copies of the questionnaires, lists of recipients, and summaries of responses are included in Appendixes A and B). The first questionnaire was sent to 53 air quality officials representing 50 states, the District of Columbia, Puerto Rico, and the

U.S. Virgin Islands. This questionnaire requested copies of the respondents' approved implementation plan and air quality regulations and standards currently in effect; it also asked for completion of a series of questions designed to aid in defining the range of air pollution problems associated with highway construction. As a follow-up to the first questionnaire, series of informal telephone contacts were conducted to solicit representative opinions of selected state and Federal agencies. Twenty-seven state air quality officials, representing states in each region of the United States, were consulted.

The second questionnaire was sent to 71 highway maintenance and construction officials from all states, to many turnpike authorities, and to other agencies. This questionnaire asked respondents to identify procedures that have caused air pollution problems and to evaluate the various dust mitigating procedures that are presently used by them. As with the first questionnaire, series of telephone and personal interviews were conducted with highway construction and maintenance officials to supplement the information gained from the questionnaire itself.

Fugitive Particulate Testing Program

Since the highway construction and maintenance industry performs a number of operations that generate airborne particulates (principally fugitive dust), one of the objectives of this research was to study the presence of fugitive dust in the following ways:

- 1. By measuring the ambient air quality concentrations.
- 2. By determining the particle size distribution of the fugitive dust emissions.
- 3. By assessing the influence of meteorological parameters on ambient air quality concentration.
- 4. By observing the settleable range of fugitive particulate emissions.
 - 5. By considering the effectiveness of control measures.

Table 1 lists the many activities in highway construction that are potential sources of fugitive dust. The effect of particulate emissions on the ambient air quality in the area of the work site depends not only on these activities but also on the following: the intensity of the activity within each task, the number of concurrent operations, the weather, the meteorology, the type of soil, the mitigation methods employed, the nature of the haul road or roads adjacent to the work site, the local traffic on those roads, the traffic volumes and speeds, the type of construction equipment, the distance from the dust source, the terrain, and the characteristics of adjacent property.

A matrix of all these variables and all possible operations would lead to a testing program with several hundred possible combinations. Since each test must be of 24-hr duration, all variable factors could not possibly be considered. Consequently, the results of the survey discussed earlier were used as a basis for formulating a more manageable testing program. A brief description of the testing procedures follows. Further details of the program are given in Appendix E.

The promulgated reference method of particulate determination was the High Volume Method (4). Briefly, the

determination of particulate matter is made by filtering a large volume of air through a glass fiber filter that is enclosed in a specially constructed housing. The mass concentration is computed by measuring the mass collected on the glass filter and relating it to the volume of flow.

For the determination of particle size, a cascade impactor was used. This impactor collects particles on a series of collection stages according to the aerodynamic dimension of the particles. The collection plates are staggered with apertures decreasing in size to sequentially impact smaller particles on collection paper.

Microscopy of morphological analysis was used to identify the source of the particulate matter collected. Basically, this method employs certain microscopic techniques to study particles. In air pollution important applications are:

- 1. Determination of the composition of a given air pollutant and, as a result, the source of the pollutant.
- 2. Identification of the general types and sources of air pollution over a given area.
- 3. Determination of the concentration of a given pollutant.
- 4. Determination of the dispersion of "tracer" emissions. Morphological characteristics (such as size, shape, surface marking, transparency, translucency, opacity, occlusions, color, birefringence, refractive index, and conoscopic observations), which are not readily apparent by normal vision but are accented when making observations under a microscope, are used to identify the air pollutants.

In this testing program, the basic objective of the microscopic analysis was to identify a given source (i.e., the highway construction activity), and do a comparative analysis with ambient samples. Characteristics such as shape, color, surface marking, and transparency were the prime identifying factors.

In order to determine the influences of certain meteorological factors, pertinent data were obtained through the National Weather Service and by an on-site wind recording system. Two air-monitoring trailers were used during the research. These units housed all the necessary equipment to perform the field testing.

The original research plan called for fugitive dust samples to be taken from construction projects in five states. In two states, however, the research team was denied access to the construction sites in the belief that the presence of the testing apparatus would create suspicion that "something must be wrong"—or, worse, that violations would be found and penalties imposed. A revised plan then focussed on seven projects in three states. Three projects were chosen for study in the Orlando, Fla., area; two projects in the Richmond, Va., area; and two in the Newark, N.J., area. In order to determine general ambient air quality concentration, sites where the general public had access were chosen. A breakdown of the sampling locations and types of work being performed is given in Table 2.

The area of influence of highway construction was determined by selecting sampling sites at various distances from the source (the figures in Appendix E illustrate the distances to construction and existing roadway). Also, sampling at various heights gave an indication of the settle-ability of the fugitive dust generated by highway construc-

IABLE I	HIGHWAY
	SNOLL

TABLE

SAMPL	SAMPLING LOCATIONS	HIGHWAY CONSTRUCTION ACTIVITIES	
Site No.			
٦	Aloma Avenue, Near an Intersection, Winter Park, Fl	d. excavation b. loading	g. compacting h. wind erosion c
2	Aloma Avenue, Directly North of Site No. 1, Winter Park, Fl	c. hauling 1. paved	 water chemical
3	Aloma Avenue, Parking Lot, Winter Park, Fl	-	3. oil 4. topsoil, s
7	Aloma Avenue, Variety of Construction Activities, Winter Park, Fl	e. spreading f. grading	5. membrane
5	State Route 436, Sweeping of Asphalt, Forest City, Fl	PAVENENT	
9	State Route 436, Variety of Construction Activities, Forest City, Fl	i. hauling 1. paved	n. oil prime o. sand cover
7	Aloma Avenue, Distance from Construction, Winter Park, Fl	 non-paved limestone 	p. sweepingq. stabilizingba
ω	Aloma Avenue, Distance from Construction, Winter Park, Fl	4. sand 5. asphalt	 cement a'sphalt
σ	Aloma Avenue, Additional Documentation, Winter Park, Fl	 P.C. Concrete grading 	3. limestone 4. clay
10	Interstate-4, Unpaved and Paved Haul Road, Maitland, Fl	k. dumping 1. spreading	5. flyash 6. wax or res
11	Douglasdale Road, Paved Haul Road, Richmond, Virginia	чь compacting .	r. asphalt pavemes. portland cemen
12	French Street, Excavation Activities, Richmond, Virginia	MISCELLANEOUS	
13	New Jersey Turnpike, Jackhammer Operation, Newark, NJ		x. grinding, chip y. line stripping
14	Contractors Yard, Maintenance and Storage, Jersey City, NJ	V. mowing, seeding, mutching W. demolition	z. traffic only - const. in samp

tion and traffic on the roadway. Sampling heights were chosen at 3.5 ft (1 m) and 10.1 ft (3 m) to conform with the High Volume reference method housing height, trailer stand limitations, and EPA recommended sampling heights (5).

Hydrocarbon Testing Program

Various operations in the highway construction and maintenance industry produce gaseous atmospheric pollution other than that from equipment or vehicular exhaust. Air quality standards for hydrocarbons are based almost entirely on their role as precursors of other compounds formed in the atmospheric photochemical system and not on the direct effects of the gaseous hydrocarbons themselves. The more significant operations emitting hydrocarbons include asphalt paving operations and the use of cutback asphalts for highway construction in operations such as the application of seal and prime coats.

The national primary and secondary ambient air quality standard for hydrocarbons, measured and corrected for methane by the reference method described or by an equivalent method, is 160 μ g/m³ (0.24 ppm) maximum 3-hr concentration (6 to 9 a.m.) not to be exceeded more than one per year (4). The reference method described specifies that hydrocarbons measured by gas chromatography will be in terms of methane (CH₄) concentrations (i.e., the signature generated by ethane (C₂H₆) and higher carbon compounds will be measured as though it were a methane signature). It is therefore unnecessary to examine the hydrocarbons in the air by the individual compound identification (to determine molecular weight) and concentration. The 6 to 9 a.m. measuring period derives from the fact that the photosynthesis (photochemical) process has had little time to operate on the hydrocarbons in the atmosphere and their concentration is, therefore, greatest during this period—even though hydrocarbon production is greatest later in the day.

Parts per million by volume (ppm_v) is used throughout this report to describe hydrocarbon (H-C) and methane concentrations. These values can be converted to milligrams per cubic meter as follows:

$$mg H-C (as CH_4)/m^3 = ppm_vH-C (as CH_4)/1.53$$

The term "corrected for methane" is used to ensure that hydrocarbon values given and used as quality standards do not include the methane concentration that must be subtracted from any total hydrocarbon (THC) concentration measurement. Methane is photochemically unreactive and is therefore not a harmful pollutant in air (it can be dangerous as an explosive at high concentration approaching stoichiometric quantities with the oxygen in the air). For this reason, the standards are directed solely to those hydrocarbons, C_2 + and above, that will react photochemically in sunlight and are therefore designated as "reactive hydrocarbons" (RH-C) herein.

A brief description of the hydrocarbon testing program that was undertaken follows. Further details of the program, data, and results are given in Appendix F.

The testing program was performed to evaluate the hydrocarbon emissions from two major asphaltic products.

The first phase of testing was performed on air samples in the vicinity of asphaltic paving operations, and the second phase was performed on air samples taken during the application of cutback asphalt in a prime coating operation. These two products were chosen because of their extensive use in the highway construction and maintenance industry and because of their relative volatility. Table 3 summarizes information provided by the Asphalt Institute. These data indicate that the two products tested represent more than 63 percent of the total petroleum asphalts sold and about 86 percent of the asphalt paving products.

The RC-70 cutback asphalt sampled in the second phase of testing is known to give off the highest concentration of hydrocarbon fumes of commercially available asphalt products because it has the lowest viscosity and the highest dilution with a volatile solvent.

All of the data for the hydrocarbon testing program were recorded in the vicinity of Orlando, Fla. Throughout each phase, ambient air measurements and various samples were taken during different stages of each operation.

Samples of the asphalt paving operation primarily were taken directly adjacent to the paving machine to ascertain (1) the reliability of measuring the fumes emitted from new paving, (2) their contribution to atmospheric concentrations, and (3) their decay factors. Operations including an idling, nonloaded paving machine during its morning warm-up and the THC contribution from auto traffic flow during paving operations and nonpaving times were also sampled (see Appendix E). The majority of the samples of paving operations, as shown in Figure 1, were taken in the vicinity of heavy traffic, and only a small number were taken in nonurban areas.

Samples of the RC-70 fumes were taken during the prime coating of compacted limestone aggregates base for both a single lane of roadway and a parking lot. In addition to the ambient measurements, samples were taken of the hand application of the cutback asphalt over curbing and other irregular areas and of the spray truck as it primed the base aggregate (see Fig. 2).

At least two samples were taken for each condition, but at different locations. When noticeable fumes were observed, a sample was taken at nose height for comparison purposes. Further samples were taken from two RC-70 storage tanks, as shown in Figure 3.

TROLEUM DIL IN U.S.		56.58%	11.83	7.25	3.97	79.63%		15.82%	0.03	15.85%		4.10%	0.42	4.52%	100.00%	
1ABLE 3 PERCENT SALE OF PETROLEUM ASPHALT AND ROAD OIL IN U.S	Paving Products	Asphalt Cements	Cutback Asphalts	Emulsified Asphalts	Road Oil	Sub Total:	Roofing Products	A. C. and Fluxes	Emulsified Asphalts	Sub Total:	Miscellaneous Products	A. C. and Fluxes	Emulsified Asphalts	Sub Total:	TOTAL:	



Figure 1. Paving operations on US 50 at SR 436.

The samples of air taken during the two operations previously described were, for the most part, captured with a modified, small "propane tank." This inexpensive, rugged portable air sampling container was devised as a part of this research. Each reusable tank was evacuated and opened in the field with the hose inlet located at the desired sampling position. Each grab sample was then returned to the laboratory and analyzed for hydrocarbon content on a modified gas chromatograph. Details of the tank and testing apparatus are given in Appendix F, and are shown in Figure 4. Sample output from the gas chromatograph is depicted in Figure 5.

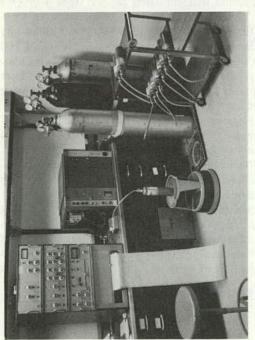


Figure 4. Gas chromotograph and sample bottles.

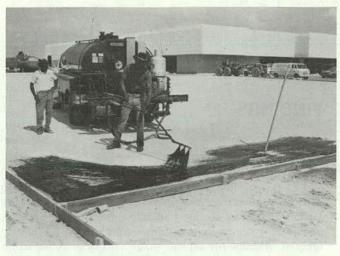


Figure 2. Hand spray RC-70.

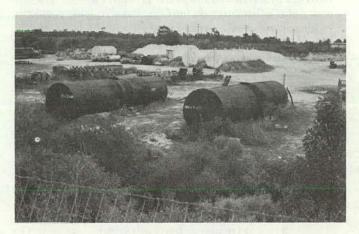


Figure 3. Two 4000-gal RC-70 storage tanks.

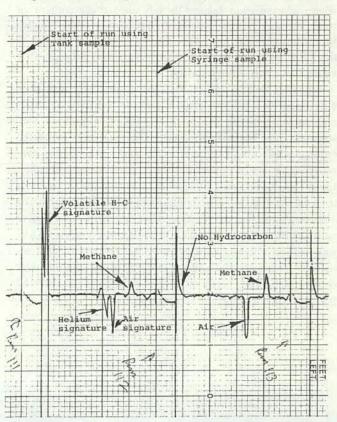


Figure 5. Sample recording from tank and syringe.

CHAPTER TWO

FINDINGS

LITERATURE REVIEW

The existing literature is virtually barren with regard to construction-induced dust and hydrocarbons. Open-burning techniques receive the most attention, whereas fugitive dust and solvent fumes emitted during construction are largely ignored. Except for asphalt plants, highway construction and maintenance have been the subject of few specific inquiries, but studies and publications concerning closely related construction and industrial processes include relevant and useful information on fundamental air quality problems.

Recent awareness of ambient air violations caused by fugitive particulate emissions has led to investigations that quantitatively define the contribution of highway systems to the problem. The EPA has developed emission factors for various fugitive dust sources by atmospheric isokinetic sampling (7). The sources relating to the highway industry include unpaved roads and air strips, construction sites, and aggregate storage piles. The emissions from unpaved roads most closely parallel the effects of highway construction. The equation developed by the EPA for estimating the total amount of road dust emissions with a drift potential greater than 25 ft (8 m) (i.e., particles smaller than 100 μ m in diameter) is as follows:

$$e(\text{roads}) = 0.81s \times (S/30) \tag{1}$$

where e = emission factor, lb/veh-mi; s = silt content of road surface material, percent; and S = average vehicle speed, mph. An air pollutant emission factor developed by the EPA for open burning is expressed at 17 lb/ton (8.5 kg/MT) of refuse material burned (8).

Emission factors and control techniques have also been developed by a private corporation and the EPA (9, 10), and, to some extent, the qualitative effect of highway construction has been determined. This research evaluated emissions from both unpaved roads and construction—two sources that are of concern in this study. An emission factor of 3.7 lb/veh-mi (1.9 kg/km) for unpaved roads was used in the fugitive dust emission survey, and a factor of 1.4 tons/acre/month (0.0004 MT/m²/month) of active construction was used. About 40 different commercial soil stabilization chemicals were evaluated as part of this research. The costs and control efficiencies for fugitive dust control techniques pertinent to this report are summarized from the EPA's publication as follows:

	CONTROL	,		
	EFFI-	COS	Т	
CONTROL	CIENCY	UNI	Т	
METHOD	(%)	(\$)		UNIT
Paving (no curbs)				
3" bituminous				
surface	85	20,000-2	6,000	Mile
Single chip seal on				
prepared roadbe	d 50	8,500-1	4,000	Mile
Surface treatment				
with chemical				
stabilizers				
prepared surface	e 50	2,000-	3,000	Mile
unprepared surfa		1,000-	2,000	Mile
worked into		•		
roadbed		5,000-1	2,000	Mile
Speed control	25	Neglig	ible	
Construction site				
watering	50	2-	5	Acre/Day
Stabilization of				
cuts and fills	80	150-	400	Acre
Vegetation				
(hydroseeding)	65	200-	450	Acre
Chemical				
(vegetation)	90	100-	150	Acre
` •				

In Seattle, a fugitive dust study performed on unpaved gravel roads found that emissions ranged from 4 lb (1.8 kg)/veh to 22 lb (10 kg)/veh when speeds were from 10 mph to 30 mph, respectively (11). Ambient air quality sampling indicated geometric mean concentrations of 100 μ g/m³ when the recording station was under the influence of unpaved roads. Concentrations up to 3.73 μ g/m³ were found. Only unpaved roads were studied, and no data were available on construction and maintenance.

Using ZnS tracer particles, Sehmel studied particle resuspension caused by surface stresses from vehicular traffic (12). The particles were placed on a one-lane asphalt road. By weight, 50 percent of the particles had a diameter of 8 μ or less. The fraction of particles resuspended per vehicle passage increased with vehicle speed—greater for a drive through the tracer test area than adjacent to the test area and less with height of sampler above roadway—and was independent of wind velocities. The tracer particles do not completely simulate highway-related fugitive dust conditions or reflect type of earth, specific gravities, particle size

distributions, and turbulence conditions. However, guidelines for field sampling were formulated from this work.

A study in Saskatchewan, Canada, evaluated selected dust palliatives on unpaved secondary highways with respect to ease of application, maintenance durability, effective life, cost, and performance (13). Calcium chloride was found to provide the most satisfactory results when compared with sodium chloride, a combination of calcium chloride and sodium chloride, emulsified asphalt, and calcium lignosulfonate.

A program for the Iowa State Highway Commission investigated means to provide low cost surface improvement and dust control on unpaved secondary roads and streets (14). This program evaluated 6 asphaltic products and elastomers, 5 lignosulfates and secondary additives, and 11 soil chemical additives. Although no specific cost data were presented in this report, the criterion of \$5,000 per mile maximum cost was established. Paving and seal coats virtually eliminated dust concentration, but at a cost substantially greater than \$5,000 per mile. During the field testing, dust emissions were reduced from 30 percent to more than 80 percent those of untreated surfaces. The greatest control of dust was achieved with MC-800 and cationic emulsified asphalts.

A recent report by the Asphalt Institute studied the emissions (referred to as "blue smoke") from hot asphalt mixing plants. Although this type of emission was specifically excluded from the current project, the results of that study are presented because they very closely parallel those achieved from the present investigation of asphalt paving and cutback asphalt application. Detailed laboratory analyses of eight samples lead to the following findings with regard to EPA standards; "Under the shrouded, concentrated sampling conditions, the amount of volatile organic hydrocarbons occasionally exceeded the 0.24 ppm limit set forth in the Ambient Air Quality Standards. . . . However, it is inconceivable that this limit would ever be reached at the "fence line" of a hot-mix asphalt plant" (15).

Much of the literature obtained as part of this research was a result of the survey questionnaire to air pollution control officials. This information, relating to Federal and state regulations, implementation plans, etc., is presented next under "Survey Results."

SURVEY RESULTS

The results included in this section are based on the two questionnaires described in Chapter One and presented in Appendixes A and B. The results of the first questionnaire to air pollution officials are discussed under "Regulations." The results of the various questions to the construction and maintenance officials are summarized under "Monitoring Procedures," "Construction and Maintenance Activities Producing Emission," and "Mitigation Methods Used."

The first questionnaire was completed by 47 of the air pollution offices contacted. Fifty jurisdictions provided copies of their regulations. Although only eight jurisdictions sent copies of their implementation plans, complete plans were available for inspection at the EPA's Freedom of Information Center, Washington, D.C. Specific results of this first questionnaire are included in Appendix A. With

few exceptions, respondents conveyed the impression that they regard problems associated with highway construction and maintenance as minor.

Telephone contacts produced remarkably similar responses, reflecting widely shared attitudes about the problem of air pollution from highway construction and maintenance. Most officials did not hesitate to pronounce the problem insignificant, relative to other highway constructionrelated problems such as asphalt or concrete batching. All those contacted felt that adequate control measures are taken and that these controls are enforced by contract specifications and current state regulations. When complaints of dust nuisances are received, the cause is usually abated by informal negotiation with the offender. In most instances, air quality officials rely on personal contacts to solve problems as they arise; as reflected in the questionnaire responses, citations are rarely issued. Questions concerning new, or especially effective, control measures yielded very little response. Fugitive dust is controlled primarily by water, secondarily by calcium chloride, and occasionally by oils and other coatings. Open burning is controlled to some degree in all jurisdictions. Hydrocarbons evaporated from asphalt paving, cutbacks, and seal coats are rarely controlled.

Responses to the second questionnaire generally reflected lack of concern for air pollution problems generated by construction and maintenance. (Specific responses are summarized in Appendix B.)

Follow-up interviews both in person and by telephone with several of the respondents disclosed that officials tend more to react to nuisance complaints rather than to actively pursue prevention before complaint. As one state official put it, "We tell our contractors they can use open burning until someone complains . . . then we'll make them stop." These comments indicated an awareness of the state regulations and a further awareness that there was little threat of conviction for a possible violation. (The researchers were unable to discover a single case where a contractor was fined for creating dust.) Officials felt little legal pressure to control violations, but remained sensitive as a matter of public relations.

As explained by the EPA, Office of Air Programs, Division of Air Quality and Planning, the contribution of the highway construction industry to the attainment of the ambient air quality standards was miniscule in the context of other pollutors. The Federal EPA dust abatement model only specifies that "reasonable precautions" should be used by contractors during construction operations. This approach is taken primarily because construction is a relatively short term source of pollution. At the Federal level, the expense of a monitoring program to identify potential violations would not be justified by measurably improved air quality.

Regulations

State implementation plans do not directly affect highway construction and maintenance techniques, but establish the regulatory context in which specific regulations function. Regional air quality goals and strategies outlined in implementation plans are result oriented rather than methodo-

logical. Consequently, contractors appear to be far more influenced by traditional specifications than by state or regional goals.

As discussed in Chapter One, the two major pollutants associated with the highway construction and maintenance industry are particulates and hydrocarbons. The following is a discussion of the regulations for each pollutant.

Particulates

Particulates may be divided according to size (i.e., whether settleable or not), because such a breakdown is useful in controlling nuisance and health problems. (Further details regarding particulate characteristics as they relate to the ambient air quality standards and various health problems are given in Appendix E.) However, particulates related to highway construction are most often divided by source-process emissions, emissions from internal combustion engines, incinerators and fuel burning equipment, fugitive dust, and emissions from open burning. Fugitive dust and open burning, the principal sources of particulates studied in this report, are usually influenced by state and local standards. Process emissions are frequently governed by measurements of particulate concentrations in the exhaust gas or by measurement of the opacity of the exhaust gas-criteria not easily applied to highway construction sources.

The Federal particulate standards in Table 4 represent Federal primary and secondary ambient air quality standards for particulates that must be met by each state. These standards may be difficult to meet because of natural background and fugitive dust sources. Even in "clean" environments there are annual geometric mean concentrations of between 30 and 35 μ g/m³, which is one-half the standard (16). The EPA does not regulate fugitive dust, but the model offered as a guide in Part 51, Title 40, Code of Federal Regulations (see Table 5) calls for reasonable precautions to be taken to control dust and recounts standard methods of abatement.

Especially applicable to highway construction and maintenance are the EPA model requirements for the use of water and hygroscopic chemicals. The model also suggests the application of temporary surfaces to heavily used haul roads, the covering of trucks hauling materials that are liable to give rise to airborne dust, and the prompt removal of earth spilled during transportation.

The states have attacked the fugitive dust problem in four distinct ways:

- 1. Setting specific maximum concentrations of suspended particulates.
- 2. Insisting that certain abatement measures be taken, often those suggested by EPA.
 - 3. Limiting visible emissions.
- 4. Limiting dustfall resulting from industrial or construction activities.

Fugitive dust and dustfall standards for each jurisdiction are given in Appendix C. A summary of the procedures employed is as follows.

States commonly employ two or more strategies in combination. Only Arkansas, Hawaii, Indiana, Kansas, and

TABLE 4

TABLE

FEDERAL PARTICULATE STANDARDS

NATIONAL PRIMARY AMBIENT AIR QUALITY STANDARD FOR PARTICULATES:

- 75 micrograms/cubic meter, annual geometric mean.
- 260 micrograms/cubic meter, maximum 24-hour concentration, not to be exceeded more than once per year.

NATIONAL SECONDARY AMBIENT AIR QUALITY STANDARD FOR PARTICULATES:

- 60 micrograms/cubic meter, annual geometric mean, as a guide in assessing implementation plan progress.
- 150 micrograms/cubic meter, maximum 24-hour concentration, not to be exceed more than once per year.

a clean condition; trucking taken to prevent particulate matter prevent dust from structures, construction motion, open bodied trucks or other similar operations from paved chemicals Adequate containment reasonable precautions include for control οŧ transported by such as tilling or suitable ŗ airborne dusts; surfaces which earth or other material maintenance or chemicals fans, and of such manner as other material has been of dusty materials. sandblasting or oth clearing or or their other give rise to buildings times when in asphalt, oil, FUGITIVE DUST ABATEMENT MODEI and the þe Conduct of agricultural þ can etc., in of roadways removal of or vent the handling of du erosion existing Reasonable precautions οŧ materials likely to employed during at all Some Application of of fertilizers, or of equipment, οĘ roads, materials from becoming airborne. to airborne dusts; рę, transporting methods can enclose and application operations, following: becoming earth in dirt streets

Pennsylvania have designated maximum permissible fugitive dust concentrations. Of these, Arkansas stipulates that measurements be made on the property, and Hawaii permits the inspector to choose the sampling point. Indiana, Kansas, and Pennsylvania measure at the property line, and employ a line of reasoning very prevalent among state air quality officials—namely, that polluting processes do not become their concern until a danger or nuisance is created somewhere off the premises.

Forty of the 53 jurisdictions surveyed in the first questionnaire stipulated working procedures to be employed to

control dust. Only 7 states have adopted the Federal model without modifications, while 11 others use some portion of that model. Most frequently deleted are the requirements that dust from agricultural operations be controlled and that all roads be paved. Several officials contacted indicated that these two requirements are either politically or practically infeasible in their states. Each of the 18 states borrowing from the Federal model retains the requirements for use of water, oil, and chemicals to control dust during roadbuilding and related activities. An additional 12 jurisdictions require that measures essentially equal to the requirements of the Federal model be taken, often with particular attention on materials handling and haul roads.

Ten states do not require specific dust abatement techniques. They demand, instead, that such "reasonable precautions" be taken as may be required to meet standards and avoid creating a nuisance, or be required by special order to an air quality official. In such cases, "reasonable precautions" may be taken to mean standard remedies, many of which are included in the Federal model.

Every jurisdiction surveyed controls the opacity of emissions from certain types of stationary sources. A number of jurisdictions apply the same control idea to fugitive emissions by prohibiting (7 states) or limiting (2 states) dust emissions beyond the property line in visible quantities. Of the latter, Illinois forbids fugitive dust across the property line in quantities visible when looking straight up, and Tennessee permits visible dust to pass the property line during 5 min/hr or 20 min/day.

Nine states set numerical limits of dustfall permitted from an activity. Hawaii, Mississippi, and Arkansas apply a single requirement statewide; New York, North Dakota, and Wyoming apply different standards in areas of different development levels. Thus, construction work in rural areas must produce less dustfall than similar work carried out in an industrial area.

Several jurisdictions require no special fugitive dust measures, in which case only the ambient air quality standard for particulates applies. Thirty-five jurisdictions require that the Federal primary and secondary standards be met. Nine are more stringent, requiring that the Federal secondary standards be achieved and maintained as primary standards. Other jurisdictions apply particulate standards more stringent than Federal primary standards, but not the same as Federal secondary standards. It is within the context of these standards that particulate control regulations have been devised.

Land clearing operations are inseparable from highway construction. Vegetable wastes generated during land clearing may be burned in 40 of the jurisdictions surveyed, but conditions placed on such burning vary widely (see Appendix D). Most jurisdictions permit burning on-site only those materials removed from that site, and most specifically prohibit the burning of tires, heavy oil, or other smoke-producing materials. Eleven states permit burning only when other practical means are unavailable. A variety of other conditions may be placed on burning operations. Many states permit burning only in rural locations and when wind and other meteorological parameters are favorable to avoid fire or safety hazards. Eight jurisdictions per-

mit burning only within periods of the day when dispersal conditions are good. Only four states are specific about the method to be used; they recommend stacking and the use of air curtain destructors to encourage complete combustion.

Several states—including Montana, South Carolina, and Virginia—have adopted a requirement that merchantable wood products be salvaged during right-of-way clearing operations.

The EPA's model for control of air pollution episodes is copied by many states (17) (see Table 6). The Federal model provides an objective guide to the seriousness of pollutant accumulations, and suggests tactics to reduce such build-up. An "air pollutant forecast" is declared within the state Department of Air Pollutant Control when the National Weather Service advises that stagnant atmospheric conditions are foreseen. The Federal model outlines criteria for three levels of public warning; "alert," "warning," and "emergency" may be declared as actual air pollutant levels increase. This standard three-stage criterion is used as a basis for comparison in Table 6. To counter such pollutant accumulations, certain sources may be required to curtail or suspend operations until the episode is officially terminated. Under the provisions of the Federal episode model, contract construction work may be suspended at the "emergency" level of alert; this provision is included in many state episode control plans as well.

Hydrocarbons

There is much less variety in standards applied by jurisdictions to hydrocarbon emissions than to particulate emissions. As may be seen from Table 7, the Federal primary and secondary ambient air quality standard—160 µg/m³, maximum once-yearly 6 to 9 a.m. concentration—is simply affirmed by most jurisdictions, with four states applying a stricter standard (4). The Federal standard is set only as a guide to achieving oxidant standards. For this reason, and because harmful hydrocarbons are predominantly a product of internal combustion engines, only a few jurisdictions have devised control standards for organic materials in the quantities used in highway construction and maintenance. As indicated in Table 8, 18 jurisdictions control evaporation of nonphotochemically reactive organics. Of these, 11 jurisdictions require control measures for tanks of 3,000gal (11,500-liter) capacity or less. Thirteen states set specific limits on the amount of such organics that may be permitted to evaporate from a construction or maintenance site each day.

No indication was given by any of the air quality officials interviewed that this latter requirement is enforced on highway construction sites. There appears to be no mechanism for judging the rate of solvent evaporation and thus no way of applying such standards in the field. No standard exists that would limit evaporation hydrocarbons measured at the property line or elsewhere.

State air quality officials show little interest in the problem of highway construction-related hydrocarbons. Any discussion of such hydrocarbons invariably focusses on automotive emissions as being overwhelmingly more significant.

TABLE 6
BREAKDOWN OF STATE AIR POLLUTION EPISODE CONTROLS

	No Regulations	No Provision Found In Regulations		Specific Reference To Federal	Control
Respondents	Received	Received	Or Better	Model	Measures
Alabama			Х		
Alaska			х		
Arizona			х		x
Arkansas		x			
California		х			
Colorado		х			
Connecticut			х	х	х
Delaware			х		x
Washington, D.C.					х
Florida			· X		х
Georgia			х		
Hawaii			· x	•	
Idaho			х	х	х
Illinois			х	x	x
Indiana			x	x	
lowa			х	х	х
Kansas			x	х	x
Kentucky			x	х	х
Louisiana			x	x	x
Maine		x			
Maryland			х	х	x
Mássachusetts			x	x .	
Michigan			х		x
Minnesota		x			
Mississippi			х	x	x
Missouri			х	x	x
Montana		х	x	x	
Nebraska		^	x	х	х
Nevada	x		^	^	^
New Hampshire			x	x	x
New Jersey			х	x	х
			 X	х	
New Mexico		х			
New York		^	х	x	х
North Carolina			x	x	х
North Dakota			^		^
Ohio		X			
Oklahoma		Х .			x
Oregon			x 	х	
Pennsylvania			х		x x
Puerto Rico					
Rhode Island			x	x	x
South Carolina			X	х	х
South Dakota			X		
Tennessee			X	x	
Texas			х	х	х
Utah			x		
Vermont					Х
Virginia			х	х	Х
Virgin Islands			х		
Washington			х	x	
West Virginia			x	х	
Wisconsin			x	х	х
Wyoming			х		

Monitoring Procedures

The survey investigated the monitoring and enforcement of construction activities as they relate to the attainment of the ambient air quality standards. A review of Appendix A shows that questionnaire responses on monitoring were diverse and inconclusive. The frequency of monitoring programs varies from random to daily. The monitoring of particulates created by highway construction is done by a variety of official bodies with a majority being performed by either the state Department of Transportation or the state environmental protection agency. Surveillance methods as found in the questionnaire responses generally include just visual examinations.

Monitoring authorities command many different types of enforcement provisions—including fines, notices, criminal penalties, hearings, and permit revocations. There is as little consistency among the states in the handling of a potential violation as there is in identifying a violation.

Many of the air pollution officials responded to the survey by citing the number and frequency of violations of the ambient air quality standards. These numbers were generally quite nominal. However, 6 states listed violations ranging from 36 to 120 per year—an extraordinary number compared with the average. And yet no violations or citations could be identified that resulted in conviction of the violator.

Construction and Maintenance Activities Producing Emissions

The survey suggested 31 operations likely to produce fugitive dust under the 4 major headings of earthwork, paving, bridge construction, and miscellaneous activities (see Appendix B). Respondents were also encouraged to list additional operations. A subjective ranking of each operation from "no problem" to "occasional complaint" to "severe problem" was requested. By assigning values of 1 to 3 in the order of severity (3 indicating no problem), weighted averages for each operation were obtained.

Of the 10 earthwork operations listed, "hauling on unpaved roads" (2.1) and "traffic on dirty roads" (2.2) were listed as producing the greatest amounts of dust, followed by "wind erosion" (2.3) and "excavation" (2.5).

Of the 11 categories listed under paving operation, "hauling over unpaved roads" (2.1) received the same relative ranking as it did under the earthwork operation. "Sweeping" (2.4) associated with paving was found to be less objectionable in the amounts of dust produced.

Bridge construction operations were not considered significant contributors to the emission problem. Among several miscellaneous operations presented, "maintenance sweeping" (2.3) was felt to be a relatively large dust producer.

The research survey results are consistent with impressions gained from many independent professionals in the construction industry. The dust problem created by traffic on soil-covered roads during all phases of construction and maintenance is certainly worse than that of any other operation.

6-9

concentration,

(maximum 3-hour

ug/m³

125

South Dakota

morning period)

100 ug/m³ (maximum 3-hour concentration, during any 3-hour

130 ug/m³ (maximum 3-hour concentration, 6-9 a.m.

South Carolina

s carbon) by volume)

9 a.m., measured 6-9 a.m., measure

6-9

concentration,

TABLE 7

National Primary and Secondary Ambient Air Quality Standard for Hydrocarbons.

STANDARDS FOR CONTROL OF HYDROCARBON EMISSIONS

achieve oxidant standards. tional primary and secondary ambient air quality standard for hydrocarbons i for methane, is: use as a guide in devising implementation for The hydrocarbons standard is plans to ac The nati corrected f

once per year). more than exceeded (maximum 3-hour concentration, 6-9 a.m., not to be 160 micrograms per cubic meter

Virginia Virgin Islands Washington West Virginia uerto Rico hode Island North Dakota ennsylvania Jurisdictions Accepting This District of Columbia Florida Connecticut

Jurisdictions Applying Different Standards

concentration, 3-hour ug/m³ (r .5 ug/m³ Delaware

Many jurisdictions such as Virginia, West Virginia, Connecticut, and the New Jersey Turnpike Authority have included in their contract specifications separate pay items for watering. More efficient dust control often results because the contractor is offered monetary incentive to place water. Opponents of this method, however, charge that it is too difficult to measure the quantity of water placed. During the 1971 New Jersey Turnpike Widening project, the cost of dust abatement procedures, where watering was paid for separately, accounted for more than 0.5 percent of the project construction cost of about 50 million dollars. On the other hand, recent projects in West Virginia and a percentage of construction cost range from 0.1 percent to 0.4 percent. Both used a factor of 2 gal/yd3 of earthwork for estimating purposes.

The survey indicated that, although many states utilize calcium chloride as a dust palliative, most use it as a secondary or back-up method. The criteria for use of calcium chloride are seldom clearly specified, and are usually left to the discretion of the resident engineer.

Calcium chloride is generally used for more permanent dust abatement, such as on haul roads or for slope stabilization. It has been reported by construction personnel on New Jersey Turnpike projects that, when calcium chloride is used on pavement prior to rain, the surface becomes very slippery. With sandy soil conditions, rain may wash away the calcium chloride. On well-compacted, unpaved haul roads or access roads, however, calcium chloride has been reported effective (13). Both weather and traffic weigh heavily on the efficiency of this mitigant.

Lastly, many states use various asphalt products ranging from emulsions to cutbacks. As with calcium chloride, the location and time of their use are not clearly defined in most contract specifications. They are most often used for longterm installations because of the high initial cost. Emul-

Mitigation Methods Used

An approximate proportion of reliance on each mitigant was estimated by the respondents; however, since detailed back-up information was seldom available, the data cannot be considered precise (see Appendix B).

It was found that 54 of 55 respondents used watering as a dust mitigant some of the time; 6 states used watering all of the time. The total respondent usage rate for water was more than 80 percent of the time. About 30 percent of the states used a combination of water and calcium chloride.

Mixing types of asphalt emulsions were employed by 11 respondents about 7 percent of the time. The remaining 9 mitigants, comprised mostly of various asphalt products, were applied by 60 percent of the respondents about 20 percent of the time. Seven of these products were used in only one responding state each.

Watering is the most widely used mitigant, probably because it is the least costly, it is the easiest to apply, and the secondary pollution effects are most controllable. Also, water can be employed on short notice and can produce instant and obvious results.

However, water is perhaps the least effective mitigant because its effect is temporary. This creates a tendency to overwater, which produces mud and causes the soil to be continually tracked away from the construction site, thereby spreading the problem. As the length of construction time is increased, the soil is tracked still further from the site and, consequently, the potential for dust pollution is greatly extended.

The allaying of dust is paid for in one of three ways: a lump sum item may cover all temporary pollution control; no separate payment may be made, but the contractor is expected to distribute the cost in all other items of the contract; or each pollution control item may be paid for separately.

TABLE 8
HYDROCARBON CONTROL METHOD
REGULATIONS

	Accept Federal	Include	Control Measures Relating to Small Tank	Limit Amount Allowable
Respondents	Standards	Control Measures	Storage or Transfer ¹	Discharge 2
Alabama	x	x	x	x
Alaska	x			
Ar i zona	х	х	х	x
Arkansas	х			
California	х			
Colorado	х	x		х
Connecticut	х	x	x	х
Delaware				
Washington, D.C.	x			
Florida	х			
Georgia	х			
Hawaii		x	x	
Idaho	х			
Illinois	x			
Indiana	X	x	x	х
Iowa	х			
Kansas	х	x		
Kentucky	х	х	x	х
Louisiana	x	x	x	x
Maine	x			
Maryland	x	x		x
Massachusetts	x	x		
Michigan	х			
Minnesota	x			
Mississippi	х			
Missouri	х			
Montana	х			
Nebraska	x			
Nevada	х .		•	
New Hampshire	x			
New Jersey	x	*		
New Mexico	x			
New York	x			
North Carolina	x	х		x
North Dakota	х	x	х	х
Ohio -	х .			
Oklahoma	x	x	x	х
Oregon	x			
Pennsylvania	x			
Puerto Rico	х			
Rhode Island	х			
South Carolina				
South Dakota				
Tennessee	x			
Texas	x	x	x	x
Utah	x			
Virginia	x	x	x	x
Virgin Islands	· x	х		
Washington	х			
West Virginia	x			
Wisconsin	x	x	x	x
Wyoming	х	. x		

¹Tanks of 3000 gallons or less.

sions have been reported as successful mitigants on embankment slopes where a crust is formed on the soil, thus preventing wind erosion. Various cutbacks have been efficiently used on haul roads and access roads that remain in use for long periods of time. The Iowa State study discusses extensive tests that were performed on secondary roads that seem applicable to a haul road situation (14).

Only three states responded positively to the question requesting information on any experimental methods being used, and these indicated the use of commercial petroleum resin products. Although new products are known to exist, very little research other than that in Iowa and by the EPA could be identified that evaluated the performance of various mitigants.

There are additional methods of dust mitigation in the highway construction and maintenance industry that were not evaluated by the survey. For example, some construction equipment today is designed to reduce the dust raised during operation. Jackhammers, rock drilling equipment, mechanical sweepers, and other similar devices have been fitted with hoods, vacuum systems, and water hoses that are intended to reduce dust. Conveyor systems and pipelines (hydraulic fill) are used in lieu of trucks for hauling materials over long distances. Air curtain destructors, as shown in Figure 6, have been employed quite successfully to reduce the smoke and particulates created by the openburning process (18, 19). This device passes a curtain of air downward over a fire within a deep, narrow trench about 20 to 40 ft (6 to 12 m) long. This recirculates smoke and flying ashes back through the fire while furnishing a forced draft. The resultant fire is extremely hot, and nearly complete combustion is achieved.

Air curtain destructors have been most successfully employed in Pennsylvania. Soon after the state placed a "no burning" edict on construction projects, cost increases for "clearing and grubbing" work (which included the disposal of previously burned materials) were between 30 and 700 percent for a series of five projects. Experimentation with the air curtain destructor found that it increased both the speed and efficiency of burning, and the cost of the device approximately equalled the labor saved in the burning operation. Hence, it was found that no increase in the normal contract bid price is necessary through use of the air curtain destructor.

Both landfill disposal and chipping have been successfully employed as alternatives to open burning. Two of the most successful methods of reducing dust are speed control on haul roads and rerouting traffic from the area of construction.

Construction officials responded during interviews and on the questionnaire that their construction specifications seemed to adequately cover any potential air pollution problems resulting from construction operations. Most of the specifications reviewed direct the contractor to comply with the existing air pollution regulations, thereby placing all responsibility with the contractor. Two of the states require the submission to, and acceptance by, the client of proposed pollution control plans prior to construction. This plan must be coordinated with the over-all construction schedule. Two items required in this plan by Nevada are

²From highway construction or maintenance activities.



Figure 6. Air curtain destructor.

that dust palliatives be placed on all completed embankment and excavation areas and that a maximum erosible area be set at 750,000 ft² (70,000 m²). Some states restrict the vertical exposed area of an excavation or embankment slope. Prior to continuation of work, this slope is seeded to prevent erosion and potential air and water pollution.

Cost comparisons of various dust mitigation methods have not been made as part of this study. There are too many variables involved in each circumstance requiring dust mitigation to fairly evaluate comparative costs. For example, it is certainly the best approach, from a minimization of dust aspect, to pave a haul road; however, if the total environmental impact of the situation is evaluated, watering may be the "best" solution.

Reference is made to the "Literature Review" section of this report for further discussion of cost studies previously performed.

FUGITIVE PARTICULATE TEST RESULTS

During the period from April 10, 1974 through August 2, 1974, 151 samples were collected at the 14 locations delineated in Table 2. The sampling data taken during the testing program at projects in Orlando Fla., Richmond Va., and Newark N.J. are summarized in Tables E-2 through E-15. These data included concentration, physical location, average wind speed and direction, construction activity, and general meteorology. The general meteorology data were obtained from the National Weather Service and are listed in Tables E-16 and E-17.

The range of concentrations varied from $28 \mu g/m^3$ to $1400 \mu g/m^3$ under various meteorological conditions, source

influences, and physical locations, except in the jackhammer operation in Newark N.J., when concentrations reached $16,670 \mu g/m^3$.

In order to determine if a specific source caused a certain ambient air influence, one of two methods was used. In the first method, the distance between a major source of particulate matter and the receptor was evaluated. Since no such source existed in the vicinity of the sampling site, no exceptional ambient air influence was found.

The second method of source identification was microscopy. Figures E-41 through E-52 are reports of the particles found in High Volume samplers in the vicinity of the project. Comparisons with samples of the road base material support the conclusion that the High Volume samplers were influenced to a major extent by highway construction.

Table 9 is a complete statistical summary of the particulate concentration data obtained from the 14 sampling locations. Geometric means, geometric standard deviations, distances, and numbers of large concentrations are included.

As described earlier, the standards compared are the Federal primary and secondary air quality standards for particulate matter. These standards have both a 24-hr average (not to be exceeded more than once per year) and an annual geometric mean. The comparative values for this testing are $260 \ \mu g/m^3$ maximum 24-hr concentration for the primary standard and $150 \ \mu g/m^3$ for the secondary standard.

The average of all data obtained (not including that for the jackhammer operation) is 216 μ g/m³. The number of values required for a valid annual geometric mean under **FABLE 9**

No. Values Greater Than 150 µg/m³ PARTICULATE CONCENTRATION DATA ANALYSIS Distance From Const. Activities Fistance From Edge of Road Geo. Std. Deviation

ambient concentrations (20) is 61. By using a weighted average between the fugitive dust samples and the normal ambient average of particulate matter in the Orlando area from Table 10 with the following relationships, a time of construction versus annual geometric mean can be predicted (16). Thus,

$$\sigma_a = e^{\{1n^{0.5}[(\sigma^2/\mu^2) + 1]\}} \tag{2}$$

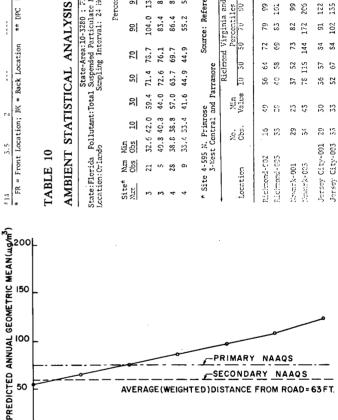
$$\mu_g = \frac{M}{e(0.5 \ln^2 \sigma_g)^2}$$
 (3)

where σ = the standard deviation, μ = the arithmetic mean, σ_q = the geometric standard deviation, μ_q = the geometric mean, and M =time in months.

Figure 7 shows a result of these calculations. As can be seen, after 2 months of highway construction it is predicted that the annual geometric mean primary and secondary standards would be exceeded. In order to validate this prediction, the data from site #3 (3.5-ft sampler) was chosen for comparison because the length of time for this site was almost 2 months. If, at the end of 2 months, highway construction stopped at site #3, it would be expected that values would be similar to ambient air as measured for Orlando in 1973. Following the previously described analysis, the predicted annual geometric mean would be $80 \mu g/m^3$, which compares favorably with the observed 75 μ g/m³.

Particle Size

Particle size data were taken during 9 sampling intervals. From these data, log normal probability plots were made. From these plots, shown in Figures E-32 through E-40, the



Period 73/ :/ 1 To 73/12/31 Meter

State-Area:10-3280 : Florida ; Orange County Suspended Particulate Nothod:Hi-Vol Gravimecric l Sampling Interval: 24 Hours Units:Micrograms/Cubic)

28.57 68.22 1.46 19.58 60.75 1.40

19.69

Source: Reference

. Primrose Central and Parramore

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63.38 63.10 Geometric n Std. Dev.

73

53.58 51.36 34.13

285

285 168 252

502 221 222

172

60 36

13 13

133

91 602 84

33 53 12

City-024

137 124

Figure 7. Predicted annual geometric means vs. time length of highway construction.

TIME LENGTH OF HIGHWAY CONSTRUCTION (months)

mean (geometric) particle size and standard geometric deviation were calculated.

Table 11 is a statistical summary of the particle data collected. For these data, the average mean particle size was 5.3 μ and standard geometric deviation was 2.29. The resultant particle size distribution is shown in Figure 8. (Microscopic examination verifies this particle size range.)

The soils in the area of the Florida testing sites can generally be classified as sandy. The material in the area of the Virginia construction sites consisted of about 20-percent to 30-percent clay. Lastly, the jackhammer operation in New Jersey created very fine concrete dust particles.

The relationship of mean particle size versus concentration is shown in Figure 9. Normal mean particle sizes in urban environments center around 1 μ (21). It can be seen from Figure 9 that, as concentrations approach normal urban concentrations, the particle size decreases.

The particle size standard geometric deviation has significance in determining source influence. Figure 10, developed from test data, is an analysis (by least squares) of the standard geometric deviation as a function of concentration. The lower the standard geometric deviation, the lower the influence from other sources, because generally a source emits particulates within a certain range. Thus, the resultant negative slope indicates the influence of highway construction with high concentrations.

Another indicator of source influence is shown in Figure 11. Here, it can be seen that, as the distance from the source increases, the standard geometric deviation increases towards normal ambient concentrations.

As a result of the particle size analysis it can be concluded that highway construction dominates the air quality in the vicinity of such activities.

Meteorological Influence of Fugitive Dust Concentrations

Three meteorological parameters influencing particulate matter concentrations are wind speed, wind direction, and precipitation. In a review of the data for concentrations at various wind speeds, no distinct correlation was noted. Wind speeds occur generally within a narrow range, and any definite conclusions concerning wind speed versus concentrations may be erroneous.

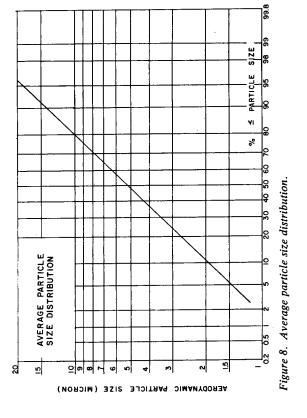
Wind deviation, on the other hand, was observed to have a definite relationship to particulate matter concentrations. Wind direction data taken along with particulate matter samples were analyzed and averaged over a 24-hr period. All values for wind direction and concentrations were used to determine frequency of values greater than $100 \, \mu g/m^3$ at different degrees from the roadway (see Fig. 12). The value of $100 \, \mu g/m^3$ was chosen because the highest ambient concentration observed in the Orlando area during sampling was $99 \, \mu g/m^3$. No ambient data were available for the Virginia or New Jersey sites.

The results shown in Figure 12 indicate that the chart readings of wind direction may be biased as have been found by the National Weather Service (22). Because data were analyzed as directional—using N, NNE, NE, etc.—the tendency to introduce human error by recording the 8 principal directions (N, NE, E, etc.) rather than the secondary directions (NNE, ENE, etc.) would occur if the principal frequencies exceed the secondary ones by 10 to 20 percent. A procedure for removing the biased result is discussed in Appendix E.

The highest frequency of values greater than $100~\mu g/m^3$ occurs at 67.5° from a straight-line direction from sampler to the road. This is what would be expected because the source of fugitive dust is a line source. A straight line from source to sampler (90° deviation) would not allow reinforcing of concentrations by all sources along the line source, whereas an angle of deviation around 67.5° would allow the "addition" of concentrations downwind (provided the distance from the source to the sampler is within the area affected by the source).

TABLE 11
PARTICLE SIZE ANALYSIS

Sample Date	Mean Particle Size (microns)	Std. Geo. Deviation	Sample Height (ft)	Sample Distance (ft)	Sample Concen- tration (ug/m ³)
4-10-74	7.5	1.95	3.5	5	1103
4-13-74	6.3	1.85	3.5	19	1255
4-17-74	5.3	1.89	10.1	13	155
5-1-74	4.9	1.71	10.1	86	158
5-31-74	5.9	2.63	3.5	51	197
6-20-74	4.8	2.71	3.5	51	94
6-36-74	3.7	2.16	3.5	30	66
7-10-74	4.5	3.00	3.5	30	85
7-18-74	4.9	2.76	3.5	30	135



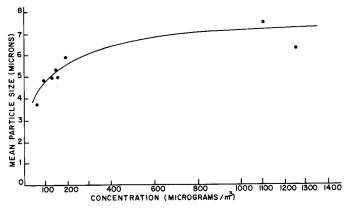


Figure 9. Mean particle size vs. concentration.

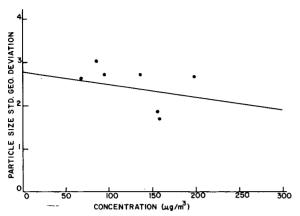
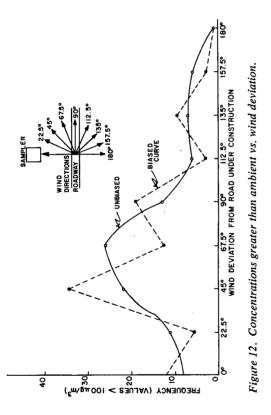


Figure 10. Particle size standard geometric deviation vs. concentration.



The influence of precipitation was also analyzed. During the total of 132 samplings for the particulate matter summarized in Tables E-2 through E-15, rain fell to some extent during 70. The geometric mean of all values taken when rain fell was $99.5~\mu g/m^3$. For samples when no rain occurred, the geometric mean was $212.5~\mu g/m^3$. To ensure no bias in these results, the sampler height was taken into account. Fifty-three percent of the "rain" concentrations and 52 percent of the "no-rain" concentrations were taken at 3.5 ft (1 m). Also, the average weighted sampling distances were 59 ft (18 m) and 65 ft (20 m), respectively, for "no rain" and "rain" concentrations.

From the foregoing analysis, an estimated 53.2-percent reduction may be expected during rainfalls. This is similar

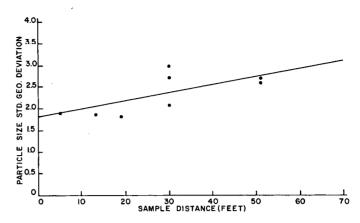


Figure 11. Particle size standard geometric deviation vs. sample distance.

to the 50-percent control expected for construction site watering; however, because rain applications are more intense, no conclusions can be made (9).

Influence of Construction Activities on Fugitive Dust Concentration

During the period of sampling many types of construction activities took place, as can be seen from Tables E-2 through E-15. Since the data were not sufficient to have confidence in the analyzed values, the analysis of all data was based on whether construction activities occurred with traffic or if traffic was the only source. In addition, the influence of precipitation was used to limit any bias.

The results summarized in Table 12 are based on the data from the 14 sampling sites presented in the tables noted earlier.

Of the data obtained, 60 percent had traffic, but no construction activities in the general area. Construction activities occurred with traffic for 40 percent of the data points. A minimum of 20 values was used in the determination of the geometric mean.

Precipitation, as noted previously, does have significant influence in reducing concentrations. The major influence in the concentrations observed without rain was due to traffic since ambient concentrations observed in Orlando are around $60 \mu g/m^3$.

The sand, limestone, and other road base material spilled and tracked on the roadway would be considered the major source of emissions.

Area of Impact of Highway Construction

The area of impact can most readily be determined by analyzing the concentrations presented in Tables E-2 through E-15 as a function of distance from the source. Also, the variations of concentrations with height can be an indication of the settleability of the fugitive particulates.

The geometric mean concentrations as a function of distance from construction and roadway were analyzed for the foregoing data and are plotted in Figures 13 and 14. The plots indicate that the air quality impact is markedly reduced by distance over 50 ft (15 m). Concentrations at greater distances approach the $60 \mu g/m^3$ ambient urban

"background" concentrations for Orlando in 1974. In 1972, the average of urban particulate concentrations was 82 μ g/m³ (2).

To evaluate the effects of distance on short-term 24-hr values, values greater than the air quality standard were plotted as a function of distance from construction (Figs. 15 and 16). It is noted from Figure 15 that it is unlikely that the 24-hr Federal primary air quality standard of $260 \,\mu\text{g/m}^3$ would be exceeded at a distance of 50 to 150 ft (15 to 45 m) with normal ambient concentrations of about $60 \,\mu\text{g/m}^3$. Under similar conditions, the Federal secondary standard of $150 \,\mu\text{g/m}^3$ would be exceeded at distances of $100 \, \text{to } 250 \, \text{ft } (30 \, \text{to } 75 \, \text{m})$ from construction activities. Although actual distances of dust dissipation are difficult to establish because of the variables having a direct effect thereon, it is clear that the dust in potential violation of the ambient standards settles out very quickly.

Testing at sampling location 9 (see Table E-10) included simultaneous samples at different distances. An analysis of the results shown in Figure 17 shows the intersection of the regression line with the determined natural background concentrations (i.e. concentrations not influenced by man). In addition, a decrease of 45 percent is effected by increasing the distance about 34 ft (10 m).

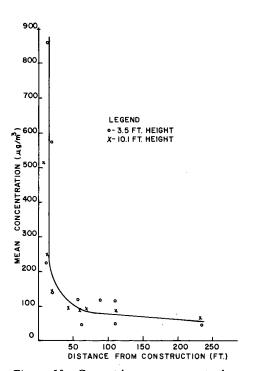


Figure 13. Geometric mean concentration vs. distance from construction.

Results of analyzing the effects of sample height are shown in Figures 18 and 19. Figure 18 shows the relationship obtained from individual samples taken at 10.1 ft (3 m) and 3.5 ft (1 m) during the same time period. The slope of 0.521 would indicate that a large portion of the particulate matter would be settleable. Concentration dif-

TABLE 12 GEOMETRIC MEAN CONCENTRATION ($\mu g/m^3$)

	With Rain	Without Rain	Total		
Construction	119	257	184		
No Construction	87	177	142		

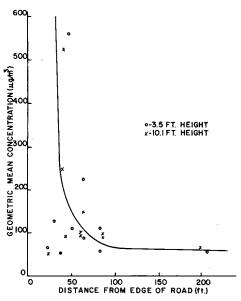


Figure 14. Geometric mean concentration vs. distance from edge of road.

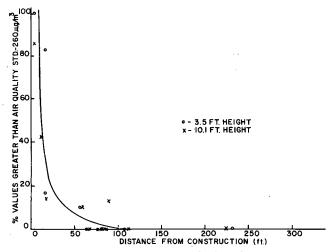


Figure 15. Violations of primary standard vs. distance.

ferences normally encountered in urban ambient air at such heights are not as large (23).

The geometric mean concentrations for the 3.5-ft (1-m) sampler and the 10.1-ft (3-m) sampler are plotted in Figure 19. The curve drawn is as expected—that is, the higher the sample, the nearer to "normal" ambient air concentrations; and the lower the sample, the nearer to collecting heavy concentrated particulate matter.

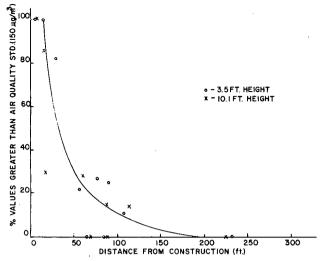


Figure 16. Violations of secondary standard vs. distance.

Consideration of the high readings obtained adjacent to the jackhammer operations (see Table E-14) points up that, although the particulates dissipate rapidly, the concern for the worker must not be ignored in many cases. This responsibility falls within the jurisdiction of the Division of Health, Occupational Safety and Health Administration (OSHA) (24). OSHA applies specific standards to the exposure of workers for certain particulates at construction sites. Dust at each site is analyzed by OSHA for content of certain minerals—including silica, mica, soapstone, fibrous tale, graphite, and coal dust. Airborne dusts containing certain proportions of these minerals must not be breathed by workers in greater than specified concentrations, averaged over an 8-hr day. Typically, the cumulative exposure from 8-hr work shift for total inert or nuisance dust would be 15 mg/m³. This can be compared to the NAAQS secondary standard for particulates of 150 µg/ m³ for a 24-hr period. The OSHA controls are therefore less restructive by a factor of about 100. This is justified because the OSHA regulations are based on the effect on healthy workers involved in 8-hr shifts as opposed to EPA regulations, which concern the general public and the spectrum of health situations covered 24 hr per day.

Control Measures

A small portion of the testing, as will be shown, was performed during periods of site watering. Although site watering was beneficial, it appeared to be neither long lasting nor a solution to the fugitive particulate problem. At sampling location 2, watering was used and compared to a similar day when no water was used. The fugitive particulate was reduced from $551 \, \mu g/m^3$ to $457 \, \mu g/m^3$ at a sample height of 3.5 ft (1 m) for a 17-percent reduction. Other site watering led only to the conclusions that the reduction of fugitive particulate levels persisted for 1 or 2 hr and that the wet materials were "tracked" to other areas. These observations prompted an evaluation for fugitive particulate on an hourly basis at sampling location 3. The results in Table E-4 indicated that watering was beneficial, but only for a short time. Water was applied shortly before 9:00 a.m.

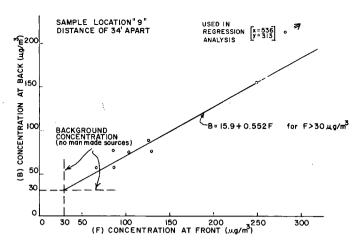


Figure 17. Concentration differences between two samplers 34 ft apart.

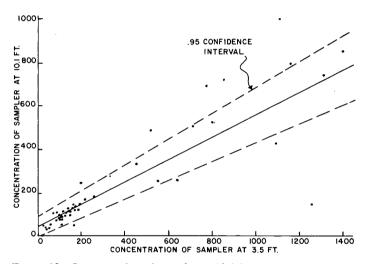


Figure 18. Concentration of samples at 10.1 ft vs. concentration at 3.5 ft.

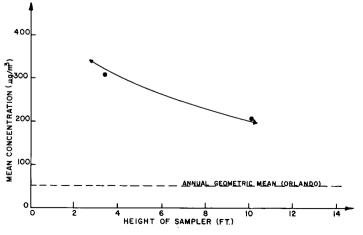


Figure 19. Mean concentrations vs. height of sampler.

and the fugitive concentration was $80 \mu g/m^3$ for the next hour, but was elevated to $132 \mu g/m^3$ from 11:00 a.m. to noon. Traffic on the road increased slightly around noon. It is believed that no specific conclusion can be drawn from this one sampling day and that there are many other meteorological variables that need to be controlled before meaningful results can be expected.

HYDROCARBON TEST RESULTS-DATA ANALYSIS

A detailed data analysis is presented in Appendix F. The analysis of data has shown instances where unexpected characteristic results can be related to the lack of statistically sufficient data. The increased number of samples taken in a single sampling day during the second phase of testing improved the confidence level in the data obtained over the first phase of testing. The findings are summarized as follows.

An evaluation of the 20 ambient air measurements taken during the first phase of testing indicates that there is a great variability in the data and that the average ambient values exceed the EPA standards. In these tests, many of the high reactive hydrocarbon (RH-C) concentrations can be explained possibly by locally heavy traffic. As expected, the ambient values measured in the morning were found to be greater than those in the afternoon. More reasonable data were provided by the 12 ambient air measurements made during the cutback asphalt application than the measurements made during the paving operations because there was less adjacent traffic. It is noted that these ambient readings in each case were used as a means of determining the relative contribution of the construction operation.

Eleven of the 13 valid samples taken in the immediate vicinity of operating paving machines showed an increase in the reactive hydrocarbon concentrations over the ambient level. The variability in these concentrations was caused by changes in such factors as wind, turbulence, temperature, location, and type of paving machine. The concentrations were found to depend on the proximity of the sampling inlet to point sources.

The relative contribution of the two hydrocarbon sources tested is indicated by the fact that the reactive hydrocarbon emitted to the atmosphere by RC-70 sprayer operations at points 5- to 30-ft (1.5- to 9-m) downwind were considerably greater than those 1 ft (0.3 m) from the paving machine. In all cases, wind and distance were found to attenuate the concentrations through dilution.

The concentration increase over the ambient level measured approximately 25-ft (8-m) downwind from paving operations averaged about 9 ppm, with a standard deviation of about 1.5 ppm. Those downwind measurements would tend to be increased because of the traffic flow on the highway being paved. The downwind measurements from the RC-70 application indicated that a large proportion of the solvent had been evaporated within 1 hr of application.

Measurements taken at different moments of time after a paving operation indicated that the emission of RH-C from new paving is halved in 20 min and ceases after 45 min. The same type of test on the cutback asphalt application indicated that a 90-percent reduction in emission concentrations of RH-C occurs within the first 15 min. The reduction is highly dependent on wind, temperature, distance from the source, and the volatility of the solvating agent. Normal use of asphaltic cements provides emissions that are rapidly diluted to levels indistinguishable from concentrations caused by local automobile traffic.

Samples taken adjacent to paving machines and spray trucks that are parked with their engines on prior to operation indicated concentrations of RH-C about 2 ppm above the average ambient conditions.

Through testing. many of the measurements that obtained a measureable RH-C concentration exhibited a signature "tail-off" that was designated during the research as "heavy hydrocarbon." It is hypothesized that this tail-off is caused by solvent vapors condensing on the gas chromatograph column material and eluting more slowly from the column than the reactive hydrocarbon gases that have a lower boiling point.

It is possible that solvating agents containing a high proportion of aromatic hydrocarbons may emit toxic fume concentrations during operations involving cutback asphalts. However, normal use of uncut asphalt cements provides relatively low emission concentrations of reactive hydrocarbons that are nontoxic (although photochemically active).

In order to provide comparative results on the magnitude of the RH-C contribution to air pollution resulting from asphaltic paving operations and cutback asphalt application, various other sources were tested. The following is a selection of test results that provide a relative comparison of volatility of petroleum products; these concentrations were measured in an almost closed container wherein the vapor pressures had stabilized for the ambient temperature. The values indicated should be used for qualitative comparisons only.

REACTIVE HYDROCARBONS (PPM)	METHANE (PPM)	SOURCE
17.51	3.1	Asphalt Tanker Truck
		(AC Temp. 320 F)
208-280	11.5	RC-70 @ 76 F
845	50.0	#6 Fuel Oil @ 85 F
1071	23.8	Diesel Fuel Tank
1250	23	RC-70 @ 95 F
2310	84	RC-70 @ 150 F
4250	124	RC-250 @ 150 F
24,100	97.6	Auto Gasoline Tank

The values give some indication that the quantity of hydrocarbons emitted into the atmosphere by the construction industry is minor when compared to even that of an open auto gas tank. Consequently, care should be taken that the problem addressed is considered in its proper context.

CHAPTER THREE

INTERPRETATION, APPRAISAL, AND APPLICATION

GENERAL

Air pollution is believed to be harmful because of its effect on health (respiration, toxicity, eye irritation) and welfare (reduced visibility, nuisance factors). Air pollution regulations presumably reduce the occurrence of air pollution incidents and thereby lessen any harmful effects. On the other hand, regulations can be presumed to affect costs either by requiring elaborate control equipment, which itself would be costly, or by imposing restrictions that would supposedly increase costs by limiting the available construction processes. Ideally, then, one could compare these costs with the benefits gained (reduced health care costs, reduced housekeeping and maintenance costs) and create an index whereby the effect on an industry could be foretold.

The highway construction and maintenance industry appears to contribute to air pollution by creating smoke from open burning during clearing and demolition operations, by creating dust during various construction operations, and by emitting hydrocarbons during paving and priming operations. If the amount of pollutants from these operations could be quantified and satisfactory mitigation techniques identified, then the costs of maintaining a desirable reduction could be determined. However, on the basis of the preliminary studies described in this report, it appears that the fundamental assumption may be in error. Although there is, of course, some contribution of particulate matter introduced into the ambient air by construction, this contribution is of such short duration and so easily controlled that it does not form a significant part of a community-wide air pollution problem. As for hydrocarbons, the quantity emitted during paving operations is so small as to be practically unmeasurable against normal ambient quantities at the construction sites studied.

In summary, it can be said that, although both particulate matter and hydrocarbons are created by highway construction and maintenance, generally their effect is one of being a localized nuisance rather than being in violation of the National Ambient Air Quality Standards.

SMOKE

Smoke from open burning is potentially the most serious of three construction-generated problems because of the gross amounts and large variety of pollutants emitted. This occurs primarily because the low temperature usually associated with open burning results in incomplete combustion. Furthermore, because of the updraft created by the fire, the fine particles are readily elevated and hence widely dispersed.

However, few cases justify open burning. Many jurisdictions have been able to effect a total ban on open burning and numerous others have had little difficulty in postponing

the burning operation during periods of temperature inversions when the harmful effects of smoke would be most seriously felt. Although the clearing of the land may be a vital step in the progress schedule of a construction project, the disposal of the cleared materials rarely is. Consequently, time is available to either await favorable weather or to undertake alternative procedures. The trend in alternative procedures seems to be toward reducing the wood products by chipping machines (and salvaging the product as mulch) or increasing the temperature of combustion by the use of air curtain destructors and, thus, eliminating the most harmful effects of open burning. Indeed, one state found that the use of air curtain destructors was actually less expensive than open burning, because the cost of the equipment needed for forced air combustion was less than the cost of the labor and equipment involved to tend the open fires.

DUST

Embankment construction primarily involves three steps: excavation, hauling, and compaction. The excavated earth normally contains sufficient moisture, so that little, if any, dust results. The compaction process, under most state specifications, requires a certain optimum moisture content to achieve maximum compaction, so that this operation, too, is not a dust generator. The hauling process can generate dust, because the top surface is subject to drying and. when dried, offers a dust-producing source to passing vehicles. Winter months and days during and after rainfall constitute a significant portion of the year, such that the opportunities for drying are only a fraction of the construction season in many regions. Where dust production is likely, traffic can be banned, speeds can be reduced, or the hauling road or detour road can be watered. During extended periods of drying, water appears to be inefficient because the effects may only last a few hours. Consequently, use of hydrophilic materials, such as calcium chloride, is more sensible. Further, on heavily traveled haul roads, cutback asphalts and emulsions may be used for dust mitigation. On the basis of the recent trend in the cost of asphalt products, emulsions have become the more favored choice. Where dust results from the spillage of embankments onto paved roads, frequent cleaning through scraping, sweeping, and hosing is the best method for eliminating the potential for dust.

HYDROCARBONS

Hydrocarbons emitted from paving with asphaltic concrete are quickly dispersed, are apparently nontoxic, and may constitute a smaller contribution to the ambient air than the machine transporting the paving materials. More volatile cutbacks emit considerably more hydrocarbons than asphalt cements, but they constitute only a small percentage of the total asphalt products used in the highway industry.

In fact, the use of cutback products is declining even further because of the need to conserve both gasoline and naptha (usually used in cutback production) for more urgent energy requirements.

CHAPTER FOUR

CONCLUSIONS AND RECOMMENDATIONS

CONCLUSIONS

The specific conclusions that follow pertain to the results obtained from studies of the fugitive particulate and hydrocarbon regulations and their effect on the highway construction and maintenance industry.

Fugitive Particulates

- 1. State regulations for fugitive particulates are rarely applied to construction sites.
- 2. Enforcement of state regulations is difficult because of the requirement for a 24-hr test and because of the conspicuousness and cost of the equipment presently used for testing.
- 3. Open burning, potentially the worst violator of the air pollution regulations, can be adequately controlled through present technology.
- 4. Fugitive dust from highway construction and maintenance is a local, short-term problem, hence an insignificant contributor to ambient particulate levels.
- 5. Construction activity has an influence on concentrations. The dominant source causing high readings is traffic on unpaved surfaces. Public access along construction sites should be reduced through detouring and particulates controlled by speed control.
- 6. Wind direction is more significant than wind speed in its effect on fugitive particulate concentrations.
- 7. Precipitation reduces mean concentrations by about 50 percent. Site watering is less effective than rainfall in reducing particulate levels and generally lasts for only a few hours.
- 8. Both rain and site watering cause soil to be "tracked" from construction sites, thereby spreading the potential for dust.
- 9. Watering is probably overused as a mitigant and should be replaced by more efficient dust mitigation methods such as oil-based products and temporary pavements.
- 10. Concentrations of fugitive particulates measured at 10.1 ft (3 m) are about 45 percent less than at 3.5 ft (1 m). This settleability is not observed in urban concentrations of particulates.
- 11. At 50 ft (15 m), a sharp discontinuity in dust levels is found. Without dust mitigation, it is unlikely that the 24-hr Federal primary air quality standard of 260 μ g/m³ would be exceeded at a distance of 50 to 150 ft (15 to 45 m) with normal ambient concentrations of 60 μ g/m³.

Under similar conditions the secondary standard of 150 μ g/m³ would not be exceeded at distances of 100 to 250 ft (30 to 75 m) from construction activities. Through the use of dust mitigation techniques, these distances would be reduced.

12. Additional measures that should be considered to reduce the industry's contribution to air pollution include restriction of public access to work site, restriction of exposed graded area, and topsoiling and seeding such that vertical exposed faces of excavation or embankment are limited.

Hydrocarbons

- 1. The reactive hydrocarbons emitted by normal asphaltic paving operations and equipment are well below concentrations that could be harmful to health.
- 2. Hydrocarbon emission from freshly paved asphalt and prime coat is highly sensitive to wind, turbulence, and temperature. The hydrocarbons dissipate very rapidly with distance from the source. Within no more than 50 ft (15 m) from the source (for the more volatile cutbacks), essentially all hydrocarbons above the ambient level are reduced to trace concentrations.
- 3. Emissions of hydrocarbons generated by paving operations are difficult to differentiate and measure because of their low concentrations and the emissions from vehicular traffic normally found in the vicinity of such operations.
- 4. Aggregate priming (stabilizing) with RC-70 provides higher emission concentrations of reactive hydrocarbons (RH-C) than do uncut asphalt cements.
- 5. The primary parameters determining the amount of RH-C emitted during asphaltic paving operations are the amount of solvating agent remaining with the asphalt cement, the solvent composition, and the temperature during and after application.
- 6. RH-C emission concentrations from RC-70 priming operations are reduced to approximately 10 percent of their initial values 15 min after application under normal wind and temperature conditions experienced in Florida in October.

RECOMMENDATIONS

Fugitive Particulates

The following lists several suggested areas of research that could be undertaken that may help in identifying pos-

sible methods of improving the highway industry's role in the attainment of the ambient air quality standard for fugitive particulates.

- 1. In order to control short-term (less than 5 min) dustfalls, it is necessary to quantify them. This could best be done by means of a "quick and dirty" test, whereby a resident engineer may objectively evaluate the need for mitigation procedures. Such a test could be accomplished by simply capturing dust on a sticky tape or cheese cloth for a certain period of time and comparing the results to a preestablished color or opacity chart. A potential nuisance level could be established relative to this chart that could be used to trigger preventive measures.
- 2. Air pollution regulations could be related to the OSHA regulations to determine if one method of control and testing of the worker would be sufficient to protect the public.
 - 3. The additional construction costs caused by the ban

on open burning could be evaluated.

Hydrocarbons

While the contribution of hydrocarbons from the highway industry (exclusive of vehicular exhaust) is small, several areas of suggested research have arisen from the testing program undertaken as part of this research.

- 1. Future work could be performed to define compounds as they affect workers. This would, by necessity, have to be performed in a more controlled environment.
- 2. Although much data exist on the "tons of fuel per year" or hydrocarbon emission (production) quantities put into the atmosphere per time period, data could not be found on increases in atmospheric RH-C concentrations resulting from these emissions under various atmospheric conditions. Such data might prove highly useful for practical control application and city planning processes.

REFERENCES

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APPENDIX A

OUESTIONNAIRE TO AIR POLLUTION OFFICIALS

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The questionnaire presented in this appendix was sent by letter to the 53 air pollution officials that follow. The letter requested that the questionnaire be completed and returned; it also requested copies of approved implementation plans and air quality regulations and standards currently in effect.

A second follow-up letter was later sent to serve as a reminder.

The answers of the 47 respondents are summarized in Table A-1.

EFFECTS OF AIR POLLUTION REGULATIONS ON HIGHWAY care to send on the effec-Tammen & Bergendoff and number of violations that occur coordinate with your present regulations? construction and οN 2 pollutants Cime Period NATIONAL COOPERATIVE HIGHWAY RESEARCH PROGRAM is a need for such regulations? Yes Yes Yes oŧ Week ly CONSTRUCTION AND MAINTENANCE construction activities? Needles No your current regulations explicitly control highway control maintenance? do thev in your 3; per month. critical comments you would for hov What pollutants are monitored? Please list: exist Daily effective and construction and return completed questionnaire to: any, (e.g., Dust; monitoring How frequent does monitoring occur? maintenance impacts on air quality? the tiveness of existing regulations regulations What enforcement provisions, if organization monitor 뜅 data you think there who conducts this in a given time frame? highway of Violation any existing you provide any We would welcome Mailing Address: NCHRP Project 20-12: associated with Organization: are your Comments: Your Name: qo Comments: Comments: not, no, Title: Does Can

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QUESTIONNAIRE RECIPIENTS

W. T. Willis, Director Environmental Health Administration Alabama Department of Health 645 S. McDonough Street Montgomery, Alabama 36104

Max C. Brewer, M.D. Commissioner Dept. of Environmental Conservation State of Alaska Pouch O Juneau, Alaska 99801

Louis Kossuth, M.D. Commissioner of Health Division of Air Pollution Control 1740 West Adams Street Phoenix, Arizona 85007

S. Ladd Davies, Director Arkansas Dept. of Pollution Control and Ecology 8001 National Drive Little Rock, Arkansas 72209

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Douglas M. Castle Commissioner of Environmental Protection Dept. of Environmental Protection 165 Capitol Avenue Hartford, Connecticut 06115

John C. Bryson, Secretary Delaware Dept. of Natural Resources and Environmental Control Division of Environmental Control Tatnall Building, Capitol Complex Dover, Delaware 19901

James P. Alexander, Director Dept. of Environmental Services District of Columbia Government 614 H Street, N.W. Washington, D.C. 20001

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William R. Adams, Jr., Commissioner Dept. of Environmental Protection Bureau of Air Pollution Control State House Augusta, Maine 04330

Neil Soloman, M.D. Secretary of Health and Mental Hygiene Maryland State Dept. of Health and Mental Hygiene 610 N. Howard Street Baltimore, Maryland 21201

William J. Bicknell, M.D., Commissioner Bureau of Air Quality Control Dept. of Public Health 600 Washington Street Boston, Massachusetts 02111 Peter Baljet, Executive Director Dept. of Pollution Control 2562 Executive Center Circle Tallahassee, Florida 32301

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Gus R. Douglass, Chairman West Virginia Air Pollution Control Commission 1558 Washington Street, East Charleston, West Virginia 25311

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W. Van Heuvelen, Chief Environmental Health and Engineering Services North Dakota State Dept. of Health State Capitol Bismark, North Dakota 58501

Ira L. Whitman, Ph.D., Director Ohio Environmental Protection Agency 361 East Broad Street Columbus, Ohio 43216

TABLE A-1
SUMMARY OF QUESTIONNAIRE RESPONSES

		Current Regi	ulations								
	Existing	Applica- bility	Need	Effectiveness	Responsibility M	onitoring Frequency	Pollutants	Enforcement Provisions	Viola Type	No.	Period
Alabama	Chap. 3, Procla- mation 3 and Chap. 4.2	Open burning & fugitive dust	-	Adequate	Commission. Cooperation of Highway Dept. which plans revision of specifications. Requirements are presently discussed at pre-construction meetings.	Other	Particulates, Mobile source pollutants after construc- tion.	None	open burning	2	month
Alaska		Not specific	No		limited, by agency		dust and point sources	Fines by Dept. of Law	dust asphalt plant visible emission		year year
Arizona	Questionnai	re not complet	ed.								
Arkansas	Questionnai	re not complet	ed.								
California	local air pollution control districts	No	Yes		Not by state, local APCD's monitor, coordinate informally with state.		Smoke using Ringelmann #1 and #2 criteria				
Colorado	Yes			Yes	No general monitoring program	Other	CO, NO _X , particulates HC	Projects that violate regula tions can be s			
Connecticut	Yes	·		Complex source regulations not implemented until 10/1/74.	Field surveillance and nuisance investigation		Particulates and combustion products of open burning	If highway results in CO above standard, it may not be constructed.	visible e fugitive (road) fugitive (open tru	dust 5 dust ck) 20	month month month month
Delaware	No		Yes	Some provision for review of major highway construction with respect to long term air quality maintenance.	None			No enforcement in regulation. Statute provide fines up to \$10,000.			moii eli
District of Columbia	Yes	•		Yes	Bureau of Air and Water Quality Control	Daily	Particulates dust	•	fugitive	2	month

	Current Regulations Applica-					Enforcement Violations				
	Existing	bility		Effectiveness	Responsibility	Monitoring Frequency	Pollutants	Provisions	Type No.	Period
Florida	Not specificated to highway contion, but fugitive dopen burniaccordance constructions in	nstruc- as ust and ng in with on regu- state	Present regula- tions may be adequate	(No 2nd answer) Not specific enough.	No monitoring of significance, only as complex source.		HC, CO, O only under very special circumstances.	Complex source rule, backed by legal staff and enforcement section. Notic & order violatine: ambient asstandards.	None y available d Ambient air ce quality ions standard	•
Georgia	highway ma No Do have ambient standards for CO, bu no specific review or emissions standards.	t	Yes	Existing regs. don't cover traffic related pollutants adequately, CO primary interest and impact, plans for adopting indirect source review regs. by end 1974.	None. Section has worked with Ga. Dept. of Transportation in evaluating some road projects.			Fines, injunctions, and criminal penalties.		
Hawaii	Do not specifical address highway construction	. •	None	Air pollution problems related to highway construction are not major.	Division, Pollution Investigation & Enforcement Branch	Other .	Particulate 'matter	Section 8, statute on Environmental Quality.	dust 6 open 2 burning	annual annual
Idaho	No	general regs. apply	No		No routine monitoring. State Highway Department is responsible for ensuring compliance with fugitive dust and open burning requirements.			misdemeanor \$3 civil penalty		
Illinois	Questionnai	re not com	pleted.							
Indiana	No .		No		No monitoring. Private individuals report cases of open burning to our Enforcement Section who then investigates.			Enforcement prescribed by general law, not regulation.	No record of violation due to high- way activities kept, seldom a problem.	

investigates.

		Current Reg	ulations		W-			Enforcement	Viol	ations	
	Existing	Applica- bility	Need	Effectiveness	Responsibility	nitoring Frequency	Pollutants	Provisions_	Туре		Period
iowa	Fugitive dust only		Yes	Requires formal complaint prior to initiation of fugitive dust enforcement procedures. No legislative authority to control indirect sources (highways). No noise control regulations.	Iowa State Highway Commission - their "Action Plan" contains procedures for evaluating the environmental effects of highway construction. No specific pollutant monitoring however.	None		For citizen complaints, Dept. may order corrective actiunder the fugit dust provisions of the Air Qual Commission's Ro	ions dust :ive s lity	3 (report compliant 2 (report	aints) month
Kansas	None spectemissions asphalt prock cruster plants and mix plant associated highway contion are continuous procession are contion are continuous procession are continuous proce	from lants, ning d ready s d with	None		None			Regulation 28-19-45, open burning prohibited. Regulation 28-19-51, ground level particulate limitations.	None for construct		y
Kentucky	Yes	Fugitive dust and open burning	Yes		Division of Air Pollution.	Other	Particulates	Statute - maximum penalty \$1,000/day per violation	dust open burning (both es represen construc (4/15-11 necessar violation periodic	l timated te viol tion se /15), n ily tot	ations ason ot necess al e only
Louisiana	Yes. All highway im statements evaluated this agencair qualit Current relations peto process rate emiss standards. air suspen particulat Open burni regulation	are by y for y. gu- rtain weight ion Ambient ded es.		Adequate	Air Control	Weekly	Visual observations of asphalt and cement plant emissions, open burning of trees, etc.	Regulations	Suspender particula from aspliants, parises whas scruffailure operator continue run plan	ate halt problem hen plant bber and	l or 2 occasion, per month
Maine	Yes, in ge	neral		"No.	Federal and			Revised			

Maine

Yes, in general

"No, probably should have fugitive dust" Federal and State D.O.T.

Revised Statutes

		Current Regu	lations								
Maryland	Applica-				Mo	Enforcement	Violations				
	Existing Yes	bility	<u>Need</u>	<u>Effectiveness</u> Yes	Responsibility Bureau. No routine monitoring, spot checks usually made by local health officials to insure control of fugitive dust.	<u>Frequency</u> Other	<u>Pollutants</u> Fugitive dust	Provisions Orders to cease issued. Civil penalties.	Type dust (from Ap	<u>No.</u> 30 :i1 -	Period month October)
Managharan				,							
Massachusetts	Construction activities governed by general regulations prohibiting excessive donoise and netc. Note lations 1.1 6.6.1, 9.1,	r 3 dust, nuisance, regu- 1, 6.5.1,				As necessary	Particulates, Noise	Regulations	dust		month
Michigan	Questionnai	re not complet	ed.								
Minnesota	Questionnai	re not complet	ed.								
Mississippi	Yes			Yes	Commission	Periodically	Visual				
Missouri	Yes		11	Unknown	Agency	Daily, special	CO, O _X , HC, SO _X , NO _X , Particulates	Regulations			
Montana	daescrou	nnaire not comp	leted.								
Nebraska	No. Do have ind controls by regul location of asphalt plants.	ating	No		Division. Inspection of asphalt plants.	Other	Particulates	Statutes provide for fines, injunctions and jail sentences.			
Nevada	Yes			Yes Additional regulations on land use planning would make existing regulations effective.	Department	Random	During construction dust, after construction random CO.	Based on expected ADT, predictive mod is required fo fugitive dust construction.	r CO,	. 4	Quarter

	Current Regulations										
	Pudandaa	Applica-	Nood Effectiveness		Monitoring Responsibility Frequency Pollutants			Enforcement Provisions	Violations Type No. Period		
New Hampshire	Existing bility Air pollution regulations and regulations on indirect sources.		Need Effectiveness Yes		Responsibility Agency	Occasionally	CO, particu- lates, visible emissions, NO _X .	Regulations	<u>Type</u>	NO.	reliou
New Jersey	None. Federal air quality guidelines for highway construction are used by State Dept. of Transportation		None no significant problem with highway construc- tion, since imposition of general ban on open burning.		No monitoring by Bureau, State Dept. of Transportation is developing monitoring capa- bility. Their air quality reports are reviewed by Bureau.		co	None			
New Mexico	None		Yes	Only for asphalt batch plants. Fugitive dust emissions associated with construction are a problem and an area where regulations are needed.	Only monitoring is of from asphalt batch pla monitors construction	ints EPA	Regulation 501-asphalt batch plant emissions				
New York	No .		No		Dept. monitors background pollutant levels in areas of pro- posed highway con- struction in cooperation with State Dept. of Transportation.	14 Days 6 weeks (Occassionally)	Minor highways for CO Major highways (4 lane) - CO, NO _X , hydrocarbons. (Particulates smoke on existi construction. NO _X , O _X , on prosites.)	ng CO,			
North Carolina	Yes, but not explici	tly			None by Dept.		Regulations for control of air pollu- tion.				
North Dako a	Yes Sec. 5.100 & 5.400 of Reg. 23-25	Particulate emissions from asphalt plants, fugitive dust.		Yes. Adequate for N. Dakota predominantly rural, agricul- tural, low population density.	State Dept. of Health also by local health dept.	On request.	Hydrocarbons & Particulates	Air pollution law & regula- tion Sections 23-25-08, 23-25-09, 23-25-10, of State Law in Reg. 23-25.	Parti- culate (dust) Asphalt plant emissions (dust) gravel trucks (dust)	1 3-4 2-3	1974 year year

	Applica	Regulations		Mo	nitoring		Enforcement	Viol	ation	_
	Existing bility	, Need	Effectiveness	Responsibility	Frequency	Pollutants	Provisions	Type	No.	
Ohio	No	No	1	OEPA or local agent	response to nuisance complaint	Particulate matter	Enforced through courts as nuisance matter	None	<u>no.</u>	reriod
Oklahoma	No	Not at present	Service has close working relationship with Mwy. Dept. in establishing review procedures to determine consistency of proposed hwy. project with State Plan. Consultation re: present regulations has been effective in dealing with air pollution	No monitoring of construction activities has been conducted in the past.			Reg. No. 9 most applicabl to hwy. activi For enforcemen provisions, se Section 2002, of the Oklahom Clean Air Act.	ties e (I)-(K) a		
Oregon	Yes		problems. Yes	Air Quality Control Division by special monitoring projects, Highway Division Oregon Graduate Center & others.	Other	CO,Pb certain stations operate continuously	Air Quality standards civil penalty \$500/day	Station 1. CO 2. CO 3. CO 4. CO	178 178	1973 1973 1973 1973
Pennsylvania	No	Yes	EPA's indirect source review program and FHWA's PPM 90-7 guidelines should be adequate	Bureau	Other	Smoke & fugitive dust. Not for CO as HC at this time.	Open burning & fugitive dust regulations	Not avai	lable	,
Puerto Rico	For fugitive dust. Amendments are necessary			Monitoring of constru activities not require			Revocation of permit, fines (Law # 9)	dust	10	month
Rhode Island	Indirect source regulations & NEPA regs. required detailed air pollution studies before	Yes		R.I. DOT contractors monitor before construction permit is issued	Daily	co, no ₂ , hc	Federal indirect source provisions	CO 8-hr stand	35 5	1973 1st quart 1974

construction

		Current Regul	ations								
	Endandan	Applica-	Nood	Effectiveness	Responsibility	Monitoring Frequency	Pollutants	Enforcement Provisions	Type Viol	ations No.	Period
	Existing	bility	<u>Need</u>	Ellectiveness	Responsibility	requency	10114141		<u>-18-</u>		
South Carolina .	None		Yes & No		No monitoring of co or maintenance.	nstruction		None			
South Dakota	No		No		None at present.			None			
Tennessee	Yes			Yes			Visible particulates only, and fugitive dust.	Administra- tive hearings, board hearings, court action	open burning dust	30-50 12-20	
Texas	keg. I, Para. 104 and Para. 101	Control of particulates associated with material handling construction and roads. Open burning		Yes	Board, Monitored visually by Regional personnel, coordinated by complaint reports and/or source surveillance reports.	Random as necessary	Particulates, open burning.	Reg. I, Para. 101 and 104. Nuisance Provisions- General Rule 5. Possible civil penalties of \$50-1,000 day per violation.	None ava	ailable	
Utah	Questionnai	ire not complete	ed.								٠
Vermont	Land Use and Devel- opment Act authority to control air quality on highway construction	y on and		Yes	Air monitoring is a in association with way construction por construction CO mon carried out by the	n usual high- rojects; however, nitoring may be		\$1,000/day			
Virgini a	maintenance Virginia Air Board Regs.	Fugitive dust and open burning		Yes	Air Board; highway construction is not monitored.			\$1,000 maximum			
Virgin Islands	Questionna	ire not complet	ed.								
Washington	' No		No		Local agencies and Dept. of Highways monitor,	Other	Particulates, CO	Civil Penalties.	None av	ailable	·•

	Current R	legulations						
	Applica-			Monitoring		Enforcement	Violations	_
west Virginia	Existing bility No	Need Effectiveness Yes No. need There for should manual be no of open good burning. practice. Not specifically for W. Va. but other	Responsibility Commission	<u>Frequency</u> Random	Pollutants Particulates, smoke	Provisions Director's cease & desist authority	Type No. Period	<u>ā</u>
Wisconsin	No. Proposed rules taken to final hearing June 1974, would regulate construction of highways & other indirect	areas. Yes No	Section	Review of initial construction plans.	Particulates, sulfur, oxides, CO, HC, Ozone.	Issue order to prohibit construction of certain direct sources; issue other orders, assess penalties of \$10-5,000/violation of rules. (NR 154.08)	Particulates 97 7/77 Particulates 20 8/77 HC 27 8/73 (stationary sources)	3 3- 4 3-
Wyoming	sources Yes	Yes	Division	As required	See Reg.	See Reg.	None	

NATIONAL COOPERATIVE HIGHWAY RESEARCH PROGRAM Transportation Research Board National Academy of Sciences - National Research Council Project 20-12

Questionnaire on Emissions from Highway Construction and Maintenance Operations.

General Instructions:

Please enter appropriate checkmarks, numbers or percentages where indicated. Emissions to be considered include fugitive dust and hydrocarbons, but exclude vehicular exhaust.

Question 1. Operations that produce fugitive dust or other emissions (excluding vehicular exhaust).

- Column A. Please indicate relative magnitude of problems or complaints resulting from each operational area listed by checking one (1) box only.
- Column B. Please enter number indicating your best estimate of the number of notices of statutory violations or legal citations received by your state, agency or contractors during the past year resulting from each operational area listed.

Operations Area		(61)	Colun		. 1: -1		Column B
Instruction			k one b				(Enter number)
	_				Problem	1	
Earthwork	Sev			sional			Approximate
Operations	Pro	blem	Coing	olaint	No Pi	roblem	Number of Violation
Excavation	()	,)	()	
Loading	- }	í	,	í	,)	
	``	í	,	í)	í	
Hauling (Paved Roads)	`,	í	;	,	,	í	
Hauling (Unpaved Roads)	,	,	;	1	```		
Dumping	١,	,	•	,	,)	
Spreading	(,	,	!	,)	
Grading	,)	;)	,)	
Compacting	(,	,	!	()	
Wind Erosion	()	()	()	
Traffic on Dirty Road	()	()	()	
Other(Specify)	(}	()	()	
Paving Operations							
Hauling (Paved Roads)	,)	,)	,)	
	;	í	- }	í	,	í	
Hauling (Unpaved Roads)	` `		,\		, '	•	
Grading	•)	,)	,)	
Dumping	()	,)	()	
Spreading	()	,)	()	
Compacting	()	Ţ	?	;)	
Priming	(,	()	() .	
Application of			,				
sand cover	()	•)	,)	
Sweeping	()	•)	()	
Road mixing	()	()	()	
Asphalt Concrete	_		_	_	_		
paving	()	()	()	
Other (Specify)	()	- ()	()	
Duiden Constantion							
Bridge Construction					,		
Sawing	()	,)	,)	
Curing compounds	()	•)	. ;)	
Painting	()	()	()	
Other(Specify)	()	()	()	
Miscellaneous Activities							
Burning (Smoke emissions) ()	()	(.)	•
Mowing	'n	i	i	í	i	í	
Seeding, grassing or	•	•	•	•	•	•	
mulching	()	()	() .	
Sweeping	ì	í	i	í	i	ý .	
Sandblasting	ì	í	ì	í	i	í	
Grinding, grooving,	,	•	,	•	•	•	
sawing, jackhammer	()	()	()	
Demolition	ì	í	ì	í	ì	í	
Comments:	•		•	•	•	•	

Question 2. Current Mitigation Methods Used.

June 26, 1974) to:

Instructions: Please enter numerical percentage in one (1) box only on each line to indicate the approximate relative proportion of each dust mitigation method currently used by your state or agency. Checkmarks should be used in the last column to indicate experimental use.

Example:	Extens	ive Use	Mode	ate Use		e or Use	Experin	nental Use
Applying water	(90	%)	()	()	()
Calcium Chloride	()	(10	%)	()	()
Polyethelene Sheets	()	()	()	()	/)
					Rat	e or		•
Method	Extens	ive Use	Mode	ate Use		Use	Experin	nental Use
Applying water	()	()	()	()
Calcium Chloride	()	i)	ì)	į)
Mixing type asphalt				_				
emulsion	(} .	()	()	()
Other asphalt produ Others	cts ()	()	- ()	()
(Specify)								
(DP4011))	,		,		,			,
	,	,	,	(,	,	;	(
	,	,	,	,	,	.,	}	,
	;	,	,	΄.	,	,	}	,
	``	,	,	,	,	,	,	,
Comments:								
State or Agency Cor	npletin	g this Fo	rm:					
Person Completing	Form:							
Title or Office:								
Telephone Number	if we a	re free t	o contact	you);				
Address:								
Please return this o	omplet	ed questi	onnaire a	s soon as	possi	ble (no	later than	1 .

Howard Needles Tammen & Bergendoff Attention: R. J. McCready 387 Passaic Avenue Fairfield, New Jersey 07006 herein. A summary of the results of the 55 respondents is given in Tables B-1 and B-2.

QUESTIONNAIRE

70

CONSTRUCTION AND

MAINTENANCE OFFICIALS

The questionnaire pres those 71 construction

presented in

and

I in this appendix was sent maintenance officials listed **APPENDIX**

QUESTIONNAIRE RECIPIENTS

Mr. C. A. Bowles Construction Engineer State of Alabama Highway Dept. Montgomery, Alabama 36104

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Engineer of Construction
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Mr. Lawrence Ice Construction Engineer South Dakota Department of Highways Pierre, South Dakota 57501

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Mr. Theodore E. Ziller Construction Engineer Texas Highway Department Austin, Texas 78701

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Mr. C. E. Aten Chief Construction Engineer Wisconsin Dept. of Transportation 4802 Sheboygan Ave. Madison, Wisconsin 53702

Mr. E. H. Crowe Constr. & Maint. Engr. Wyoming State Highway Department . Box 1708 Cheyenne, Wyoming 82001

TABLE B-1 OPERATIONS PRODUCING FUGITIVE DUST OR OTHER EMISSIONS

Operations Area	<u>Earthwork</u>	Paving	Bridge Const.	Misc. Activ.
Legend 1-Severe Problem 2-Occasional Complaint 3-No problem	Excavation Loading Hauling (Paved) Hauling (Unpaved) Dumping Syreading Grading Compacting Wind Erosion Traffic - Dirty Rd. Other	Hauling (Paved) Hauling (Unpaved) Grading Dumping Spreading Compacting Friming Appl. Sand Cover Sweeping Road mixing Asph. Conc. Paving Other Violations	Sawing Curing Compounds Painting Other: Violations	Burning (Smoke Emis.) Moxing Seeding or Mulching Sweeping Sandblasting Grinding, etc. Demolition Violations
Respondants				
Alabama	2 3 3 2 3 3 3 3 3 3	3 3 3 3 3 3 3 3 2 3 3	3 3 2	2 3 2 2 3 3 3
Alaska	3 3 3 2 3 3 3 3 3 2	3 2 3 3 3 3 3 3 3 3 3	3 3 3	3 3 2 3 3 3 3
Arizona	2 2 2 2 2 2 3 3 2 2	3 2 3 3 3 3 2 2 2 3	3 3 3	3 3 3 2 3 3 2
Arkansas	3 3 2 1 3 3 2 3 2 2	3 3 3 3 3 3 2 3 2 2 3	3 3 2	2 2 2 2 2 2 2
California-Const.	2 2 2 2 3 3 2 3 2 2	3 1 3 3 3 3 2 3 3 3 3	3 3 1	3 2 2 1 3 2
California-Maint		2 2 222	`	2 2 2
California-Aer.			٠.	
Colorado	3 3 2 2 3 3 3 3 2 2	2 2 3 3 3 3 2 3 3 3 3	3 3 2	2 3 3 2 3 3
Connecticut	2 2 2 2 2 2 2 3 2 2	3 3 3 2 3 3 3 3 2 3 3	3 3 2	3 3 3 2 2 2 2
Delaware				
Delaware-Tpke.	3 3 3 3 3 3 3 3 3	3 3 3 3 3 2 3 3 3	3 3 3 3	3 3 3 3 3 3 3
Washington D.C.				
Florida	2 3 3 2 3 2 2 3 2 2	3 2 3 3 3 3 3 3 3 3	3 3 3	2 3 3 3 3 3 3
Florida Conslt.	11 9			
Georgia	2 3 3 2 2 2 2 3 2 1	3 2 2 3 3 3 2 3 2 3 2	3 3 2	2 3 2 2 3 2 2
Hawaii	2 2 2 2 2 2 2 2 2 2	3 2 2 2 2 2 2 2 2 2 2	2 2 2	3 3 3 2 2 2 2
Idaho	2 3 3 2 3 3 2 3 3 2	3 2 2 2 2 3 3 3 2 3 2	3 3 2	2 3 3 2 3 3 3
Illinois-Maint.	3 3 3 2 3 3 3 3 2 2	3 2 3 3 3 3 2 2 3 3 3	3 3 2	2 3 3 3 3 3 3
Illinois-Const.	3 3 3 2 2 3 3 3 3 3	3 3 3 2 3 3 3 3 2 3 3	3 3 2	3 2 2 3 3 3
Illinois-Toll				
Indiana-Const.	2 2 2 1 2 2 2 2 2 2	2 1 2 2 3 3 1 2 2 3 2 2	3 2 2	2 2 2 2 3 2 2 29
Indiana-Oper.	,			
Indiana-Toll	3 3 3 3 3 3 3 3 2 3	3 3 3 3 3 3 2 2 3 3 3	3 3 2 2	2 2 3 3 2 3 3
Iowa	3 3 2 2 3 3 3 3 3 3 3	3 2 3 3 3 3 3 3 2 3 3 3	3 3 2 3	3 3 3 3 3 3 2
Kansas	3 3 3 2 3 3 3 3 2 2 3	3 2 3 3 3 3 3 3 3 3 2 3	3 3 2 3	2 2 3 3 3.3 3
Kansas-Tpke.				
Kentucky	2 2 3 2 2 2 2 3 3 2	3 2 2 2 2 3 3 3 2 3 3	232	3 3 3 2 2 2 2
Louisiana	3 3 3 3 3 3 3 3 3	3 3 3 3 3 3 3 3 3 2 3	3 3 2	2 3 3 3 3 3 3 5
Maine	3 3 2 2 3 3 2 3 3 2	2 2 2 3 2 3 2 2 2 2 2	3 3 2	3 3 2 2 3 2 2
Maryland	3 2 2 2 3 3 2 2 2 2	3 2 2 3 3 3 2 2 2 2 3	3 3 2	2 22232
Maryland-Aviat.	,			
Massachusetts	2 2 2 2 2 3 3 3 2 3	3 3 3 3 3 3 2 3 3	3 3 2	3 3 3 2 2 2 2
Massachusetts Tpke.	3 3 3 3 3 3 3 3 3 3	3 3 3 3 3 3 3 3 3	3 3 3	3 3 3 3 3 3 3
Michigan	2 3 3 2 3 3 3 3 2 1	3 2 3 2 3 2 2 2 2 3 3	3 3 2	2 3 3 2 2 2 3
Minnesota	2 3 3 2 3 3 2 3 3 3	3 2 2 3 3 3 2 3 2 3 3 2	3 3 2 3	2 3 3 2 2 3 3
Mississippi	3 3 3 2 3 3 3 3 3 3	3 2 3 3 3 3 2 3 3 3 2	3 3 3	3 3 3 3 3 3 3
Missouri	į			•
Montana	2 2 2 2 2 2 2 2 2 2	2 2 2 2 2 2 2 2 2 2 2 2 2	3 3 2	2 3 3 2 3 3 3

	T	T		
Operations Area	<u>Earthwork</u>	Paving	Bridge Const.	Misc. Activ.
Legend 1-Severe Problem 2-Occasional Complaint 3-No problem Respondants	Excavation Loading Hauling (Paved) Hauling (Unpaved) Dumping Spreading Crading Compacting Wind Erosion Traffic - Dirty Rd. Other	Hauling (Paved) Bauling (Unpaved) Grading Dumping Spreading Compacting Priming Appl. Sand Cover Sweeping Road mixing Appl. Conc. Paving Other	Sawing Curing Compounds Painting Other Violations	Burning (Smoke Emis.) Mowing Seeding or Mulching Sweeping Sandblasting Grinding, etc. Demolition Violations
Nebraska	3 3 3 3 3 3 3 2 2	3 2 3 3 3 3 3 2 3 3 3	3 3 2	2 3 3 3 3 3 3
Nevada	2 3 3 3 3 3 2 3 3 3	3 3 3 3 3 3 3 3 2 3 2	3 3 3 3	
New Hampshire	2 2 1 1 2 2 2 3 2 1	3 2 3 3 3 3 3 2 3 3 3	2 .3 2	2 3 3 2 3 3 3
New Jersey	2 3 2 3 3 3 3 3 2 1 1 1	2 1 3 3 3 3 3 3 3 3 2	3 3 3 2	2 3 3 2 2 3 2 5
New Mexico	2 2 2 2 3 3 3 3 1 2	3 2 3 3 3 3 2 2 2 3 3	3 3 3	2 3 3 2 2 2 3
New York-Const.	3 3 2 2 3 3 3 3 2 2	3 2 3 3 3 3 3 3 2 3 3	3 3 2	3 3 3 2 2 3 2
New York-Maint	3 3 3 3 3 3 3 2 3	3 3 3 3 3 3 3 3 3 3	3 3 3	3 3 3 2 3 3 3
New York-Thruway	•			
New York-P.A.	3 3 3 3 2 3 3 3 2 3	3 3 3 3 3 3 3 3 3 3	3 3 2	2 3 3 3 2 2 2
North Carolina	2 2 3 2 3 2 2 2 2 3	3 2 3 3 3 3 3 3 2 3 3	3 3 2	2 3 2 2 3 3 3
North Dakota	3 3 3 2 3 3 3 2 2	2 3 3 3 3 3 3 3 2	3 3 3 3	3 3 3 3 3 3 3
Ohio	3 3 2 2 3 3 3 3 3 2	2 2 3 3 3 3 3 3 2 3 3	3 3 3	2 3 3 3 3 2 3
Ohio-Tpke	1 ·			
Oklahoma	3 3 3 2 2 3 3 3 2 2	3 2 3 3 3 3 3 3 3 3 3	3 3 2	3 3 3 3 3 3 3
Okalahoma-Tpke.	2 3 3 2 3 3 2 3 2 3	2 2 3 3 3 3 3 2 3 3	3 3 2	3 3 3 2 3 3 3
Oregon	3 3 3 2 3 2 2 3 2 2	3 2 3 3 3 3 3 2 3	3 3 2	3 3 3 2 2 3 3
Pennsylvania		· · · · · · · · · · · · · · · · · · ·		
Pennsylvania-Tpke.				
Puerto Rico				
Rhode Island	2 2 3 2 3 3 3 3 3 2	3 2 3 3 3 3 3 2 3	3 3 3	3 3 3.2 2 2 3
South Carolina	2 3 3 2 3 3 2 3 3 3	3 2 3 3 3 3 3 2 3 3	3 3 3	2 3 3 2 3 3 3
South Dakota	3 2 3 2			
Tenness ee	2 2 .	2	2 .	2
Texas-Const.	2 3 3 2 3 3 3 3 2 2	3 2 3 3 3 3 3 3 2 2 3 2	3 3 2	2 3 2 2 3 3 3
Texas-Aer.		,		
Texas-Tpke.	2 2 3 2 3 3 3 3 3 2	31313333123	2 2 2	3 3 3 2 2 2 3
Utah	2 2 3 1 3 3 2 3 1 2	3 1 2 3 3 3 3 1 1 1 3	3 3 2	1 3 3 2 1 2 2
Vermont	3 3 3 2 3 3 3 3 2 2	3 2 3 3 3 3 3 3 2 3 3 2	3 3 2	2 3 3 2 2 3 3
Virginia	3 3 3 3 3 3 3 3 3 3	3 3 3 3 3 3 3 3 3 3 3	3 3 3	3 3 3 3 3 3 3
Washington	2 3 3 2 3 3 2 3 2 2 2	3 2 3 3 3 3 3 3 2 3 3 2	3 3 2 2	2 3 3 2 3 3 2
West Virginia	3 3 2 1 -3 3 3 3 2 2	3 2 3 3 3 3 3 3 2 3 3	3 3 3	2 3 3 2 3 3 2
Wisconsin	3 3 2 2 3 3 3 3 3 2 3	3 2 3 3 3 3 3 3 2 2 2	3 3 2	2 3 3 2 2 3 3
Wyoming	2 3 3 2 3 3 3 3 2 2	3 2 3 1 3 3 3 3 3 3 2 2	3 3 3	3 3 3 3 3 3 3
			ļ	
Average	22.22.22.23.22.23.23.23.23.23.23.23.23.2	2.1 2.1 2.1 2.1 2.1 2.1 2.1 2.1	2.9 2.9 2.3	2.4 2.3 2.3 2.7 2.7
	1	l .		

TABLE B-2
MITIGATION METHODS USED

MITIGATION METHODS	USED											
<u>Legend</u> 20 = % of use	Applying Water	Calcuum Chloride	Mixing Type Asphalt Emul.	Other Asphalt Products	Dust Palliatives	Ţ 70	Lignin Sulfite	Paper Mill Waste	Proc. Reclaimed Oil		Clean Rock Blanket	
	/Ing	Ę	E.	r As	Pal	ing	in S	ī	. a	hing	& E	В1ая
Respondants	Apply	Calcu	Mixir	Other	Dust	Topping 01!	Lign	Papel	Proc	Mulching	Clea	Wet Blast
Alabama	80	20										
Alaska		15				60	5		20			
Arizona	100											
Arkansas	85	10	5									
California-Const.	92	2	5				1					
California-Maint.	85		15		-			_				
California-Aer.												
Colorado	85		10	5								
Connecticut	50	50										
Delaware												
					_				_			
Delaware-Tpke.	95	5										
Washington D.C.												
Florida	90	10										
Florida-Pollut.												
Georigia	100											
Hawaii	95		5		Ī							
Idaho	95		3	2								
Illinois-Maint.	90	3		7					}			
Illinois-Const.	90	3		7								
Illinois-Toll												
Indiana-Const.	97	. 1	1	1								
Indiana-Oper.												
Indiana-Toll			٠									
Iowa	40	60										
Kansas	95	1		4		***						
Kansas-Tpke.												
Kentucky	85	14		1								
Louisiana	90		10									
Maine	40	60										
Maryland-Const.	80	20			T				T			
Maryland-Aviat.												
Massachusetts	30	65		5								
Massachusetts-Tpke.	95	5		,								
Michigan	1	20										
-	 				+				+			
Minnesota	90	7		3								
Mississippi	90		5	5						•		
Missouri												
Montana	99			1	İ				1			

AVERAGE % OF USE	TOTAL NO. OF USERS	7) CILA 188	[n	West Virginia	Washington	vit8inia	vermont	Utah	Texas-Tpke.	Texas-Aer.	Texas-Const	Tennessee	South Dakota	South Carolina	Rhode Island	Puerto Rico	Pennsylvania-Tpke.	Pennsylvania	Oregon	Oklahoma-Tpke.	Oklahoma	Ohio-Tpke.	Ohio	North Dakota	North Carolina	New York-P.A.	New York-Thruway	New York-Maint.	New York-Const.	New Mexico	New Jersey	New Hampshire	Ñevada	Nebraska	Legend 20 = % of use Respondents
83	54	I GO	90	80	80	97	95	80	100		80	85	98	100	80				92	50	95		80	90	95	60		20	90	100	99	85	95	10	Applying Water
17	34		άο	19		۸	տ	4		Ì		15			20								20	σ	Ç.		:	80	ъ.		1	15		5	Calcuum Chloride
7	11							10																											Mixing Type Asphalt Em
12	23			<u> </u>	15	-		6			20								ω	50	5			ъ		မ							G	85	Other Asphalt Products
2 6	1												2																				•		Dust Palliatives
60	Þ																							İ					Ì						Topping Oil
	N																																		Lignin Sulfite
2 20			- 2																					j											Paper Mill Waste
	₽																										-			-					Proc. Reclaimed Oil
G	Ī									1														1				•	۰ ا						Mulching
5 10	-																							-											Clean Rock Blanket
J	-														- 1				5						;	5			- 1						Wet Blast

APPENDIX C

Jurisdiction	Primary Standard	Secondary Standard	Fugitive Dust and Dustfall
Alabama	Federal	Federal	No fugitive dust beyond property line. Abatement: Reasonable precautions, plus first 3 paragraphs of Federal model.
Alaska	Federal	Federal	No visible dust past property line. Abatement: First 3 paragraphs of Federal model.
Arizona	Federal secondary	Air Quality Goal: 100 µg/m ³ maximum 24-hour average.	Fugitive dust from hauling, handling, crushing or conveying of materials must be controlled by reasonable means.
Arkansas	Federal	Federal	May not exceed 75 µg/m ³ for any 24-hour period or 150 µg/m ³ for any 30-minute period (measured on property and subtracting background). Abatement: Reasonable precautions. Dust fall: maximum 15 tons/mile ² /month. Particles larger than 60 microns may not exceed 120/cm ² /24 hours.
California	Nonvehicular standards and regulations are set by counties.	. •	Fugitive dust regulations are devised by each county. Those with appliable regulations call for "reasonable precautions."
Colorado	Federal	Federal	If emissions are judged by a panel to be "objectionable," may require use of "best practical method" of control. Controls must be applied during non-working hours as required to control dust. No visible emissions may cross property line.
Connecticut	Federal	Federal	Reasonable precautions, plus Federal model except paving of roads not required and agricultural operations need not suppress dust. No discharge beyond property line if 1. visible near ground. 2. impinges on building or structure.
Delaware	70 وپر 3 annual geometric mear of 24-hr. concentratio		Water, chemicals or approved techniques must be used to control dust emissions
	200 μg/m ³ 24-hr. average concertration, not to be exceeded more than once per year. 500 μg/m ³ one hour average.	1-	during demolition, grading, land clearing, excavation and uses of unpaved roadways.
District of Columbia	Federal	Federal	Federal model, except that agricultural operations receive no specific mention.

Jurisdiction	Primary Standard	Secondary Standard	Fugitive Dust and Dustfall
Florida	Federal secondary, except in Dade, Broward and Palm Beach Counties, where the following apply: 50 µg/m³ annual geometric mean. 180 µg/m³ maximum 24-hr. concentration.		Fugitive dust in excess of process emissions rate is prohibited. Reasonable precautions to abate fugitive dust are required.
Georgia	Federal	Federal	Federal model
Hawaii	100 µg/m ³ during any 24 hours 55 µg/m ³ annual arithmetic mean during any 12-month period.		No visible dust past property line. Ground level concentration at a point selected by the Department may not exceed 150 µg/m ³ above background. Dust fall may not exceed 3.0 grams per square meter per 14 days. Abatement by Federal model, except that Director may determine that "best practical" measures are sufficient.
Idaho	Federal	Federal	"All reasonable precautions" plus Federal model.
Illinois	Federal, plus no degradation of regional air quality permitted.	Federal	No emissions larger than 40 microns mean diameter. No emissions beyond property line visible when looking toward zenith. Not applicable in winds greater than 25 mph.
Indiana	Federal	Federal	No visible dust over property line. May not exceed 166 percent of upwind values, nor more than 50 $\mu g/m^3$ at ground level above background more than 60 minutes.
Iowa	Federal	Federal	No fugitive dust beyond property line. Federal model for abatement, except that no mention is made of agricultural dust suppression or paving of roads.
Kansas	Federal	Federal	Airborne particulates at ground level at property line may not equal 2.0 µg per cubic meter, above background, more than 10 min/hr.
Kentucky	Federal	Federal	No fugitive dust beyond property line, plus Federal model, except (1) no requirement that roads be paved, and (2) agricultural operations can create airborne dust if no nuisance created. Secondary dust fall standard: 15 ton/mi ² /month.

Jurisdiction —	Primary Standard	Secondary Standard	Fugitive Dust and Dustfall
Louisiana	Federal	Federal	Dust fall: 20 tons/square mile/month Coefficient of Haze: 0.6 coh/1000 lineal ft., annual geometric
			mean 0.75 coh/1000 lineal ft., annual arith- metric mean
			1.50 coh/1000 lineal ft., 24-hr. average. Abatement by Federal model.
Maine	100 μg/m ³ 24-hour average 50 μg/m ³ annual geometric mean of 24-hour averages.		
Maryland	Primary: lowest concentrations attainable by reasonably avail-	Annual arithmetic average: "More adverse":	Federal abatement model, except no mention of agricultural operations.
	able control methods, but not to exceed concentrations set forth as "secondary standards.	Lower Limit Upper Limit Serio 65 μg/m ³ 75 μg/m ³ 75 μg daily average, once per year: 140 μg/m ³ 160 μg/m ³ 160 μg/m	//m 3
		dustfall, mg/cm ² /mo 0.35 0.50 0.50	
Massachusetts	Federal	Federal	Reasonable precautions required. Fugitive dust from process industries, from transport or handling of materials, or from
			construction use and maintenance of roads may not "contribute to a condition of air pollution."
Michigan	Federal	Federal	Treated as a nuisance. Area of cut and fill open at one time is limited.
Minnesota	Federal	Federal	"Avoidable amounts" of dust must not become airborne. Director may order reasonable measures to be taken, including paving and frequent cleaning of roads, application
		,	of dust free surfaces, use of water and maintenance of vegetative ground cover.
Mississippi	Federal	Federal	Fugitive particulate matter must not become airborne as a result of handling, storage, or transport of any material. Dust fall may not exceed background levels by 5.25 grams/m ² /month on adjacent property.
Missouri			Reasonable precautions required. No fugi- tive dust or particles larger and 40 micros permitted beyond property line.
			Concentrations at property line: Suspended particulates 80 μg/m ³ 6-month geometric mean 200 μg/m ³ 2-hr arithmetic mean, for no

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7	7	

Jurisdiction	Primary Standard	Secondary Standard
Montana	Federal	Federal
Nebraska	Federal	Federal
Nevada	Federal	Federal
New Hampshire	Federal Secondary	
New Jersey	Ambient air quality must be highest achievable at present state of the art, but in no case may it be worse than the Federal primary standard.	Federal
New Mexico	*150 µg/m ³ 24-hour average 110 µg/m ³ 7-day average 90 µg/m ³ 30-day average * 60 µg/m ³ annual geometric mean	
New York	* together comprise Federal secondary State includes 4 "levels" from Level I: sparse population, to Level IV: Metropolitan. Short term (all levels) average 24-hr. concentration shall not exceed 250 µg/m³. Long term: during 12 months, 50 percent of 24 hr. concentrations may not exceed: Level I: 55 µg.m³	
	Level II: 65 µg/m ³ Level III: 65 µg/m ³	

Reasonable precautions must be taken; no "controllable" particulate matter may be emitted. Specific measures may be ordered by the Director.

Fugitive Dust and Dustfall

No visible dust may pass over property line. Measures to control fugitive dust may include paving, frequent cleaning of roads, application of dust free surface, planting and maintenance of vegetation cover.

Reasonable precautions are required. No visible airborne dust may cross property line.

Roads, storage areas, etc. shall be controlled to confine dust.

No standard or model.

No standard or model.

Dust fall: During any 12 months, 50 percent of 30-day values shall not exceed: (mg/cm²/mo)

Level I: 0.30 Level III: 0.40
Level II: 0.30 Level IV: 0.60
During any 12 months, 84 percent of 30day values shall not exceed (mg/cm²/mo):
Level I: 0.45 Level III: 0.60
Level II: 0.45 Level IV: 0.90

Jurisdictions	Primary Standard	Secondary	Standard
,	Level IV: 75 μg/m ³ and 84 percent of 24-hr. values shall not exceed: Level I: 45 μg/m ³ Level II: 85 μg/m ³ Level III: 100 μg/m ³ Level IV: 110 μg/m ³		
North Carolina	Federal Secondary		
North Dakota	Federal Secondary		
Ohio	Federal Secondary	Federal	
Oklahoma	Federal	regerar	
Oregon	Highest and best technology must be applied. Standards measured at "primary stations:" 60 µg/m³ annual geometric mean 100 µg/m³ 24-hr concentration not to be exceeded by 15 percent of monthly samples. 150 µg/m³ 24-hr concentration.		
Pennsylvania	Federal	Federal	
Puerto Rico	Federal	Federal	

Fugitive Dust and Dustfall

Asphalt plants must limit fugitive dust to stack outlet. Roads must be treated around plant. In road construction, use of dust control on haul roads and water sprays over crushers for stone and aggregate handling are required.

Dust fall: 15 tons/mi²/mo, maximum 3-month arithmetic mean in residential areas. 30 tons/mi²/mo, applies to heavy industry areas. 0.4 coefficient of haze/ 1000 lineal feet, maximum annual geometric mean. "Reasonable precautions" plus Federal model.

Reasonable precautions plus Federal model. Reasonable precautions to control fugitive

dust are mandatory.

Abatement by Federal model, less mention of agricultural operations of paving roads. Stockpiles of materials should be enclosed where other means do not control dust.

Dust fall: annual average 0.8 mg/cm²/mo. 30-day average 1.5 mg/cm²/mo. In all roadwork and land clearing fugitive dust must be confined to property, and not exceed 150 particles per cubic centimeter at property line. Abatement by Federal model, except no call for hoods, fans, or covering of trucks.

No fugitive dust in visible quantities may be permitted to cross property line. Abatement by Federal model.

Jurisdictions	Primary Standard	Secondary Standard	Fugitive Dust and Dustfall
Rhode Island	Federal	Federal	No emissions to air from handling, trans- portation or storage of materials. Abate- ment by reasonable precautions during construction.
South Carolina	60 $\mu g/m^3$ annual geometric mean 250 $\mu g/m^3$ 24-hr. average		Dust control measures must be used on premises and roads of mining, quarrying and other unenclosed operations.
South Dakota	Federal Secondary		
Tennessee	Federal	Federal	Visible dust emissions may not pass proper property line more than 5 min/hr or 20 min/day. Abatement by Federal model, first three paragraphs only.
Texas	Federal Emissions from any source may not exceed: 100 µg/m³ average over 5 hrs. 200 µg/m³ average over 3 hrs. 400 µg/m³ average over 1 hr.	Federal	Materials-handling dust must be controlled by use of water or chemicals, use of hoods and fans, and covering or wetting truck- bed loads. During road construction, dust suppression is required on all haul roads.
Ütah	Federal	Federal	
Vermont	45 $\mu g/m^3$ annual geometric average 125 $\mu g/m^3$ daily average	e .	Reasonable precautions must be exercised in road construction activities.
Virginia	Federal, except in National Capital Air Quality Control Region, where Federal secondary standards must be met.	Federal	Federal model, except control of agricul- tural emissions not required.
Virgin Islands	Federal	Federal	All reasonable measures, including watering and coating of roads, must be used during road construction.
Washington	Federal Secondary		Reasonable precautions are required.
West Virginia	Federal	Federal	
Wisconsin	Federal	Federal	Abatement by Federal model.
Wyoming	Federal Secondary		Dust fall: 5 gm/m ² /mo for any 30-day
	coh-0.4/1000 lineal ft. annual geometric mean.		period in a residential area. 10 gm/m²/mo for any 30-day period in an industrial area. Abatement by Federal model.

Respondents	Permitted For Land Clearing	Under Conditions Of Necessity Only	Under Conditions Of Location	Under Conditions Of Meteorology	Under Conditions Of Time Of Day	Under Conditions Of Method Used	Under Other Special Conditions	Other Conditions PEN-BURNING
Alabama	x							Ž B
Alaska	X	•				•		UR.
Arizona	not perm	itted						2
Arkansas	not perm	itted						
California	x							₹EG
Colorado	X	x	x	x		Х		ÜL
Connecticut	X		. x		X			AT I
Delaware			x	x			x	REGULATIONS Not permitted north of
District of Columbia	not perm	itted						Chesapeake and Delaware Canal.
Florida	х		x			. X	X	Fuel in dry state
Georgia	x		x	x			X	Materials limited
Hawaii	not perm	itted						
Idaho	x	x	•				x	No fire or traffic hazard
Illinois	x						x	Certain airsheds are restricted.
Indiana	not perm	uitted						Variances possible under "severe and extreme economic hardship."
Iowa	х						X	Variances may be granted by local jurisdictions.
Kansas	x		x		x		, X	Frequency is limited
Kentucky	X	x				Х		Visible emissions may not be darker than Ringelmann 2.
Louisiana	х		x	x	X			
Maine	x	x	x	x				
Maryland	x	x					х	Only permitted if absolutely necessary and meets strict standards.

Respondents	Permitted For Land Clearing	Under Conditions Of Necessity Only	Under Conditions Of Location	Under Conditions Of Meteorology	Under Conditions Of Time Of Day	Under Conditions Of Method Used	Under Other Special Conditions	Other Condition
Massachusetts	Х	Х						
Michigan	X		Х					
Minnesota	X		X	x				
Mississippi	x							
Missouri	X							
Montana .	х						х	All materials >4" diameter must be salvaged.
Nebraska	Х						X	Unless locally
Nevada	not permi	tted						prohibited.
New Hampshire	Х							
New Jersey	not perm	itted						
New Mexico	X						X	Discretion of Dire
New York	X							
North Carolina	X		X					
North Dakota	X		x	x	x			
Ohio	Х		x			X		
0klahoma	X	х	x	x	. X		X	Fugitive dust cont
Oregon	х						x	Except in special control areas.
Pennsylvania	x							Not permitted in a
Puerto Rico	х	х						basin. Visible em sions beyond prope line forbidden.
Rhode Island								
South Carolina	х		x	x	x	x	x	Salable wood must salvaged.
South Dakota	X		X	x	X			Juliageu.

Respondents	Permitted For Land Clearing	Under Conditions Of Necessity Only	Under Conditions Of Location	Under Conditions Of Meteorology	Under Conditions Of Time Of Day	Under Conditions Of Method Used	Under Other Special Conditions	Other Conditions
Tennessee	X						Х	Unless hazard created
Texas	x		x	X	X		. x	Materials and frequency controlled
Utah	X			•			Х	Fugitive dust control
Vermont	X .						X	Not permitted in forest areas
Virginia	x .						x	Timber >4" diameter must be salvaged.
Virgin Islands	X						X	
Washington								
West Virginia	х							
Wisconsin	x						X .	Not permitted in S.E. A.Q.C.R.

APPENDIX E

FUGITIVE PARTICULATE TESTING PROGRAM

DESCRIPTION

As summarized in Chapters One and Two of this report, a fugitive particulate testing program was performed as part of the research. This appendix provides additional technical information relating to the testing program, sampling site plans, photographs of test sites and operations, test data tables, and microscopy reports.

Particulate matter for which Federal ambient air quality standards have been promulgated (4) is defined as any solid or liquid aerosol that has a diameter between $0.0002~\mu$ to $500~\mu$ (25). Such sized particles can remain suspended for a prolonged time or settled within a few minutes. The lifetime in a suspended state depends on the size, density, and meteorology.

Gravitational settling of particles larger than 1 μ is described by Stokes' Law:

$$v = gd^2 (\rho 1 - \rho 2)/18\eta$$
 (E-1)

where $\nu =$ settling velocity, cm/sec; g = acceleration of gravity, cm/sec²; d = spherical diameter, cm; $\rho_1 =$ density of particle; $\rho_2 =$ density of fluid; and $\eta =$ viscosity of air, poise.

Below 1 μ , particles are small enough that individual collisions with gaseous molecules take place, and Stokes' Law would underestimate settling velocity. However, the theory does little to describe the actions of particles in an open environment. Meteorological factors play an important role in the distribution of particulate matter. Also,

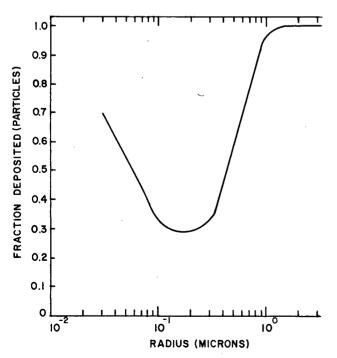


Figure E-1. Respiratory deposition.

the nonspherical shape of particles can cause greater retention time.

The significance of particle size may be determined from studies of deposition in the lungs. Deposition of particulate matter in the respiratory system is a function of particle size, as shown in Figure E-1 (25).

The particular shape of the curve is caused by the different characteristics of the nasopharynoeal, pulmonary, and trachiobronchial compartments of the respiratory system. The particulate matter deposited is not always retained because of various clearing mechanisms. These mechanisms would include ciliary transport of mucus to the entrance of the gastrointestinal tract and transport to the ciliated region by macrophages. Clearing deposited particles is particlesize dependent, as shown in Figure E-2 (26).

Whereas particle size is a direct functional relationship in determining deposition and retention of particulate matter in the lungs, toxic effects are not so easily defined. Health effects of particulate matter can be caused by one or more of the following mechanisms (25):

- 1. The chemical and/or physical characteristics of the particle intrinsically may be toxic.
- 2. The particle may reduce the efficiency of the cleaning mechanism of the lung.
 - 3. The particle may absorb toxic substances.

The actual toxicity effects cannot be readily determined because substances that may be inert could produce toxic responses under high concentrations. In addition, inert particles could act as carriers of toxic substances such as carcinogens. Epidemiological studies are the main deter-

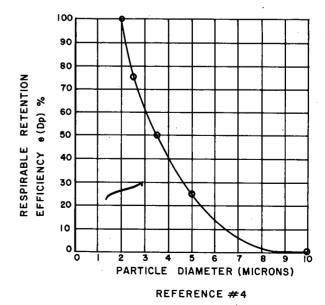


Figure E-2. Respirable retention.

mination of toxic effects of air pollutants. Such studies have determined a higher incidence of lung cancer in urban environments as compared to rural ones.

In addition to health effects, there are effects on climate, visibility, vegetation, materials, and odor (25). These effects are summarized as follows:

- 1. Visibility is reduced to as low as 5 mi with concentrations of particulate 150 μ g/m³ with size of 0.2 to 1 μ and relative humidity less than 70 percent.
- 2. Corrosion of steel and zinc occurs at an accelerated rate at concentrations from $60 \mu g/m^3$ (annual geometric mean) in the presence of sulfur dioxide and moisture.
- 3. Sunlight can be reduced up to one-third and two-thirds with concentrations of particulates from 100 μ g/m³.

PARTICULATE MATTER SAMPLING

The promulgated reference method for particulate determination is the High Volume Method (4). The determination of particulate matter is made by filtering a large volume of air through a glass fiber filter that is enclosed in a specially constructed housing. The mass concentration is computed by measuring the mass collected on the glass filter and knowing the volume flow.

The glass filter media used was capable of measuring 99 percent of the particles greater than 0.3μ in diameter. Each filter was given a specific number and tare weighted to the nearest tenth of a milligram.

The High Volume samplers were manufactured by General Metal Works, Inc. and Bendix Corporation. The design of the housing was similar (i.e. allowing shelter and providing clearance of 580.5 ± 193.5 cm² as required in the reference method). Figure E-3 shows a typical sampler housing. The physical characteristics of housing prevent particles having a diameter of 100μ or more from being collected. The motor is capable of filtering 40 to 60 CFM for a normal sampling time of 24 hr (from midnight to midnight).

In order to assure accurate flow, the motor must be calibrated with a rotometer. This was accomplished with equipment specified in the reference method. The calibration equipment consisted of a calibrated orifice, a monometer, and restricting plates. A graph of the rotometer versus actual flow (as derived from the calibrated orifice) was made and used to determine all flows. Calibration occurred at frequent intervals (at least once per month) during the study.

The handling, collection, and preparation of filters were as specified in the reference method. Care was taken during collection and weighing, so that little human error was introduced.

The final determination of particulate mass concentration was made with the following equation:

mass concentration
$$(\mu g/m^3) = \frac{ \begin{array}{l} \text{weight of sample} \\ (g) \times (10^6 \ \mu g/g) \\ \hline \text{volume flow (m}^3/\text{time)} \times \text{time sample} \\ \end{array} }$$
 (E-2)

Figure E-4 shows the worksheet used in sampling.

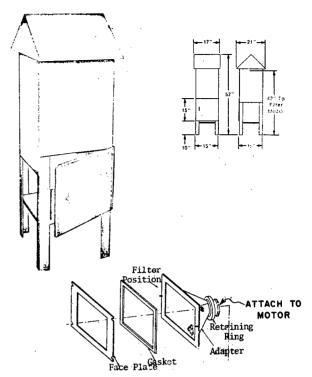


Figure E-3. High volume sampler and filter paper mount.

PARTICLE SIZING

For the determination of particle size, a cascade impactor (a Sierra Instruments Model 234 4-stage impactor adaptable to High Volume samplers) was used. The impactor collects particles on a series of collection stages according to the aerodynamic dimension of the particles. The collection plates are staggered with apertures decreasing in size to sequentially impact smaller particles on collection paper.

A significant parameter in collection is the cutoff diameter (i.e., the equivalent aerodynamic diameter at which 50 percent of the particles at that diameter are collected). The cutoff diameter, D_p , can be calculated from the following equation (26):

$$D_P = N_{DM} W \sqrt{9\eta L/C \rho Q}$$
 (E-3)

where N_{DM} = square of Stokes' number; W = slot width, cm; η = gas viscosity, gm/cm sec; L = slot length, cm; ρ = particle mass density, gm/cc; C = cunningham slip correction; and Q = flow rate.

For a flow rate of 40 SCFM at 25 C and 760 mm Hg, the cutoff diameter of a 1-gm/cc particle is as follows:

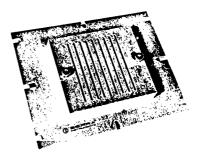
STAGE NO.	CUTOFF DIAMETER (μ)
1	10.0
2	4.9
3	2.7
4	1.3

Using the cutoff diameter equation, corrections can be made for particle density and flow.

WORKSHEET	
Date (Day) (Month)	(Vear)
TYPE OF OPERATION:	(Ical)
Location: (Road Name, Mile Marked, etc.)	
· · · · · · · · · · · · · · · · · · ·	
IF HAULING, TYPE OF ROAD USED: (Check One) Paved	
Unpaved	
WEATHER AND ENVIRONMENT:	
TemperatureOF Time Avg. Temp	o _F
Wind Direction: From N, NE, E, SE, S, SW, W, NW	
Wind Velocity: Average MPH	
Anemometer Results Yes No	
Sky Cover: Sum-rise to Sum-set (% Day)	
Mid-night to Mid-night (%)	
Precipitation: Average Daily	
If Precipitation, daily inches from Weather Bureau:	inches
Elevation: Feet Above Sea Level	
Feet Above Ground	
Pressure: mmn of Hg	
HI-VOL INFORMATION:	
Actual Flow Start CFM	
Actual Flow EndCFM	
Total CFM Average Flow CFM (B)	
Hours Sampled Hrs. (C)	
Weight of Filter Paper & Sample: g. Paper #	
Weight of Filter Paper: g. (Tare)	
Weight of Sample (subtract): g. (A)	
$\frac{\text{(A)} (10^{6} \text{g/hg})}{\text{(B)} (60 \text{ min/hr}) \text{(C)} (0.02832 \text{ m}^{3}/\text{F}^{3})} = \frac{\mu \text{g}}{\text{M}^{3}}$	
_	
1.69920 = Factor for (60 min/hr) (0.02832 m ³ /Ft ³)	
	μg
(CFM) (hrs) (1.69920)	M2
TYPE OF ACTIVITY IN AREA: (Check at least 1)	
Mostly Vegetation	
Housing	
Traffic	
Cleared Land	
Burning "smoke" in direction of sampler	
Other:	
Indicate by a drawing the schematic of the situation locating arrow and regions of activity.	the North
Name	
(Please Print)	

Figure E-4. Worksheet.

The collection paper placed between stages is a hi-volume filter paper manufactured specifically for the job. The impactor is placed on a High Volume sampler and used in conjunction with ambient particulate matter sampling. Figure E-5 shows the casade impactor. The total mass on all stages is summed and the percent less than the 50-percent cutoff is determined. Size, D_P , for each stage is plotted against percent less than cumulative frequency on log normal probability paper.



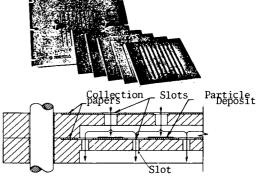


Figure E-5. Cascade impactor (source: Sierra Instruments, Bulletin No. 173-230).

MICROSCOPY

Microscopy, or morphological analysis, was used to identify the source of the particulate matter collected. Basically, microscopy employs certain microscopic techniques to study particles. In air pollution, important applications are:

- 1. Determination of the composition of a given air pollutant and, as a result, the source of the pollutant.
- 2. Identification of general types and sources of air pollution over a given area.
 - 3. Determination of concentration of a given pollutant.
 - 4. Study of "tracer" emissions to determine dispersion.

Characteristics not readily apparent by normal vision are accented when making observations under a microscope. Morphological characteristics such as size, shape, surface marking, transparency, translucency, opacity, occlusions, color, birefringence, refractive index, and conoscopic observations are used to identify the air pollutants.

The analytical procedures for this analysis were those specified in Refs. (6) and (27) for determination of particulate matter by physical characteristics. Analyses to determine refractive index were not made because of the complexity involved.

The basic objective of microscopic analysis in this testing program was to identify a given source (i.e., highway construction activity) and to do a comparative analysis with ambient samples. Characteristics such as shape, color, surface marking, and transparency were the prime identifying factors.

METEOROLOGICAL DATA

In order to determine the influences of certain meteorological factors, meteorological data were obtained through the National Weather Service and by an on-site wind recording system.

The wind recording system was an Ecowind III manufactured by Wong Laboratories. The instrument has a threshold of sensitivity of 0.75 mph and is accurate within 0.5 mph. The wind direction was damped, with low response time.

The data of wind speed and direction were recorded on special chart paper for analysis. As noted in Chapter Two, biasing occurred in spite of the precautions taken in analyzing the data from the charts. The following equations were used to develop the unbiased curve:

$$PF_{c} = PF - PF \frac{Ne - No}{2Ne}$$

$$SF_{c} = SF - SF \frac{Ne - No}{2No}$$
(E-4)

where PF_c = principal frequency corrected; PF = principal frequency; SF_c = secondary frequency corrected; SF = secondary frequency; Ne = sum of principal frequencies; and No = sum of secondary frequencies.

AIR MONITORING TRAILERS

Two air monitoring trailers were loaned by the Florida Department of Pollution Control for use in the research. These trailers had an over-all length of 11 ft (3 m) and width of 3.3 ft (1 m) excluding wheels.

A housing to hold various instruments and equipment was constructed from 3/4 in. (1.0 cm) and 3/6 in. (1 cm) plywood and had dimensions of 2 ft \times 4 ft \times 3.3 ft (0.6 \times 1.2 \times 1 m). Aluminum sheeting was used for weather protection on the sides and top. The interior was painted to protect against moisture.

The High Volume sampler stands were constructed from $\frac{1}{8}$ in. \times 2 in. \times 2 in. $(0.3 \times 5.1 \times 5.1)$ cm) aluminum angle fastened to a front portion of $\frac{3}{4}$ in. (1.9 cm) plywood. The stand height made the filter paper height 10.1 ft (3 m) above grade.

The wind measuring instruments were placed on a tripod between the housing and the High Volume sampler stand. The height of measurement was 13.5 ft (4 m) to give representative wind measurements.

Housed in the trailer were the timer and wind recorder. The timer was a 7-day type made by Paragon Electric Co. (Model 7008-0). Other miscellaneous tools, rotometer, etc. were also kept in the trailer.

Each trailer was equipped with two samplers, one attached to the sampler stand and the other placed on the ground near the trailer. Many of the figures that follow show trailers in field use.

SAMPLING SITES

For determining the impact of fugitive dust from highway construction and maintenance operations on the ambient air, three projects were chosen for study in the Orlando, Fla., area; two projects in the Richmond, Va., area; and two projects in the Newark, N.J., area. The major location of study was Aloma Avenue (State Road 426) located in Winter Park, Orange Co., Fla. This project encompassed the expansion of a heavily traveled major arterial road from two lanes to four lanes over a distance of about 1.5 mi. Seven of the 14 sampling locations were selected here. The road handles heavy urban traffic during normal rush hours and has a variety of adjacent land uses that include light residential, heavy residential, and commercial. The speed limit of this roadway is 35 mph.

State Road 436 was selected as a project for study for two sampling locations. Although this road has similar characteristics to Aloma Avenue, it is more open (i.e., distances from surrounding buildings are greater and the speed limit is higher, about 50 mph). The expansion to four lanes on this project was also more complete than that on Aloma Avenue.

The Maitland interchange on I-4 in Maitland, Fla., was used to illustrate the effects of unpaved haul roads and distance from the road.

In Richmond, Va., a paved haul road, Douglasdale Road, was selected because it received some watering for control of fugitive dust. Another Richmond project near French Road was selected because of excavation and unpaved and paved haul road effects. Other various construction activities were also being performed.

A "jackhammer" operation was measured on the New Jersey Turnpike. A contractors' maintenance and storage yard in Jersey City, N.J., provided data on these types of activities.

Table E-1 summarizes these locations. Maps, photo-

Site No.	
ä	Aloma Avenue, Near and Intersection, Winter Park, Fl
2	Aloma Avenue, Directly North of Site No. 1, Winter Park, Fl
3	Aloma Avenue, Parking Lot, Winter Park, Fl
4	Aloma Avenue, Variety of Construction Activities, Winter Park, Fl
2	State Route 436, Sweeping of Asphalt, Forest City, Fl
9	State Route 436, Variety of Construction Activities, Forest City, Fl
7	Aloma Avenue, Distance from Construction, Winter Park, Fl
00	Aloma Avenue, Distance from Construction, Winter Park, Fl
9	Aloma Avenue, Additional Documentation, Winter Park, Fl Interstate-4, Unpaved and Paved Hæul Road, Maitland, Fl
11	Douglasdale Road, Paved Haul Road, Richmond, Virginia
12	French Street, Excavation Activities, Richmond Virginia
13	New Jersey Turnpike, Jack Hammer Operation, Newark, NJ
14	Contractors Yard, Maintenance and Storage, Jersey City, NJ

SAMPLING LOCATIONS

graphs, data tables, particle size data, and microscopy reports compiled during the fugitive dust testing program are presented in Figures E-6 through E-17, Figures E-18 through E-31, Tables E-2 through E-19, Figures E-32 through E-40, and Figures E-41 through E-52, respectively. The legend for the site plans locations of the High Volume samplers (Figs. E-6 through E-17) is as follows:

LEGEND:

T TRAILER MOUNTED SAMPLER
G GROUND SAMPLER
BUILDING
CONCRETE (SIDEWALK, ROAD, ETC.)
PAVEMENT
GRASS AREAS
CONSTRUCTION AREA (EXCAVATION, UNPAVED, ETC.)

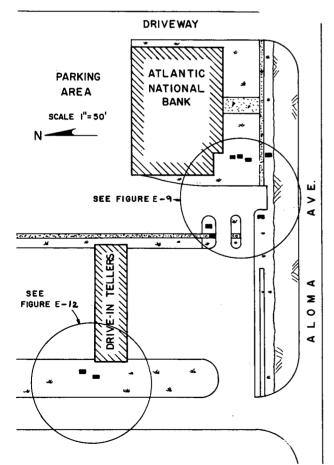


Figure E-6. Composite sampling sites.

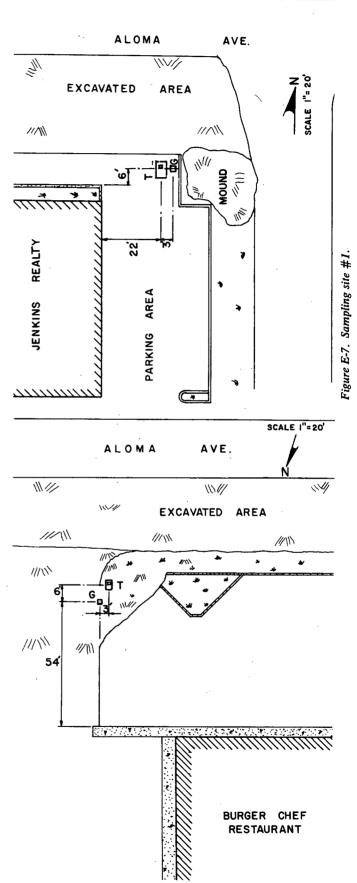
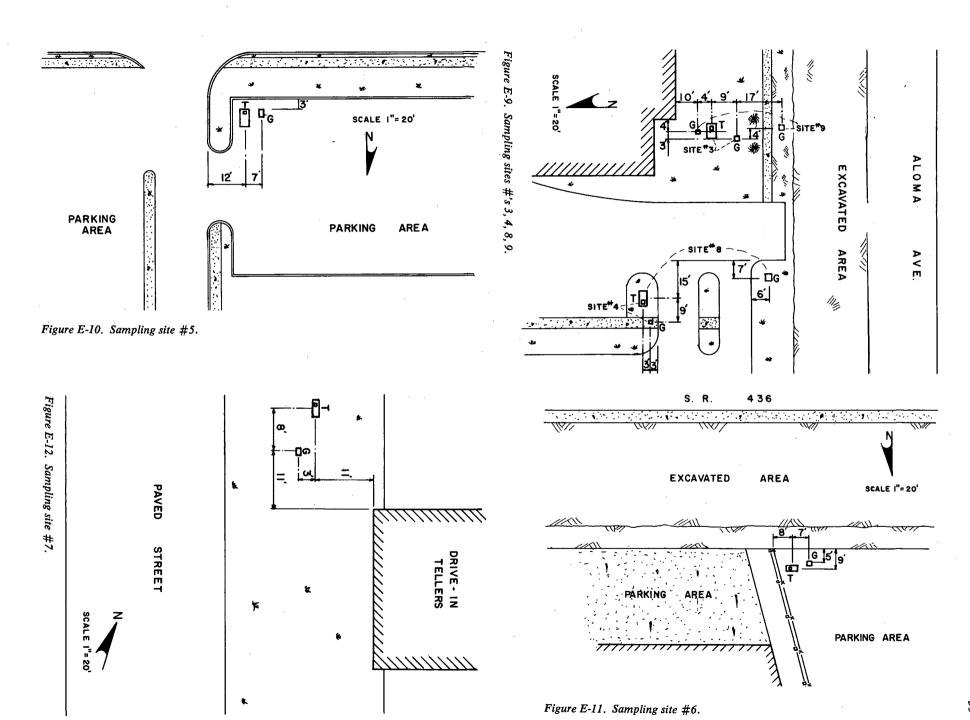
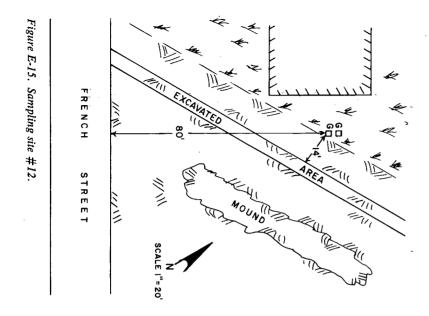
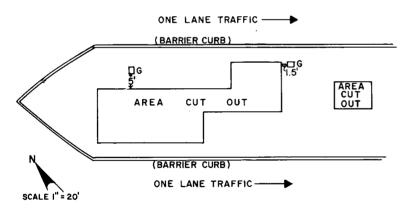


Figure E-8. Sampling site #2.







JACKHAMMER OPERATION IN NEWARK, NEW JERSEY

Figure E-16. Sampling site #13.

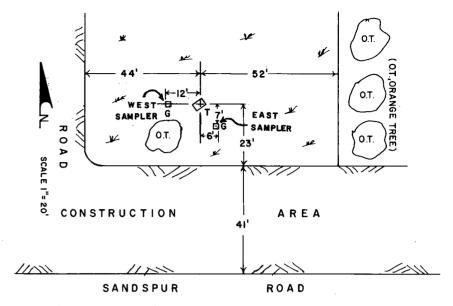


Figure E-13. Sampling site #10.

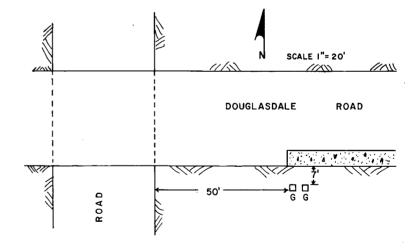


Figure E-14. Sampling site #11.

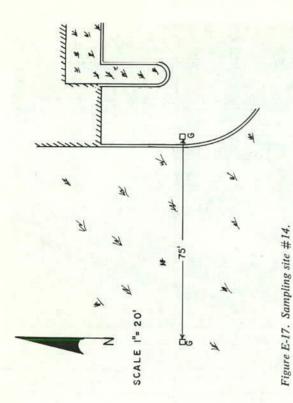




Figure E-18. Field location #1.



Figure E-19. Field location #2—nonconstruction traffic fugitive dust.



Figure E-20. Field location #3—construction south of samplers.



Figure E-21. Field location #4—over-all view.

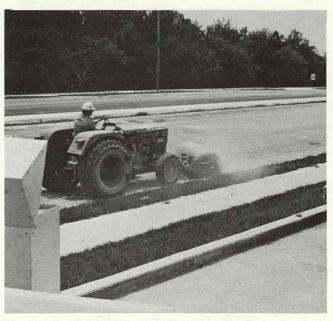


Figure E-22. Field location #5—mechanical sweepers.



Figure E-23. Field location #6.



Figure E-24. Field location #9.



Figure E-27. Field location #12 construction and hauling.

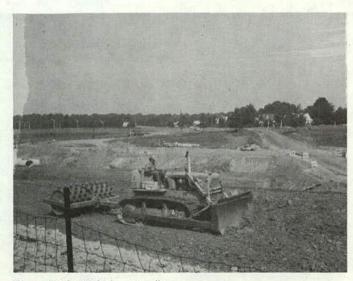


Figure E-28. Field location #12 compacting.

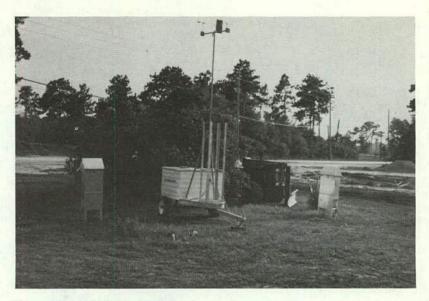


Figure E-25. Field location #10.



Figure E-26. Field location #11—north of sample:s.

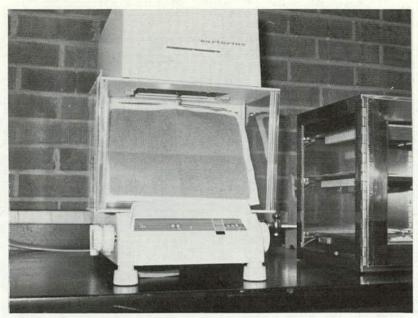


Figure E-31. Filter paper weighing.

TABLE E-2 SAMPLING LOCATION #1—JENKINS REALTY

Pistance from Edge of Read Bearing Traffic 43 Feet Pistance from Edge of Construction 3 Feet Construction General Petght 2ng. Ang. News Corests Flow Wind Meteorology (% Cloud Cover; Rainfall Avg. Temp. °F) Activities Ground trution Rate Speed Avg. Wind Readway Traffic Bate 10%; 9; 64°F Hulling, Dumping & Spreading 1108 47.5 1055 53.3 80%;); 54°F Greding & Watering 232 64.5 6.3 4/12 10.1 €C%;.25; 75°F 391 60.5 2.9 Compacting 4/10 10.1 20%;); 68°F Hauling, Dumping & Crading NNE 1163 51.0 4/18 3.5 10.1 800 53.0 40%; D; 70°F No others 1400 51.0 5.3 4/20 10.1 862 50.0 6(%; +; 73°F 336 52.0 281 58.5 52.0 3.1 Watering 4/22 10.1 10%; 0; 73°F No others 3.5 10.1 709 46.0 4.1 4/24 515 55.0 10.1 ft. Combined No. of Samples Arith. Mean 530 Std. Deviation 317 521 Geo. Mean Geo. Std. Dev.



Figure E-29. Field location #13.



Figure E-30. Field location #13—no activity.

SAMPLING LOCATION #3—FRONT ATLANTIC BANK

TABLE E-4

TABLE E-3 SAMPLING LOCATION #2—BURGER CHEF

			Dista	nce from Distar	Edge of Ro	oad Bearing Traffic 43 Feet dge of Construction 16 Feet		
Date	Height Above Ground (ft)	Concen- tration (µg/m ³)	Avg. Flow Rate (CFM)		Avg. Wind Direction	Construction Activities Roadway Traffic and	General Meteoro (% Cloue Rainfal	logy d Cover; 1; Avg. Temp. ^o F)
4/11	3.5 10.1	1311 750	49.3 61.0	5.0	ESE	Hauling	80%;	0; 75°F
4/13	3.5 10.1	1255 155	48.5 57.8	4.5	SE	No others	40%;	0; 80 ^o F
4/15	3.5 10.1	77 7 1	52.0 67.0	4.1	W	Compaction (51 ft. from site)	70%;	0; 80 ^o F
4/17	10.1	155	56.0	2.9	N	Hauling,Dumping & Grading (51 ft. from site)	90%;	+; 70°F
4/19	3.5	1089 439	49.8 62.5	2.5	NE	Hauling	10%;	0; 67°F
4/21	3.5 10.1	551 260	52.5 62.5	4.1	ESE	No others	30%;	0; 70 ^o F
4/23	3.5 10.1	457 339	53.7 64.0	0.7	s	Watering	50%;	+; 73 ^o F
			Arith Std. Geo.	of Sample n. Mean Deviatio Mean Std. Dev	710 501 580	7 13 310 531 231 440 249 409		

nce from Edge of Road Dearing Traffic 56 Feet Distance from Edge of Construction 82 Feet	Avg. Construction General Wind Activities Metoorology Speed Avg. Wind Roadway Traffic (% Cloud Cover; o) MPH) Direction and Rainfall: Avg. Temp. F)	1.9 SW Excavating & Grading 30%; 0; 74 ^o F	3.1 W Compacting Limestone 30%; 0; 76°F	3.9 SW No others 70%; 12; 74°E	1.5 E Dumping Limerock 70%;.02; 71°F	2.2 E Hauling, Damping § 10%; 0; 76°F	Compacting 6 Grading 70%: 0:	2.2 ENE Compacting & Grading 70%;	3.6 SSE No others 70%;.46; 79°F	5 2.0 E Compacting 70%; 23; 79°F	5 4.2 E No others 50%; 0; 80 F	5 3.9 E Hauling 50%; 0; 78 F	3.9 S Compacting Limestone 90%; .3	0 3.6 W No others 40%; 0; 83 F 0	0 6.5 WSW No others 90%; .06; 80 F	5 2.7 . SE No others 70%; +; 80 F 5	0 2.3 NW Grading & Compacting Clay 308; 0; 85 F	0 3.2 SSE No others 70% .07; 82 F	.5 1.6 ESE Excavating 60%; 0; 80 F	.0 3.4 SSE Compacting Limestone 40%; +; 85 F	.0 1.8 SE None (Traffic only) 60%; +; 82 F .0	.0 2.9 S No others 70%;.18; 81 F	.0 0.9 SE No others 60%; 0; 81 F	7.9 NE No others 1008;.54;	.0 7.7 NNW Dumping & Spreading 40%; .09; 81 ⁹ F .0	6.5 NW 'to others 60%; 0; 81 ⁰ F	Site-watering (9-10 am) No others (10-11 am) No others (11-12 am)	No. of Samples 22 23 55 Anith Moon 170 110
e from I Distano			3.1	3.9	1.5	2.2	2.2	2.2	3.6	2.0	4.2	3.9	3.9	3.6	6.5	2.7	2.3	3.2								6.3		
Distanc	Avg. Flow Rate	47.0	49.0	59.5	61.0	60.5	72.5	64.0 56.0	66.0 56.0	66.5	53.5	68.5	52.0 65.5	54.0	54.0	55.5	54.0	57.0	58.5 66.0	57.0 65.5	66.0 65.0	62.0 62.5	73.0 62.0	73.5	73.0	26	64 64 64	
	Concentration	257	153	113	43	107	89	53	129 99	145	80	137	156 145	96 89	85 76	170 158	197	106	117 117	168	44 164	111	109	37	102 95	94	80 125 132	
	eight bove (round	\s	3.5	$\frac{3.5}{10.1}$	3.5	3.5	3.5	3.5	3.5	3.5	10.1	10.1	3.5	3.5	3.5	$\frac{3.5}{10.1}$	3.5	3.5	3.5 10.1	3.5 10.1	3.5	3.5 10.1	3.5	$\frac{3.5}{10.1}$	3.5	3.5	2.2.2. 2.2.2.	

5/21 5/23

5/17 5/19

5/15

TABLE E-7 SAMPLING LOCATION #6—U-TOTEM

Date	Height Above Ground (ft)	Concen- tration (µg/m ³)	Avg. Flow Rate (CFM)	Avg. Wind Speed (APH)	Avg. Wind Direction	Activ	truction vities way traff	ic and		rolog oud C	over,	Rain- Temp.
5/17	10.1	142	66.0	2.2	NE	No o	thers		70%;	.23;	79 I	
5/19	3.5	221	59.5	3.9	ENE	No of	thers		50%;	0;	80 F	,
5/23	3.5 10.1	166 138	65.5 60.5	3.3	S	Dumpi Limen	ing & Com rock	pacting	90%;	35;	81 F	:
5/25	10.1 3.5	126 192	64.0 60.5	3.9	W	No of	thers		40%;	0;	83 F	:
5/27	10.1	119	59.0	5.8	W	No ot	thers		90%;(0.06;	80 F	
5/29	3.5 10.1	219 171	64 60	*		Compa	acting &	Sweeping	70%;	+ ;	80 F	
5/31	3.5 10.1	639 266	60.5 63	*	NNW	No ot	thers		30%;	0;	85 F	
5/2	3.5 10.1	172 120	68.5 69	*	SW	No ot	thers		70%;0	.07;	82 F	
Meteo	rological	Equipmen	t Malfuncti	oned								
			No. of Con			0.1 ft.	Combine	xi				
			No. of San Arith, Mea		6 i 268.5	7	1.3 207.1					
			Std. Devia	tion [183.3	52.4	137.3	$\neg \neg$				

TABLE E-8 SAMPLING LOCATION #7—SIDE ATLANTIC BANK

Geo. Mean Geo. Std. Dev.

Date	Height Above Ground (ft)	Concen- tration (µg/m ³)	Avg. Flow Rate (CFM)		wg. Wind Direction				General Meteorology (% Cloud Cover; Rainfall; Avg. Temp. ^o F)
6/9	3.5 10.1	41 44	58.5 69.0	1.8	SE	No	others		60%; +; 82°F
6/11	3.5 10.1	88 74	58.5 72.0	2.9	S	No	others		70%;.18 ; 81°F
6/13	3.5 10.1	81 80	58.0 72.0	0.9	SE	No	others	•	60%; 0; 81°F
6/15	3.5	31.6	58.5	7.9	NE	Nэ	others		100%; .54; 77°F
			Ari Std Geo	of Sampl th. Mean . Deviati . Mean . Std. De	on 28 55		10.1 ft 3 66 19 63 1.33	Combined 7 63 23.1 59 1.42	

TABLE E-5 SAMPLING LOCATION #4—ISLAND-ATLANTIC BANK

Date	Height Above Ground (ft)	Concen- tration (µg/m ³)	Avg. Flow Rate (CFM)	Avg. Wind Speed (MPH)	Avg. Wind Direction			General Meteorolo (% Cloud Rainfall;	
5/1	3.5 10.1	197 158	53.8 53.5	2.5 3.0	SW	Excavating &	Grading	30%;	0; 74 ⁰ F
5/3	3.5 10.1	129 109	55.8 57.5	4.1	W	Compacting L	imerock	30%;	0; 76 ⁰ F
5/5	3.5 10.1	116 102	57.5 61.5	4.3	SW	No others		70%;0.0	2; 71°F
5/7	3.5 10.1	50 38	53.3 64.0	2.1	E	Dumping Lime	rock	70%;0.0	2; 71°F
5/9	3.5 10.1	102 82	52.0 63.0	2.2	E	Huling Lime & Compact	rock, dumping	10%;	0; 76°F
			Arith. Std. De Geo. Me	viation	119	10.1 ft. 5 98 44 89 1.53	Combined 10 108 47 09 1,51		

TABLE E-6 SAMPLING LOCATION #5—NURSING HOME

Date	Height Above Ground (ft)	Concen- tration (µg/m³)	Avg. Flow	Avg. Wind Speed (MPH)	Avg. Wind Directio	Cons: Acti	uction 15 Feet truction vities way Traffic and	General Meteorology (% Cloud Cover; Rain- fall (in); Avg. Temp.)
5/13	3.5 10.1	52 49	51.0 50.5	4.3	NNE	No o	thers	70%; 0; 77°F
5/15	3.5 10.1	80 53	49.0 60.5	4.0	s	½ hou	ur of sweeping	70%;0.46; 79°F
			No. of San Arith. Med Std. Devia Geometric Geo. Std.	an ation Mean	3.5' ft. 2 66 20 63.2 1.34	10.1 ft. 2 51.0 2.8 51 1.06	Combined 4 58.3 14.6 56.6	

TABLE E-10 **SAMPLING LOCATION #9**

				Sample	r Height abo	ve Ground 3.5 ft.	
Date	Loca- tion	Concen- tration (µg/m ³)	Avg. Flow Rate (CFM)	Avg. Wind Speed (MPH)	Avg. Wind Direction	Construction Activities Roadway Traffic and	General Meteorology (% Cloud Cover; Rainfall; Avg. Temp.
6/30	Front Back	66 56	56.5 73.5	7.2	*	No others	100%; .17; 79 ⁰ F
7/2	Front Back	130 74	71.5 73.0	6.9	SE	No others	100%; .88; 74°F
7/4.	Front Back	86 56	71.5 69.5	4.7	SE	No others	90%; .53; 77 ⁰ F
7/6	Front Back	128 87	75.0 70.5	4.9	ESE	No others	60%; .17; 78°F
7/8	Front Back	104 74	68.5 69.5	5.5	SW	No others	50%; .01; 81°F
7/10	Front Back	85 77	59.0 71.5	6.5	W	No others	70%; 0; 83°F
7/12	Front Back	250 155	69.0 73.0	9.2	W	Compacting	70%; .05; 82°F
7/16	Front Back	536 313	65.5 69.5	5.7	SW	Compacting	30%; 0; 81°F
7/18	Front	135	63.0	3.5	*	Compacting (half day)	60%; .30: 80°F
	ological ctioned	Instrumen	its			3.5 ft. 3.5 ft. Combin	<u>ત્વ</u>
				A S G	o. of Sample rith. Moon td. Deviatio eo. Mean eo. Std. Dev	169 112 142 n 148 87 123 127 88 107	

TABLE E-12 SAMPLING LOCATION #11—PAVED HAUL ROAD

Date	Height Above Ground (ft)	Concen- tration (µg/m ³)	Avg. Flow Rate (CFM)	Avg. Wind Speed (MPH)	Avg. Wind Direction	Construction Activities Roadway Traffic and	(% C1	ral prology oud Cover; Fall; Avg. Temp. ^O F
7/2	3.5	461	45	4.8	SW	Hauling, Watering &	90%;	0; 77 [°] F
7/3	3.5	577	47.75	7.5	SW	Sweeping Hauling, Watering & Sweeping	30%;	0; 82 ^o F
7/4	3.5	135	46	9.2	SW	No others	10%;	0; 84°F
				Arii Std. Geo.	of Samples th. Mean . Deviation . Mean . Std. Dev.	- 3 - 391 - 229 - 328 - 1.01		

TABLE E-9 SAMPLING LOCATION #8

	Height Above Ground	Concen- tration	Avg. Flow Rate	Avg. Wind	Avg. Wind	Construction Activities Roadway Traffic	General Meteorology (% Cloud Cover;
Date	(ft)	(ug/m ³)	(CFM)	(MPH)	Direction	and	Rainfall; Avg. Temp. °F
6/21	10.1 B	¢ 87	70.0	5.3	NE	No others	60%; 0; 81°F
6/22	3.5 Bi 3.5 FF		66.0 58.3	5.8	WNW	No others	46%; 0; 82°F
6/23	10.1 BF	₹ 102 ₹ 96	72.0 66.0	11.5	WSW	No others	70%; +; 83°F
6/24	3.5 FF 3.5 BI		58.5 65.0	11.3	SSW	No others	100%; .95; 76°F
6/26	3.5 FI 3.5 B		59.5 69.0	10.9	S	No others	100%;3.47; 77°F
6/28	3.5 Bi		70.0 66.0	6.1		No others	100%;3.36; 79 ^o F

^{**} Front Location - 42 Feet from Edge of Road Bearing Traffic

[3.5	ft.	10.	ft.	Combined
ľ	FR	BK.	FR	BK	
No. of samples	3	-1	2	2	il
Arith, Mean	57	71	95	97	76
Std. Deviation	28	53	11	1	35
Geo. Mean	52	58	94	9;	69
Geo. Std. Dev.	1.57	1.89	1.1	I I.I	1.54

TABLE E-11 SAMPLING LOCATION #10

Date	Loca- tion	Concen- tration (ug/m ³)	Avg. Flow Rate (CFM)	Avg. Wind Speed (MPH)	Avg. Wind Direction	Construction Activities Roadway Traffic and	General Meteorology (% Cloud Cover; Rainfall; Avg. Temp. OF)
7/19	West	169	54.5	6.2	E	Hauling	40%; .06; 85 ⁰ F
7/21	West	121	58	7.3	W	No Others	80%; +; 82°F
	East	101	61				
7/23	West	289	55.5	5.0	SW	Hauling	40%; .42; 8 ^{_O} F
	East	234	66				
					Combined Eas	t and West	
					No. of Samples Arithmetic Mean Std. Deviation Geo. Mean Geo. Std. Dev.	5 183 78 169 1.19	

TABLE E-13
SAMPLING LOCATION #12—FRENCH STREET

		Dis				tion (top of slope) $\frac{2}{85}$ Feet Virginia		
Date	Height Above Ground (ft)	Concen- tration (µg/m³)	Avg. Flow Rate (CFM)	Avg. Wind Speed (MPH)	Avg. Wind Direction	Construction Activities Roadway Traffic and	(% C1	al rology oud Cover; all; Avg. Temp. ^o F)
7/8/74	3.5	468	45.75	4.5	W	Grading, Compacting & Dressing Side Slope	50%;	0; 81 ^o F
7/9/74	3.5	388	38.5	4.2	SW	Excavation for water pipe	10%;	0; 82°F
7/10/74	3.5	930	46	5.4	W	Hauling and Excavation	50%;	0; 82 ^o F
7/11/74	3.5	574	42	8.4	N	Hauling	40%;	0; 76 ⁰ F
7/12/74	3.5	198	50	6.9	N	Hauling moved about 50 feet Northwest of Samples and 20 feet lower	50%;	0; 71°F
					No. of Samp Arith. Mean Std. Deviat Geo. Mean Geo. Std. I	n - 512 tion - 271.3 - 453.5		

TABLE U.S. WE ORLAN	LE E-16 WEATHER ANDO ARE	TABLE E-16 U.S. WEATHER SERVICE METEORO ORLANDO AREA, McCOY JETPORT	ICE N	SERVICE METEOROLOGICAL DATA A, McCOY JETPORT	OLOGI I	CAL I	OATA—		
Date	\$ Sky *SR+SS	\$ Cover	Rain (in)	Pressure From	(in) To	Avg. Temp. (°F)	Max/Min Temp. (⁰ F)	Max Wind Speed (Knts)	Avg. Speed (Knts)
April 10	0	1	0	30.000	30.160	64	76/51	12	6.9
11	80	9	0	30.140	30.110	69	79/59	21	8.7
12	8	80	0	30.070	29.980	75	83/66	16	8.6
13	2	4	0	30.010	29.930	80	69/16	17	8.6
14	7	∞	0	30.000	29.960	81	91/10	14	6.7
15	7	7	0	29.930	29.860	80	69/06	15	5.9
16	6	∞	.25	29.830	29.920	7.5	85/65	6	3.1
17	6	6	+	29.960	29.970	7.0	79/61	6	4.6
18	0	2	0	29.960	29.960	89	80/85	14	4.7
19	٦	1	0	29.980	29.980	29	81/53	12	3.1
20	S	4	0	30.030	30.100	70	82/28	16	6.4
21	s	м	0	30.120	30.110	7.0	82/28	17	9.7
22	9	9	+	30.080	29.950	73	84/61	14	6.5
23	œ	ις	+	29.920	29.840	73	84/62	14	5.6
54	П	г	0	29.370	29.810	73	62/63	15	6.1
		1	0	29.930	50.010	29	79/55	15	7.8
May 14	07	10	Π.	29.880	29.870	78	88/67	16	9.3
15	7	7	.46	29.880	29.940	79	89/68	21	8.4
16	10	0	.07	29.960	29.980	78	88/67	20	6.2
17	∞	7	.23	29.980	29.985	79	87/70	13	7.2
18	9	Ŋ	0	29.990	29.940	77	99/88	16	8.4
19	œ	'n	0	29.960	29.920	80	89/70	17	8.8
20	۲۰	S	0	29,945	29.900	79	69/68	18	9.5
21	6	'n	0	29.930	29.870	78	89/67	14	8.7
22	თ	œ	0	29.890	29.810	78	99/68	15	8.5
23	10	6	.35	29.822	23.820	81	87/74	23	10.3
24	6	9	+	29.860	29.860	81	88/73	15	8.3
25	4	4	0	29.860	29.780	83	92/73	14	8.8
56	6	6	0	29,810	29.755	82	92/71	18	6.6
7.7	10	o	90.	29.775	29.850	80	86/74	17	10.9
87	7	9	0	29.922	29.960	79	88/70	14	7.1
62	,	7	+	29.970	29.850	30	96/76	15	6.4
30	9	ις	0	29.850	29.785	81	92/70	15	7.8
33	3	23	0	29.840	29.860	82	95/74	15	7.5
June 1	~	4	1.19	29.900	29.900	83	95/71	15	8.1
2	7	7	.07	29.930	29.902	82	92/71	16	8.7
m	6	6	.05	29.910	29.890	80	89/71	17	7.2
4	œ	9	0	29.880	29.910	80	69/06	20	6.7
Ŋ	ιn	ιλ	.01	29.910	29.860	80	89/70	17	5.8
9	м	4	0	29.880	29.810	82	92/71	12	6.7
7	м	4	+	29.830	29.790	83	94/72	16	9.4
<u>-</u>	S	S	0	29.845	29.865	84	94/74	15	8.3
<u>.</u>	7	φ.	+	29.900	29.890	82	92/72	14	6.3
10	œ	7	2.19	29.910	29.920	82	93/71	36	8.0
Ī	9	7	.18	29.900	29.840	81	91/71	18	8.0

TABLE E-14
SAMPLING LOCATION #13—JACKHAMMER OPERATION

Date	Distance from Operation (ft)	Concen- tration (µg/m ³)	Avg. Flow Rate (CFM)	Avg. Wind Speed (MPH)	Avg. Wind Direction	Construction Activities Roadway Traffic and	General Meteorology (% Cloud Cover; Rainfall; Avg. Temp. ⁰ F)
7/23	5.0	16,670	25	7.3	s	Jack Hammer Operations	70%; 0; 71 F
7/23**	1.5	7,497	28	7.3	S	Jack Hammer Operation	70%; 0; 71 F
7/24	5.0	336	38	8.9	S	No others	100%;.45; 66 F
7/24**	1.5	159	34.5	8.9	S	No others	100%;.45; 66 F

^{*} Because of the high concentrations and the sampling technique, a considerable amount of fugitive dust was lost

TABLE E-15
SAMPLING LOCATION #14—GENERAL MAINTENANCE LOCATION
ON ASPHALT PAVEMENT

	,		Gene	ral Main	ntenance Loca Jersey City	tion on Asphalt Pavement , New Jersey			
Date	Height Above Ground (ft)	Concen- tration (µg/m ³)	Avg. Flow Rate (CFM)	Avg. Wind Speed (MPH)	Avg. Wind Direction	Construction Activities Roadway Traffic and	(3 C	ral prology loud Ccver; fall; Avg. Temp.	°F)
7/25	3.5	360	41	7.8	NE	Maintenance and Storage Yard	90%;	0; 69 ⁹ F	-
7/25	3.5	186	32.5	7.8	NE	Lumber Storage (no pave- ment-grass area)	90%;	0; 69 ^o F	

Avg. Speed (Knts)	<u>ا</u> ــ	_	~	on.	6	7	3	0	2	₩	∞.	z,	3	6	6	S	_	7	7.2	5.5	6.9	7.6	4.7	5.2	6.	9.9	5.5	5.2	6.5	9.4	9.5	8.6	8.4	6.7	5.7	5.3	3.5	5.1	7.9	7.3	9.7	5.4	6.9	6.5	7.8	6.4	7.8
Sp. Ay	8.3	5.7	5.8	7.9	6.9	7.7	5.3	7.0	6.3	5.3	5.8	11.5	11.3	12.9	10.9	7.5	6.1	6.2	7.	'n.	ં	7	4	S	4																						
Max Wind Speed (Knts)	14	12	14	16	13	17	21	23	14	14	11	23	18	33	23	16	12	15	21	14	13	23	25	23	12	21	21	15	13	11	18	17	14	10	13	13	23	12	14	13	21	12	15	23	21	12	25
Max/Min Temp. (°F)	91/71	92/70	90/72	84/69	88/70	17/16	92/72	92/73	17/16	92/70	95/70	91/74	79/73	85/74	83/71	78/72	82/70	85/72	88/70	87/70	17/71	84/70	84/70	11/98	85/71	90/73	89/72	85/72	92/74	94/75	91/73	88/72	88/71	69/06	91/71	91/71	89/71	93/73	94/74	89/74	91/18	90/72	92/74	91/73	93/73	88/71	89/74
Avg. Temp. (^{(F})	81	81	81	11	42	81	82	83	81	81	82	83	2/2	80	11	7.5	92	79	79	79	74	77	77	79	78	82	81	81	83	82	82	80	80	80	81	81	80	83	84	82	83	81	83	82	83	80	82
	29.810	29.840	29.845	29.760	29.685	29.720	29.870	29.920	29.850	29.790	29.730	29.735	29.430	29.700	29.750	27.820	29.910	31.000	29.980	29.985	30.045	30.045	30.960	39.920	29.996	29.980	29.990	29.930	29.890	29.840	29.910	29.980	29.920	29.845	29.910	30.030	30.170	30.000	29.890	29.820	29.260						29.840
Pressure (in) From To	29.860	29.850	29.830	29.835	29.730	29.725	29.800	29.920	29.950	29.840	29.760	29.780	29.740	29.590	29.735	29.715	29,835	29.975	30,010	29.920	30.000	30.065	30.025	29.940	29.940	30.002	30.000	29.960	29.940	29.910	29.865	29.940	29,990	29.910	29.890	29.990	30.090	30.100	30.025	29.902	29.830	29.880	29.920	29.950	29.950	29.910	29.930
Rain (in)	0	0	. OS	.54	0	60.	+	+	0	0	0	+	.95	1.07	3.47	1.89	3.36	+	.17	.12	.88	.20	.53	.10	.17	.05	.01	.16	0.	0	.05	0.	0	0	0	+	.30	90.	٥.	+	+	.42	.04	.03	.85	.60	09.
% Cover	2	9	œ	10	9	4	7	7	. 9	9	4	7	01	10	10	10	10	6	21	6	10	0	6	. ∞	9	7	5	9	7	4	7	4	7	-	2	9	9	4	S	œ	∞	4	9	80	7	6	88
% Sky *SR+SS	S	, ∞	6	10	9	4		7	7	7	s	7	10	10	10	10	10	10	10	10	10	თ	10	∞	• •	· &	9	ω,	9	s	6	4.	7	2	3	7	6	2	S	10	10	9	9	o	9	6	6
Date	12	13	14	15	16	17	. 22	June 19	20	21	22	23	24	22	56	27	28	29	30	July 1	. 2	3	4	· v	ν ο	7	80	6	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	56	7.7	28

^{**}This sampler was located South of construction and therefore had relatively less concentration than the North Sampler.

TABLE E-17
U.S. WEATHER SERVICE METEOROLOGICAL DATA—RICHMOND, VA., BYRD AIRPORT

Date	\$ Sky *SR+SS	% Cover	Rain (in)	Pressure From	(in) To	Av. Temp. (°F)	Max/Min Temp. (°F)	Max Wind Speed (Knts)	Av. Speed (Knts)
July 1	9	9	0	29.87	30.03	78	89/66	15	7.6
2	2	3	0	30.02	30.14	77	92/61	13	4.8
3	2	1	0	30.08	30.16	82	95/68	13	7.5
4	1	1	0	30.02	30.14	84	73/84	17	9.2
5	10	9	Trace	30.02	30.08	80	88/71	17	9.2
6	10	10	Trace	30.06	30.15	76	85/66	12	6.9
7	9	8	0	30.08	30.16	79	88/69	7	4.3
8	5	5	0	30.01	30.11	81	94/68	7	4.5
9	. 2	1	0	29.91	30.03	82	97/67	14	4.2
10	3	5	0	29.77	29.92	82	96/68	20	5.4
11	5	4	0	29.81	30.03	76	87/64	18	8.4
12	7	5	0	30.04	30.16	71	79/59	16	6.9

TABLE E-18
U.S. WEATHER SERVICE METEOROLOGICAL DATA—
NEWARK AIRPORT

Date	\$ Sky *SR+SS	% Cover	Rain (in)	Pressure From	(in) To	Av. Temp. (°F)	Max/Min Temp. (F)	Max Wind Speed (Knts)	Av. Speed (Knts)
			0	30.02	30.09	74	84/64	14	6.0
22	5	3	0	30.08	30.12	71	78/63	14	7.3
23	9	,	-	30.05	30.09	66	70/61	14	8.9
24	10	10	.45				76/61	13	7.8
25	10	9	0	30.05	30.12	69	70/01		

TABLE E-19
PARȚICLE SIZE DATA

Test Date	Stage	Mass on Stage (mg)	Cumulative Mass (mg)	D p Microns	% Less Than Size
. 10.74		0.8270	1.2556	5.80	29.7
4-10-74	1	0.2786	0.3729	2.84	7.5
	2 3	0.0887	0.0943	1.57	0.45
	4	0.0056	0.0056	0.75	
4-13-74	1	0.5579	0.8625	5.60	35.3
4-15 /4	2	0.2380	0.3046	2.70	7.7
	2 3 4	0.0635	0.0666	1.50	0.36
	4	0.0031	0.0031	0.72	
4-17-74	1	0.0762	0.1377	5.30	44.7
4.2, ,.	1 2 3 4	0.0412	0.0615	2.50	14.7 1.16
	3	0.0187	0.0203	1.38	1.10
	4	0.0016	0.0016	0.65	
5-1-74	1	0.0630	0.1196	5.30	47.3
J I	1 2	0.0381	0.0566	2.60	15.5
	3	0.0177	0.0185	1.40	0.7
	4	0.0008	0.0008	0.66	
5-31-74	1	0.1253	0.2451	5.30	48.9
3 32 74	$\bar{\mathbf{z}}$	0.0722	0.1198	2.60	19.4
	3	0.0277	0.0476	1.40	8.12
	4	0.0199	0.0199	0.66	
6-20-74	1	0.0459	0.1030	5.30	55.4
	2	0.0318	0.0571	2.55	24.6
	1 2 3 4	0.0142	0.0253	1.38	10.8
	4	0.0111	0.0111	0.65	
6-30-74	1	0.0256	0.0802	5.30	68.1
	1 2 3	0.0295	0.0546	2.55	31.3
	3	0.0163	0.0251	1.38	11.0
	4	0.0088	0.0088	0.65.	
7-10-74	1	0.0350	0.0831	5.20	57.9
	2	0.0237	0.0481	2.50	29.4
	1 2 3 4	0.0109	0.0244	1.35	16.3
	4	0.0135	0.0135	0.62	
7-18-74	1	0.0738	0.1583	5.00	53.4
	2	0.0495	0.0845	2.40	22.1
	3	0.0165	0.0350	1.29	11.7
	4	0.0185	0.0185	0.60	

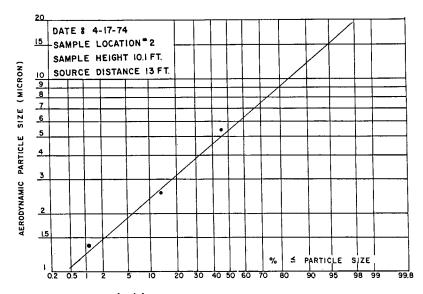


Figure E-34. Particle sizing.

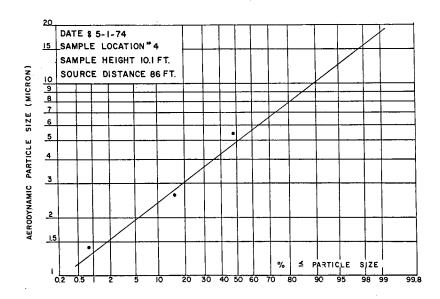


Figure E-35. Particle sizing.

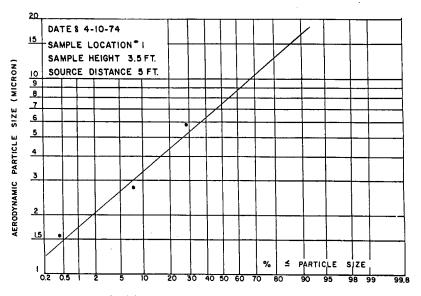


Figure E-32. Particle sizing.

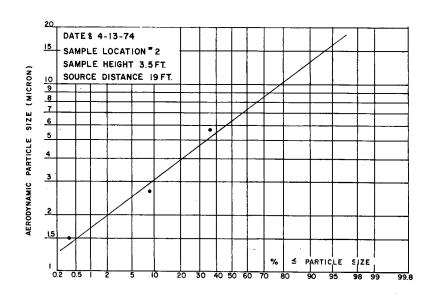


Figure E-33. Particle sizing.

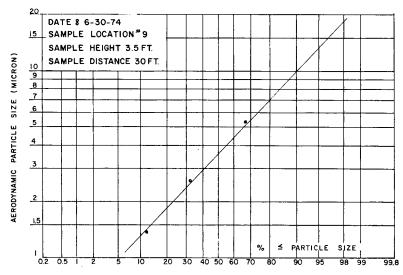


Figure E-38. Particle sizing.

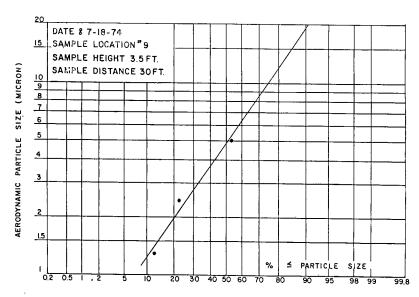


Figure E-39. Particle sizing.

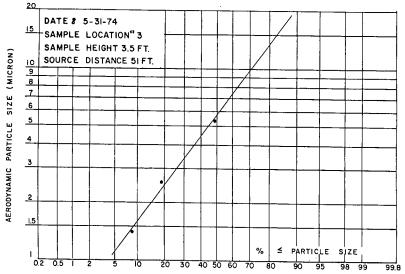


Figure E-36. Particle sizing.

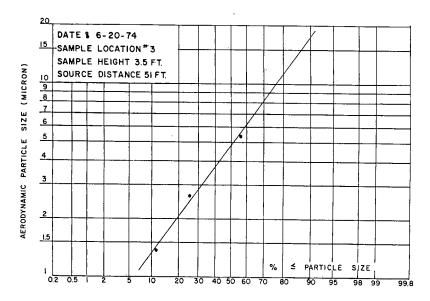


Figure E-37. Particle sizing.

| SAMPLE LOCATION*9 | SAMPLE HEIGHT 3.5 FT | SAMPLE DISTANCE 30 FT | SAMPLE DISTANCE 30 FT | SAMPLE DISTANCE 30 FT | SAMPLE DISTANCE 30 FT | SAMPLE DISTANCE 30 FT | SAMPLE DISTANCE 30 FT | SAMPLE DISTANCE 30 FT | SAMPLE DISTANCE 30 FT | SAMPLE DISTANCE 30 FT | SAMPLE DISTANCE 30 FT | SAMPLE DISTANCE 30 FT | SAMPLE DISTANCE 30 FT | SAMPLE DISTANCE 30 FT | SAMPLE DISTANCE 30 FT | SAMPLE DISTANCE 30 FT | SAMPLE DISTANCE 30 FT | SAMPLE DISTANCE 30 FT | SAMPLE DISTANCE 30 FT | SAMPLE DISTANCE 30 FT | SAMPLE DISTANCE 30 FT | SAMPLE DISTANCE 30 FT | SAMPLE DISTANCE 30 FT | SAMPLE DISTANCE 30 FT | SAMPLE DISTANCE 30 FT | SAMPLE DISTANCE 30 FT | SAMPLE DISTANCE 30 FT | SAMPLE DISTANCE 30 FT | SAMPLE DISTANCE 30 FT | SAMPLE DISTANCE 30 FT | SAMPLE DISTANCE 30 FT | SAMPLE DISTANCE 30 FT | SAMPLE DISTANCE 30 FT | SAMPLE DISTANCE 30 FT | SAMPLE DISTANCE 30 FT | SAMPLE DISTANCE 30 FT | SAMPLE DISTANCE 30 FT | SAMPLE DISTANCE 30 FT | SAMPLE DISTANCE 30 FT | SAMPLE DISTANCE 30 FT | SAMPLE DISTANCE 30 FT | SAMPLE DISTANCE 30 FT | SAMPLE DISTANCE 30 FT | SAMPLE DISTANCE 30 FT | SAMPLE DISTANCE 30 FT | SAMPLE DISTANCE 30 FT | SAMPLE DISTANCE 30 FT | SAMPLE DISTANCE 30 FT | SAMPLE DISTANCE 30 FT | SAMPLE DISTANCE 30 FT | SAMPLE DISTANCE 30 FT | SAMPLE DISTANCE 30 FT | SAMPLE DISTANCE 30 FT | SAMPLE DISTANCE 30 FT | SAMPLE DISTANCE 30 FT | SAMPLE DISTANCE 30 FT | SAMPLE DISTANCE 30 FT | SAMPLE DISTANCE 30 FT | SAMPLE DISTANCE 30 FT | SAMPLE DISTANCE 30 FT | SAMPLE DISTANCE 30 FT | SAMPLE DISTANCE 30 FT | SAMPLE DISTANCE 30 FT | SAMPLE DISTANCE 30 FT | SAMPLE DISTANCE 30 FT | SAMPLE DISTANCE 30 FT | SAMPLE DISTANCE 30 FT | SAMPLE DISTANCE 30 FT | SAMPLE DISTANCE 30 FT | SAMPLE DISTANCE 30 FT | SAMPLE DISTANCE 30 FT | SAMPLE DISTANCE 30 FT | SAMPLE DISTANCE 30 FT | SAMPLE DISTANCE 30 FT | SAMPLE DISTANCE 30 FT | SAMPLE DISTANCE 30 FT | SAMPLE DISTANCE 30 FT | SAMPLE DISTANCE 30 FT | SAMPLE DISTANCE 30 FT | SAMPLE DISTANCE 30 FT | SAMPLE DISTANCE 30 FT | SAMPLE DISTANCE 30 FT | SAMPLE DISTANCE 30 FT | SAMPLE DISTANCE 30 FT | SAMPLE DI

REPORT OF MICROSCOPIC EXAMINATION(S) Sample #1

Sample(s) o	f particulate collected by C. Mamele at (time) 9:30 AM
on date of	4-17 1974, at (location or address) Aloma Avenue
	vicinity) of Winter Park , Comments:
	Sample taken from filter paper when sweeping
	asphalt surface.
RESULTS:	Quartz is estimated to be at least 20%. Identified from photomicrographs in Reference 8. Particles are transparent and have conchoidal fracture. Particles are identical to those collected as sand and artificially crushed. Size from 20 to 30 microns noted.
	Some organics noted irregular shape.
Number of s	samples 1 Examined on (date) 7-29- Particle size(s) 20-30
	raphs taken Yes X No Lighting Top BottomX Both
	earance Brown
Lab No	Microscopist K. Kosky
	Date7-29-74

Figure E-41. Report of microscopic examinations(s) sample #1.

REPORT OF MICROSCOPIC EXAMINATION(S) Sample #2

_	4-17 19 74 at (location or address) Aloma vicinity) of Winter Park Comments:
/ (Sample taken from filter when subgrade preparation
	work was in progress.
ESULTS:	Quartz identified as in first sample, samller in size, 10µ. At least 25% of sample is this material.
	Calcite (limestone) noted. From photomicrographs from reference 8 and comparitive sampling of subgrade material. Very small particles $<10\mu$.
	Some clay, Rentonite, appears to be present. Other organics present.

Visual Appearance Brown

REPORT OF MICROSCOPIC EXAMINATION(S) Sample #3

Sample(s)	of particles collected by C. Mumcle at (time) 9:30 AM
on date of	4-17 19 74 at (location or address) Aloma Avenue
in City (or	vicinity) of Winter Park , Comments:
	Taken from fallout jar - subgrade preparation
	in progress.
,	
RESULTS:	Quartz identified. Size approximately $20\mu_{\star}$. At least 20% of sample.
	Limestone present as agglomerates.
	Organic particles noted.
Number of s	emples 1 Examined on (date) 7-29-Particle size(s) 20
	raphs taken Yes X No Lighting Top Bottom X Roth
Visual Appe	arance Brown to gray.
Lab No.	Microscopist K. Kosky
	Date 7-29-74

Figure E-42. Report of microscopic examination(s) sample #2.

Microscopist K. Kosky

Date 7-29-74

Figure E-43. Report of microscopic examination(s) sample #3.

REPORT OF MICROSCOPIC EXAMINATION(S) Sample #4

City (or	r vicinity) of Winter Park , Comments:
110	Taken from fallout jar when subgrade preparation in progress.
RESULTS:	Quartz identified. Larger particles than sample #3 ~30µ. At least 30% of sample.
	Limestone only present in small quantities as agglomerates.
	Little organics.

Photomicrographs taken Yes X No Lighting Top Bottom X Both

Visual Appearance

Lab No. Microscopist K. Kosky

Number of samples 1 Examined on (date) 7-29- Particle size(s) 30

Figure E-44. Report of microscopic examination(s) sample #4.

Date 7-29-74



Figure E-45. Sand—undisturbed.

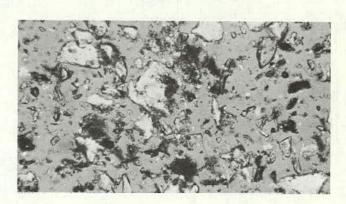


Figure E-46. Sand—crushed.



Figure E-47. Limestone—undisturbed.

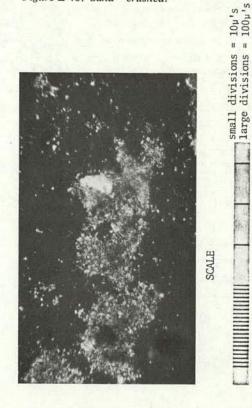


Figure E-48. Limestone—crushed.

microns

200

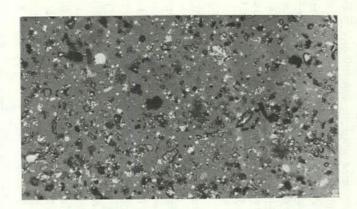


Figure E-51. Fallout jar-subgrade preparation.

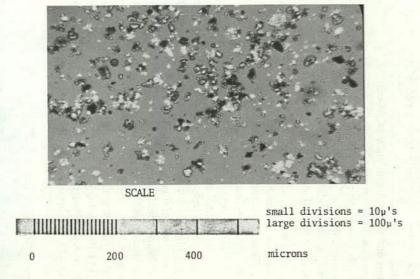


Figure E-52. Fallout jar—subgrade preparation with watering.

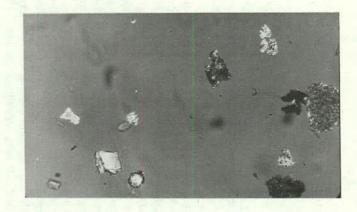


Figure E-49. Filter paper—sweeping, asphalt surface.

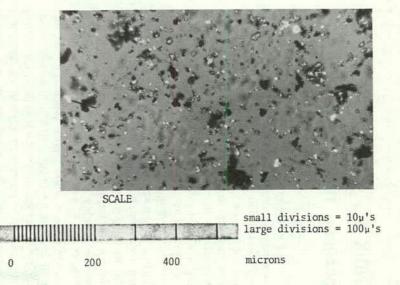


Figure E-50. Filter paper—subgrade preparation.

APPENDIX F

HYDROCARBON TESTING PROGRAM

As described in the body of this report, series of tests were performed on grab samples of air taken in the vicinity of highway construction operations involving both asphalt paving and the application of cutback asphalt as a prime coat. These tests were made to evaluate the contribution of the highway construction industry to the attainment of the ambient air quality standard for hydrocarbons. The background, test procedures, and results associated with the hydrocarbon testing program are discussed in this appendix.

An asphaltic paving mixture is obtained at the plant by mixing and drying different screenings and types of mineral aggregates. By using specified proportions of crushed stone, gravel, and sand aggregates mixed with approximately 5 to 10 percent (by weight) asphalt cement in the form of a liquid at 300 to 350 F, a paving asphalt material is formed.

Cutback asphalt is a liquid asphalt cement product that has been fluidized by treatment with a light solvent—such as gasoline, naptha, or kerosene. It is thus possible to obtain a penetrating asphaltic solution of a given viscosity at a lower temperature than that necessary to mix asphalt cement with aggregates. The evaporation of the "oil" or solvating agent after application leaves the asphalt cement residue in an unsegregated form to adhere to the aggregates and thus stabilize a low volume road base or parking lot base.

The order of volatility of petroleum distillates is given in the following listing, with each of those distillates being composed of many organic compounds having approximately the same boiling point:

Gaseous hydrocarbons with boiling points above 60 C. (hexane);

Gasoline and light solvents such as naptha;

Kerosene and light burner oils;

Diesel oil;

Lubricating oil;

Residual fuel oil; and

Asphalt—air refined and steam refined.

Road oils are normally designated as "slow cure" (SC grades) and are a blend of air-refined asphalt and an oily distillate. Kerosene cutback asphalts normally use kerosene (and sometimes gasoline) solvents to form medium cure asphalts (MC grades). Naptha and gasoline cutback asphalts are designated as "rapid cure" (RC grades) because of the greater volatility of these solvents. Emulsified asphalts are blends with water and have RS, MS, and SS designations. RC cutback products provide the greatest amount of hydrocarbon fumes for a given temperature level relative to other asphaltic products, thus their selection for field testing.

All hydrocarbons are divided into two main structural classes: (1) the aliphatic compounds whose molecules are normally open chained to have cyclic analogs of the open chain and (2) the aromatic compounds that are various

forms and derivatives of benzene and other hydrocarbon compounds resembling benzene in chemical behavior. From an environmental viewpoint, aliphatic hydrocarbon fumes are not harmful to the health per se and become harmful only when, by combining with oxidants in the air (with energy from the photosynthesis process), they are formed into photochemical smog and PAN (peroxyacetylnitrate). Benzene is considered toxic at concentrations above 25 ppm and can have other physiological effects. (During sampling of one of the RC storage tanks, one of the researchers obtained a strong wiff of the vapors that seared his throat and resulted in a very husky voice for a period of two days thereafter.)

Today "solvent naptha" generally is used for cutback purposes because of the high demand for gasoline. Although both gasoline and naptha may have similar volatility and solvating capabilities, gasoline will normally have a large percentage of aliphatic hydrocarbons whereas naptha's principal chemicals are xylenes, coumarone, and phenols that are aromatic compounds (28).

Experimental data resulting from the exposure of animals and humans to various hydrocarbon compounds indicate that: aliphatic and alicyclic hydrocarbons are generally biochemically inert, with no effects reported at levels below 500 ppm; systemic injury can result from inhalation of vapors of aromatic compounds if concentrations in excess of 25 ppm are experienced (29). However, eye irritation and pulmonary effects are experienced by animals and humans when exposed to smog concentrations, which can be the photochemical product resulting from reactive hydrocarbon concentrations in the atmosphere. Formaldehyde, one of these products, has been estimated to cause eye irritation when the concentration is between 0.01 and 1.0 ppm; acrolein has a similar effect at concentrations between 0.25 and 0.75 ppm. It was concluded by the reference reviewed (29) that: "Our present state of knowledge does not demonstrate any direct health effects of the gaseous hydrocarbons in the ambient air on populations. . . . Injury to sensitive plants has been reported in association with ethylene concentrations of from 0.001 to 0.5 ppm over a time period of 8 to 24 hours."

SAMPLING STRATEGY AND DATA COLLECTION

The testing of hydrocarbons was performed on two basic highway construction operations. The first phase of sampling involved those hydrocarbons emitted during an asphalt paving operation, and the second phase was concerned with those more volatile fumes from the placing of a cutback asphalt during a prime coat operation.

The initial strategy for sampling was to obtain air samples both adjacent to the paving machine on its downwind side and at various locations downwind to determine the dilution and mixing effects of wind and temperature. This overly simplified approach was soon found to be inadequate because of the variability of the ambient conditions and the low RH-C concentrations generated by the paving operation. Later, the strategy was modified to ascertain the reliability of measuring the fumes given off from new paving, their contribution to atmospheric concentrations, and their decay factors. On each field trip, samplers were reserved for so-called "targets of opportunity" such as an idling, nonloaded paving machine during its morning warmup; the THC contribution from the auto traffic flow during paving operations and nonpaving times; etc. The last two sampling days were directed to sampling other related THC sources to provide comparative data on the production of THC by other activities. Sampling strategies in the future should be directed to more definitive objectives and statistical verification of this investigation.

Two general areas were used during the first phase of testing for the field sampling operations. During the period July 31 to August 7, 1974, paving operations were conducted on US 50 on the east side of Orlando (see Fig. F-1). Paving operations involving the widening of a previous four-lane concrete highway with a median strip to a sixlane, asphalt-paved highway with appropriate middle turning lanes at intersections were being completed during this period. The paving project was bounded on the east by Semoran Blvd (SR 436) and on the west by Bennett Rd., a distance of approximately 13% mi. The western 1 mi of this stretch was bounded on the south by the city's Herndon Airport (not used by large commercial jets, but having moderate light plane traffic), and on the north by various commercial stores and activities. The eastern 3/8 mi is completely commercial on both sides of the highway with Lake Barton behind the southern line of stores and a residential area behind the northern line of stores.

The second area used for field sampling during the period August 21 to August 26, 1974 was a section of State Road 436 (now running east and west in this area) extending westward from Interstate 4 to State Road 434, a distance of approximately 1¾ mi. This Forest City area is approximately 5 mi north of the Orlando city limits. Except for the afternoon of August 26, 1974, all sampling was done in the vicinity of the State Road 436 overpass of Interstate 4, an area of heavy traffic flow and new commercial and apartment activity to the west of Altamonte Springs. Sampling on the afternoon of August 26 and on the morning of August 28 was the only occasion of sampling performed in nonurban areas (see Fig. F-2).

The second phase of testing involved the evaluation of RC fumes given off during paving operations. These fumes would give the highest concentrations because RC-70 has the lowest viscosity and the highest dilution with a volatile solvent of the commercially available asphalt products. RC-70 is used in the Orlando area primarily for the prime coat of compacted limestone base.

The sampling plan involved obtaining ambient readings throughout the sampling period. Sampling began with the hand spray of curbing and of irregular areas and was followed by samples obtained downwind during tank truck application. Samples from a point ½ in. above the surface (to minimize wind mixing effects) were obtained immedi-



Figure F-1. Paving operations with traffic US 50.

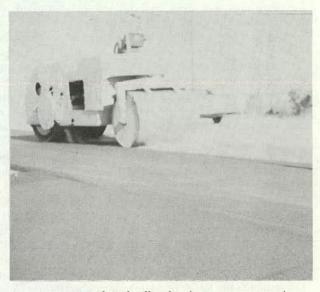


Figure F-2. Wetted steel roller showing vapor generated.

ately after application at 15, 30, and approximately 60 min. Normally, at least two samples were obtained for the same condition but at different locations. When noticeable fumes were observed, a sample was taken at nose height for comparison purposes.

On October 10, 1974, two samples of fumes were obtained from a tank, at the Orlando Paving Company's mixing plant, containing RC-250 at 150 F.

On October 16, 1974. a single lane of about 1,000 ft of limerock base on Aloma Avenue in Winter Park, Fla., was primed with an application of RC-70 (see Fig. F-3). Twenty-one air samples were obtained in approximately a 1-hr period.

On October 21, 1974, a limerock-based parking lot (140 ft \times 700 ft) was primed by 12 to 14 truck passes after an initial hand curb spray, (see Figs. F-4 and F-5).

Truck spraying was completed in about 20 min after an initial 20 min of hand spraying at various points on the lot. Twenty-four samples were collected over a 2-hr period at this site.

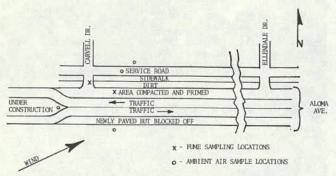


Figure F-3. Aloma Ave. RC-70 priming area-Winter Park, Fla.

On October 22, 1974, fume samples were taken from two RC-70 storage tanks of 4,000-gal capacity each. Both tanks were at a temperature of approximately 76 F (25 C). The north tank was about half full and the south tank was three-quarters full (see Figs. F-6 and F-7).

All hydrocarbon analyses were performed on a modified Hewlett-Packard gas chromatograph (see Fig. 4). Samples were taken with a small "propane tank" (available at most hardware stores). The tanks were modified by evacuating the propane gas, removing the central "backflow" spring valve, and attaching a hose extension to the manual valve line. Figure 5 in Chapter Two shows a recording of a tank sample.

Prior to a field trip for samples, the tank was evacuated by means of a laboratory vacuum source. The tank valve was then opened in the field with the hose inlet located at the desired sampling position. Only grab samples were obtained because there was no method of measuring the amount of sample collected when the valve was opened. After the air sample was collected, the valve was closed to prevent dilution during transport to the lab. At the laboratory, each tank was pressurized to 15 psi gage with helium, thus reducing the RH-C and methane concentrations to half of their field value. It was found necessary to "up-end" these bottles several times just prior to injecting their samples into the sampling line of the GC in order to minimize stratification of gases within the tank. However, when stratification did occur, this was quite evident on the chart record in that the proportional heights of the helium and air signatures were changed.

DATA ANALYSIS

In the following analysis, the instances showing unexpected characteristic reactions or results can be related to statistically insufficient data. The fact that the collected grab samples do not accurately represent the general or average concentration of a nonhomogeneous mixture requires a statistical approach. An ambient value that was not representative of the general ambient conditions tends to conceal the reaction existing when a downwind or later measurement is made. In a few instances during the first phase of testing, unexpected decreases in ambient concen-

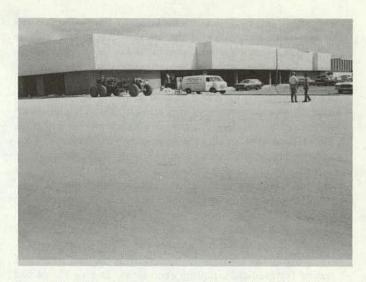


Figure F-4. Shopping center parking lot, looking NE—Altamonte Springs, Fla.

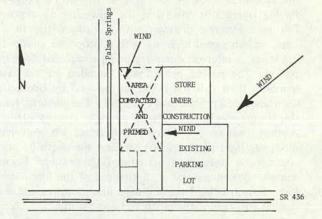


Figure F-5. Parking lot RC-70 priming area—Altamonte Springs, Fla.

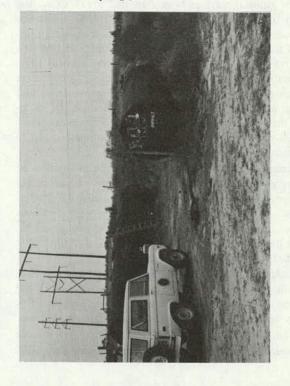


Figure F-6. Hubbard Construction Co. RC-70 storage Orlando, Fla.

site

trations of H-C were measured. In such cases, the investigator has presented the data, as obtained, with a comment on the lack of sufficient data to draw firm conclusions on the unexpected results. However, in the second phase of testing, the confidence level in the data obtained was greatly increased because of a gain in operator experience and the availability of some 20 sampling tanks during a single field sampling expedition. In all runs where measurable RH-C concentrations were found in this portion of the investigation, the characteristic "tail-off," designated as "heavy" RH-C during the initial testing, was experienced when measuring RC-70 and RC-250 fumes. Figure F-8 shows typical examples.

Evaluation of Ambient Air Measurements

During the first phase of testing, 20 individual ambient air samples were collected and analyzed; 6 samples were taken in the afternoon and the remaining 14 samples were collected on 12 different days. Table F-1 lists the reactive hydrocarbon and methane concentrations found—along with the weather, date/time, and site location. The following is a summary of the average morning and afternoon concentrations of RH-C and methane for the samples collected during July and August 1974:

	RH	I-C	METH	IANE
	Avg. Value	Std. Dev.	Avg. Value	Std. Dev.
Average a.m. values	0.85	0.94	3.6	2.51
Average p.m. values	0.42	0.52	1.8	0.47
Over-all average	0.72	0.86	3.0	2.24

It is apparent from Table F-1 that (1) there is a high degree of variability in the data, and (2) the average values exceed the ambient standard established by the Environmental Protection Agency.

The data variability demonstrates that single grab samples inadequately describe what is probably a nonhomogeneous mix of hydrocarbons from many sources. Composite and statistical sampling is necessary if valid data are to be obtained at a high confidence level. This is expensive and time consuming and needs to be weighed against the worth of the improved validity. A correlation of the ambient recorded data was made based on whether the sample was collected in the morning or early atternoon. The morning values of both the reactive hydrocarbons and the methane concentrations were twice their afternoon average value. Although many of the high concentrations of RH-C possibly can be explained by local heavy traffic, some of the samples were collected at times and places that no apparent H-C production source was evident.

On 8 of the 11 mornings that samples were collected, a reactive hydrocarbon content considerably in excess of the 0.24 ppm EPA standard was determined. Only 2 of the 6 afternoon measurements showed excessive reactive hydrocarbons, and on the 21st a "haze" was noted in the weather observation.

The 5 or 6 independent ambient air measurements during the cutback asphalt sampling operations decreased the probability that some unknown contaminant from the sur-

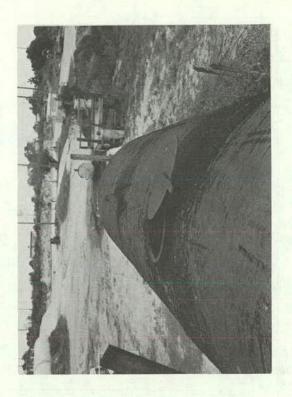


Figure F-7. Hubbard Construction Cc. RC-70 storage tank hatch open for sampling.

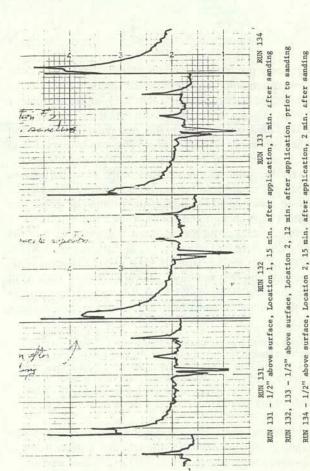


Figure F-8. GC data runs on 10/17/74-samples collected 10/16/74.

TABLE F-1
AMBIENT AIR HYDROCARBON MEASUREMENTS,
PPM, AS METHANE

	;	Air T.	Clouds	Wind	React.		
Date	Trane	<u>+</u>	Type	Dir. MPH		Methane	Location and Remarks
7/31/74	6915	82	95 Lo Cum.	SE 7	1.16	11.4	SW corner intersection SR 436 § US 50 on site of demolished
					3.75	3.8	gas station. NV corner, gas station parking lot
8/01/74	0000	80	10 Hi Strat.	t. SE 4	0.58	1.9	SW corner intersection SR 436
	1415	92	100 Thdrstrm.	m. W 10	0.23	1.7	q US SU 0.5 mi. west of intersection on US SO
8/02/74	0915	82	0 Clear	SE 3	00.00	1.7	0.7 mi. W. of intsct. air off
	1330	16	100 Thdrstrm.	m. NW10-20	0.00	1.6	ot lake 0.9 mi. W. of intsct., showering
8/05/74	0930	82	0 Clear	S10-12	00.0	3.3	0.9 mi. W. of intsct., air off airport
8/06/74	0735	78	90 Hi Strat.	t. SW 0-2	3.01	3.6	0.7 mi. W. of intsct., Earth-
	1230	87	90 Hi Strat	t. SE 8	1.47	2.3	mover ops 150 ft. away 0.9 mi. W. of intsct., air off airport
8/07/74	0800	79	10 Cirrus	SE 5	2.86	2.5	1.5 mi W. of intsct., air off
8/21/74	1230	06	50 CumHaze	ce NE 0-5	0.65	2.8	SR 436 § Mymore near I-4 overpass
8/22/74	0800	.98	100 Fog	NE 0-3	99.0	2.5	SR 436/I-4 overpass, syringe
					1.35	2.6	sampler used Same location, tank sumpler
	1200	92	20 Cum.	N 3-6	0.00	1.6	E. end of overpass, SR436/I-4
8/23/74	0800	81	40 Hi Strat.	N 0-3	0.58	4.7	SR 436 & Douglas, gas station entrance
3/26/74	0800 1330	84 102	0 Clear 60 Cum.	N 2 SE 3-7	0.48	6.5	SR 436/I-4 overpass, 5. end SR 436 § 434,1/2 mi. to built up area
8/27/74	0930	82	70 Cum.	NNE 3	0.51	1.8	Aggregate yard of asphalt mixing plant
8/28/74	0830	79	10 Hi Strat.	Calm	0.00	1.9	FTU campus btwn. Engr. \$
10/16/74	1045 1145 1230	85 85 88	30 Cum. 60 Cumulus	SE 3 WSW 8-10	0.00		North Side Along, danking lot. North Side Along, dankd traffic
	1230 1450	62	60 ThdrstmsSW	SW 10	0.0	1.5	S. side Aloma, towind traffic Middle Aloma, 100' upwind of
	1510	06	M G A ALUMA		1.0	1.4	priming operations Same as above location
10/21/74	1200 1215 1254 1354 1352	77 2		E 15-20 no wind E 6 NE 15 gusty E 8	0.0000000000000000000000000000000000000	0.9 0.9 0.9 0.9	Pain Sprgs Rd. 6 SR 436 MT Cor. Same, to lecvard of row store Senc, wind lull before ops Same
10/22/74	1030	81	40 CUMULIUS 1	101	0.0		Same
10/ 22/ /4	0501	۲,	100 comutus	3-5 N	0.0	1.0	flubbard Constr. Co., Pine Hills Rd., Orlando

rounding environment was inadvertently measured during H-C measurements. The ambient air data obtained on the 16th and 21st of October (set Table F-1) appear reasonable and provide a range of the variations that can be expected in RH-C and methane for the particular location and weather conditions. The variations that can be expected in RH-C concentrations found along Aloma Avenue apparently are the result of the variable traffic flow that existed immediately adjacent to the lane being primed. The opportunity to measure RH-C during the priming of a parking lot with a zero background concentration was fortuitous.

Definitive data could not be found in a brief search of the current literature on the proportional distribution of RH-C to methane normally existing in rural and urban areas. One source indicates that in nonurban areas less than 10 percent of the hydrocarbons would be RH-C, primarily terpenes and other biological emissions (29). This source also states that:

Yearly averages of monthly maximum 1-hour average hydrocarbon concentration including methane, recorded continuously in various stations of the Continuous Air Monitoring Projects, have reached maximum hourly values of 8 to 17 ppm (as carbon), but at least half of this amount is probably the photochemically unreactive methane component in all cases.

It is noted that the average ambient air H-C measurements obtained in this project show the reactive hydrocarbons to be approximately 20 percent of the total hydrocarbons.

AIR SAMPLES ADJACENT PAVING MACHINE, PPM, AS METHANE

TABLE F-2

Date	Тіле	Air T.	React. H-C	Methane	Remarks
7/31/74	0915	8.2	[1.16] 0.00	[11.4]	Measured ambient condition Sample possibly diluted during transport to lab.
8/01/74	0060	80	[6.58] 0.58 5.46	[1.9] 2.2 2.0	Measured ambient condition 1 ft. from Paver, nose height sample Same Conditions, in fumes from paver Dend on mail not any homerome
	1415	98	12.00 10.23 1.04 **4.92** 15.40 **81.1**	[1.7] 1.7 2.7	based on tail-off area, leady hydrocarbons Measured ambient condition 1 ft. from Paver, nose height sample Based on tail-off area, heavy hydrocarbons Same conditions, different sampler Based on tail-off area, heavy hydrocarbon
8/02/74	0915	82	[0.00] 0.41	$\begin{bmatrix} 1.7 \\ 1.7 \end{bmatrix}$	Measured ambient condition 1 ft. from Paver, nose height
8/06/74	0730	78	[5.01] 1.22 [1.47]	[3.6] 3.0 [2.3]	Measured ambient (in vicinity of Earthmowers) 1 ft. from Paver, nose height Measured ambient condition
8/07/74	0080	79	2.95 [2.86] 5.30	3.7 [2.5] 5.7	<pre>1 ft. from Paver, nose height Measured arbient condition 1 ft. from Paver, nose height</pre>
3/21/74	1230	00	0.65] 1.23 8.31 **31.00**	[2.8] 1.8 2.0	Measured ambient condition 1 ft. from burner off Sampled at screed vent with vent blower on Based on tail-off area, heavy hydrocarbons
8/22/74	0800	98.	[1.35] 2.62 2.02 **4 763\$	[2.6] 2.1 2.8	Measured ambient condition 6 inches above screed Funes from asphalt hopper, same paver Based on tail-off area, heavy hydrocarbons
	1200	95	[0.0]	[1.6] 1.8	Weasured ambient condition 6 inches from screed exhaust Paver

Evaluation of Air Samples Adjacent to Paver

Thirteen of the 14 samples collected in the immediate vicinity of the operating paving machines were considered valid. These results are given in Table F-2. In 5 samples, an unknown H-C component (designated as "heavy" H-C) was measured and is indicated by asterisks; these values are discussed later in this appendix. The data show that there is an increase in the reactive hydrocarbon concentrations in the immediate vicinity of asphaltic paving machines in 11 of the 13 measurements. The average incremental increase in RH-C adjacent to the paving machine is 2.64 ppm with a standard deviation of 4.08 ppm.

The variability in concentrations indicated by the large standard deviation value again demonstrates the difficulty in obtaining meaningful and valid quantitative measurements when wind, temperature, location, and paving machine types were varied. Qualitatively, fumes emanating from the screed vent, the asphalt hopper, the engine exhaust, and the burners, when undiluted with ambient air, show higher than normal concentrations. The concentrations of H-C in samples adjacent to the paving machine will be dependent on the proximity of the sampling inlet to such point sources and the dilution occurring prior to the sampling point.

Evaluation of Air Samples Adjacent to Tank Truck Sprayer

Hand spraying RC prime coat over irregular areas and along curbs and gutters is performed in one application, as shown in Figure F-9.

The Aloma Avenue application was performed with a tanker spray truck at an estimated speed of about 5 to 6 mph, thus necessitating the "sample taker" to trot adjacent to the truck in order to sample during the truck application. In the parking lot application, an instrumented truck equipped with a special speedometer and a flowmeter for the RC-70 was used; the application rate was 140 gal/min at a speed of about 340 ft/min (about 3.9 mph) (see Figs. F-10 and F-11). The spray applications at both sites were performed during a period of above-average winds (about 10 mph plus), thus resulting in sampling being performed at a greater distance from the sprayer than was done with the asphalt paving machine. Additionally, in the case of the parking lot application, the truck passes were made in a N-S direction with the east and west edges being primed first and the later passes working toward the centerline of the lot. Thus, after the fourth pass, samples could only be taken from the west side of the lot. In spite of these precautions and limitations to sampling adjacent to the sprayer, one white shirt worn by the sample taker was found to have 20 to 30 small asphaltic particles per square inch on its front after the sampling was completed.

The results in Table F-3 indicate that the reactive hydrocarbons given off to the atmosphere by RC-70 sprayer operations (with measurements made at 5- to 30-ft downwind) are considerably greater than those emitted from the asphalt pavers, with measurements made within 1 ft of the machine, downwind. Wind and distance tend to attenuate the concentrations through dilution with larger volumes of air; although, in the case of RC-70, winds may have a

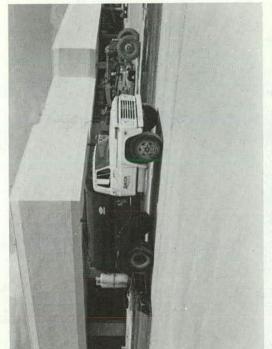


Figure F-10. Second pass east side (upwind) of parking iot-tanker moving south.

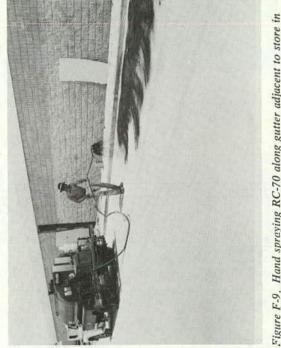


Figure F-9. Hand spraying RC-70 along gutter adjacent to store shopping center.

greater (faster) drying effect resulting in a more rapid vaporization of the solvent. On the basis of these samples, the concentrations of RH-C of 5 to 6 ppm can be expected at distances of 5 ft from a sprayer operating in light-to-moderate wind when making a single pass. In the case of parking lots, where the fumes from previous passes are additive, concentrations of 4 to 5 ppm of RH-C may be found 30-ft downwind from the sprayer with light-to-moderate winds.

The application of RC-70 at the Aloma Avenue site had little, if any, effect on the ambient methane concentrations;

AIR SAMPLES DURING PRIMING OPERATIONS, PPM, AS METHANE

TABLE F-3

ction handspray,

curb spray

spray at a

of dw, ta

condition



Figure F-11. Third pass on west side (downwind) of parking lot—tanker moving north.

however, in the parking lot application there appeared to be a small increase, about 0.5 to 0.7 ppm, in the measured methane because of the spraying operations.

Evaluation of Downwind Fumes from Paving Operations

The concentration increase over ambient, approximately 25-ft downwind from paving operations, averages 2.12 ppm for 12 samples with a standard deviation of 1.47 (see Table F-4). Downwind measurements of paving operations include increases in H-C concentrations because of the traffic flow on the highway being paved. The ambient dilution of H-C generating sources is illustrated by the reduced magnitude of the standard deviation.

Evaluation of Downwind Fumes from Spray Operations

Only 3 samples of downwind conditions at varying times after application were obtained, because the previous series of samples had shown little consistency and correlation with measured parameters. In the instant series, these samples were considered as "samples of opportunity" and were taken only when a strong fume odor was noted (see Table F-5). When the samples were analyzed in the laboratory, little, if any, RH-C concentrations above ambient conditions could be found. It appears that the RC-70 will normally evaporate a large proportion of its solvent within an hour after its application and, combined with mixing wind action, will provide almost no measurable RH-C concentration at the end of this period at nominal distances from the application site.

Special Investigations

1. Traffic Generated H-C Concentrations—During the first phase of testing, downwind curbside samples were taken on three occasions in an attempt to determine the automobile traffic contribution to the THC measurements. This attempt was unsuccessful because, in each instance, the ambient concentrations were relatively high and exceeded the RH-C concentrations measured. The incremental differences between the ambient reading and the downwind curbside readings were, in ppm_v as methane, as follows:

DATE/TIME	RH-C	CH ₄
8/6/74/0730	-2.16	+2.2
8/6/74/1230	-0.96	+1.3
8/7/74/0800	-2.25	+1.0

The apparent similarity in readings was considered noteworthy; however, because of the small sampling and the high ambient concentrations, it was not considered appropriate to draw any conclusions from these data.

2. H-C Emissions from Asphalt Paving vs. Time—Listed in Table F-6 (data abstracted from Table F-9) are the incremental differences from ambient measured concentrations against time intervals after paving. In the last two sample sets, air and asphalt temperatures at the point of sampling were also taken and are included.

TABLE F-4 AIR SAMPLES DOWNWIND FROM PAVING OPERATIONS. PPM, AS METHANE

Date	Time	Air T.	React. H-C	Methane	Remarks
7/31/74	0915	82	[1.16] 0.00 0.00	11.4} 1.7 1.9	Measured ambient condition 12 ft, desirable from operating Paver 50 ft, downwind from operating Paver
8/01/74	0900	98	[0.58] · 0.39	[1.9] 6.5	Newsured ambient condition 25 ft. downwind from operating Paver sampler #2
	1415	95	2.85 **6.56** [0.23] 0.84	1.8 [1.7] 1.4	Same position, sampier #5, volatile H-C leased on tail-off area, heavy H-C, sampler #3 Measured ambient condition 25 ft. downwind from paving ops plus inbetween
			4.64 **22.20**	1.7	graffic Same position and conditions, dif. sampler, volatile H-C lassed on tail-off area, heavy H-C, sampler same as above
8/02/74	0915	82	[0.00] 0.67	[1.7] 4.2	Measured ambient condition 25 ft. downwind paving ops, fumes noticable, sommiler #2
			0.00	1.6	Same position, no odor due light wind and rising farmes
3/05/74	0230	85	[0.00] 1.54 0.00	[3.3] 1.7 1.8	Nansured ambient condition 25 ft. downwind paving ops, tank sampler #1 Same position, sampler #5
8/06/74	0730	78	[3.01] 16,15	[3.6] 2.6	Measured ambient (in vicinity of Earthmovers) 25 ft. downwind paving ops plus inbetween traffic
	1230	87	[1.47] 2.47	[2.3] 3.0	Measured ambient condition 25 ft. downwind paving ops - Paver
8/22/74	1200	95	[0.00] 0.00 1.88	[1.6] 1.8 2.3	Measured ambient condition 10 ft. downwind in traffic line, visible vapors 20 ft. downwind plus inhetween traffic, noticable odor, no visible fames.

It would seem that the high RH-C reading on August 2, 1974 is not representative of normal emissions obtainable from recent paving operations. However, the wind direction on this occasion was from an area not previously or subsequently measured and could have a high H-C production source located therein. During the collection of samples on August 7, the gusty wind conditions were particularly noted, and it is likely that considerable mixing of ambient air with the fumes in the 2-in. surface layer was occurring. The factors of wind and temperature appear to have a strong influence in obtaining valid measurements of paving emissions with time. The two sets of data obtained on August 26 provide a qualitative indication that the emission rate of RH-C from new paving is halved in about the first 20 min and apparently completed at the end of 45 min. It is considered unlikely that the fresh paving can act as a sink for methane concentrations and that the negative values are the result of obtaining either nonrepresentative ambient values or the measurement of differences that are approaching the measuring precision of the equipment, or a temperature effect.

3. H-C Emissions from RC-70 Prime vs. Time-The decay of RH-C emission with time was tested to provide a data comparison with the paving information previously obtained. The results are given in Table F-7.

The Aloma Avenue application was sanded 10 to 14 min after application. Although this did not appear to have any immediate effect on emission, approximately 20 min later the measurement of an unsanded spot of the RC-70 that had not penetrated the aggregate thoroughly exhibited a stronger emission concentration than the surrounding sanded portions.

The parking lot application was not sanded, and the sampling was performed at two locations: one area had the

AIR SAMPLES DOW! PPM, AS METHANE	AMPLE AS ME	S DOV	VNWIND	FROM	AIR SAMPLES DOWNWIND FROM SPRAY OPERATIONS, PPM, AS METHANE	ONS,
Date	Time	Air T. React. Date Time OF H-C	React. H-C	Methane	Renarks	
10/16/74	1510	06 05	(1.0)	(1.4)	Measured ambient condition 75' commind, 45 minutes after	ion s after a
10/21/74	1500 1420	81	(0.0)	(1.0)	Measured ambient condition Downvind edge of pk. lot, gust,	ion t, gusty in after
	1458		Trace	1.5	dw heavy applied area at	t Siv con

pplication

TABLE F-6 H-C PAVING EMISSIONS VS. TIME

	PPM _V as CH	4 Increas	e a	bove An	bie	nt	
Time after paving	RH-C	CH ₄		Inle ht.		Air temp. ^O F	Asphalt temp. ^O F
8/2/74 1330	Amb. Air	Temp.	-	91 °F		Wind NW 10 MF	ън .
15 min.	11.23	0.0		1/2	in.		
8/7/74 1330	Amb. Air	Temp.	=	90 °F		Wind E gusty t	o 15 MPH
0 min.	0.75	-1.1		2	in.		
10 min.	0.75	-O.1		2	ín.		
20 min.	1.33	2.3		2	in.		
8/26/74 0800	Amb. Air	Temp.	=	84 °F		Wind N 2 MPH	
O min.	1.91	-3.9		1/2	in.	126	273
10 min.	0.59	-4.2		1/2	in.	120	259
20 min.	0.82	-4.3		1/2	in.	118	244
45 min.	-0.11	-4.3		1/2	in.	113	241
8/26/74 1330	Amb. Air	Temp.	=	102 °F		Wind SE 3-7 M	PH
0 min.	1.02	-0.1		1/2	in.	151	266
(Paving	rolled at	8 min.)					
10 min.	-0.17	-0.2		1/2	in.	131	230
20 min.	0.82	0.1		1./2	in.	120	208
45 min.	-0.17	-0.2		1/2	in.	115	172

desired application dosage that penetrated well and was relatively dry in about 30 min; the other area had a greater quantity of RC-70 applied per square foot and had not completely penetrated at the end of 70 min. In general, higher emissions were obtained from the latter location, although the exact same spot was not measured each time.

Apparently sanding tends to slow down the evaporation process of the solvent, although this cannot be concluded from the available data because of the lack of control of other variables (especially the wind conditions).

TABLE F-7
CUTBACK H-C EMISSIONS VS. TIME

	PPM _V as	CH ₄ Incre	ase above	Ambient				
Time after			Inlet	Air	Asphalt			
application	RH-C	Ch ₄	ht.	temp. ^O F	temp. ^O F			
10/16/74 14	30 Ambient	Air Temp.	= 90°F %	lind WSW 10	MPH			
Ave	rage Ambien	t RH-C =	0.6 ppm ($H_4 = 1.5 p_1$	pm			
0 min.	51.4-55.4	0.1-0.1	1/2 in.		150(-)			
12 min.	5.4	0.2	1/2 in.					
15 min.	5.2-7.0	0.1-0.0	1/2 in.	(sanded)				
30 min.	5.9	0.3	1/2 in.	(well sand	ded by shovel)			
34 min.	7.4	0.1	1/2 in.	(unsanded	spot)			
50 min.	0.5	0.1	1/2 in.	(sanded)				
1C/21/74 1330 Ambient Air Temp. = 80°F Wind E 10-20 gusy								
	rage Ambien							
0 min.	76.2-60.5	0.6-0.7	1/2 in.		160(-)			
15 min.	3.1-7.0	0.8-0.4	1/2 in.					
30 min.	3.3-0.1	0.9-0.4	1/2 in.					
70 min.	3.2-0.0	0.6-0.4	1/2 in.					

It does appear that a 90-percent reduction in emission concentrations of RH-C occurs within the first 15 min of application and thereafter the reduction depends on wind, temperature, and the amount of RC applied.

4. H-C Measurements vs. Height Above New Paving—Sample sets were made obtaining data at varying heights above freshly paved surfaces to ascertain if a "layering" effect, or the effect of diffusion with height above the surface, could be noted. Selected data appropriate to this search, from Table F-9, have been combined in Table F-8.

On the basis of the limited data for analysis in Table F-8, it is difficult to arrive at conclusive results. A case can be made, however, that a characteristic RH-C concentration pattern with height might be:

неіднт	PPM _v OVER Ambient
surface	1.06
2 in.	0.75
6 in.	0.51
1 ft	0.37
3 ft	0.00

This would be based on the assumption that some of the samples measured on August 21 and 22 were not representative. It is probable from these data that some form of layering or stratification of the methane does exist. It is possibly temperature related, wherein the ambient methane concentrations (normally taken at chest height) are reduced in layers close to the surface. Considerably more data would be necessary to substantiate this hypothesis.

5. Paving Equipment Emissions When Parked—On two occasions, air sample measurements in the close vicinity of the parked paving machine were taken in an effort to isolate various machine-related H-C emissions from those directly associated with its paving function. At 0730 on August 6, a sample was taken immediately adjacent and downwind of the paver that was parked with its engine and burners on, its asphalt hopper empty, and the asphalt delivery trucks not present. This sample indicated an emission of 1.99 ppm_v of RH-C above ambient and a reduction of the ambient methane concentration of 3.6 ppm_v to a

TABLE F-8
H-C PAVING EMISSIONS VS. HEIGHT

	РРМ, а	s CH _A Incre	ase above	Ambient
Ht. above Surface	RH~C V	CH ₄	Air temp. F	Asphalt
Surrace			temp. F	temp. F
8/7/74	1330 Amb.	Air Temp.	= 90°F	Wind E gusty to 15 MP
2 in.	0.75			
8/21/74	1230 Amb.	Air Temp.	90°F	Wind NE 0-5 MPH
6 in.	-0.65	-1.2		290
3 ft.	-0.05	-1.1		290
8/22/74	0800 Amb.	Air Temp.	= 86°F	Wind NE 0-3 MPH
l ft.	-1.35	0.1		239
	1200 Amb.	Air Temp	= 95°F	Wind N 3-6 MPH
1 ft	0.37	0.0		257
3/23/74	0800 Amb.	Air Temp.	= 81°F	Wind N 0-3 MPH
surface	1.06	-2.0	100	266
6 in.	0.51	-1.7	93	266
l ft.	0.37	-1.2	90	266
(freshly 1	ayed and r	olled immed:	iately	
6 in.	0.22	0.4	90	

concentration of 0.3. These readings can be supported on the basis of the emissions from both the internal combustion engine powering the paver and the warm-up burners, which would provide this increase in RH-C while the screed warm-up burners were either consuming (oxidizing) the amblent methane concentration or (more probably) were creating a layering or stratification (as discussed in the previous section).

On August 6 the paver was parked with the engine on, burners off, but with the hopper about half full of asphalt. A point having the strongest asphalt odor was found to be about 25-ft downwind from the parked machine and a sample was taken at this point. On analysis, the sample exhibited a volatile RH-C concentration of 7.93 ppm_v above ambient.

The sample obtained on August 7 was designed to duplicate the sample of the previous morning with the paver parked during warm-up, the engines and burner operating, and the hopper empty. The sample analysis showed a 2.44 ppm_v decrease in RH-C concentration and a 1.2 ppm_v increase in methane (over ambient)—just the opposite from the previous morning. It is considered probable that the sampler used to take the ambient conditions had residue contamination from the previous day's operations.

6. Spray Equipment Emissions When Parked—Two samples were obtained from the vicinity of the spray trucks when parked and prior to their spraying operations. At the Aloma Avenue location, very little odor from the truck could be detected (engine and burners off) and a sample 6 in. from the spray nozzles provided a measureable concentration of RH-C above the average ambient conditions in the vicinity of about 2.0 ppm. At the parking lot site, the tanker truck arrived with the RC at a temperature of 95 F. It was thus parked for about 20 min with its engine and propane burners on while bringing the RC up to a temperature of 160 F. During this period, a sample was taken approximately 12-ft downwind where the odor from the burner appeared greatest. An RH-C measurement of

TABLE F-9
AIR SAMPLES FROM TARGETS OF OPPORTUNITY AND SPECIAL INVESTIGATIONS, PPM, AS METHANE

Date	Time	Air T.	React. H-C	Methane	Remarks
8/02/74	1330	91	[0.00] 11.23	[1.6] 1.6	Measured ambient condition in above paved surface, 15 min after paving
8/06/74	0730	78 ·	[3.01] 0.85	[3.6] 5.8	Measured ambient, Earthmover ops in vicinity No paving ops, curbside downwind of traffic Fumes adjacent Cedarapid paver, burners on, engine
			5.00	0.3	idling, no asphalt in hopper
	1230	87	[1.47] 0.51 9.40	[2.3] 3.6 1.4	Measured ambient condition No paving ops, canside downwind of traffic Strong frames from asphalt hopper during idle, volatile H-C.
			30.8		Based on tail-off area, heavy hydrocarbon
8/07/74	0800	79	[2.86] 0.42	[2.5] 3.3	Measured ambient condition Paver parked, no asphalt in hopper, burners ξ engine on
			0.61	4.4	No paving ops, curbside, downwind two traffic lines
	1330	90	1.17 1.17 1.75	1.7 1.7 4.1	Sample inlet 2 in, above fresh paving Same position 10 minutes later Same position 20 minutes after paving
8/21/74	1230	90	[0.65] 0.00	[2.8] 1.6	Measured ambient condition Sample inlet 6 in. above fresh paving, asphalt
			0.60	1.7	tomp. = 290°F Inlet 3 ft. above fresh paving, asphalt temp.=290°
8/22/74	0800	36	[1.35] 0.00	[2.6] 2.7	Measured ambient condition Inlot 1 ft. above fresh paving, asphalt temp. = 2390F
	1200	95.	[0.00] G.37	[1.6] 1.6	Measured ambient condition Irlet 1 ft. above fresh paving, asphalt temp. = 2570F.
8/23/74	0800	81	[0.58] 1.64	[4.7] 2.7	Measured ambient condition Inlet at surface fresh paving, Air = 100°F, Asphalt = 266°F
			1.09	3.0	Inlet 6 in above fresh paving, Air = 93°F, Asphalt = 266°F
			0.95	3.5	Inlet 1 ft. above fresh paving, Air = 90°F, Asphalt = 266°F
			0.80	5.1	Inlet 6 in. above freshly layed and folled asphalt (in surface vapors) visible condensate in syringe, Air = 90°F
8/26/74	0800	84	[0.48]	[6.5]	Measured ambient condition Sample inlet is inch above surface of paving Time after paving Air ^o F Asphalt ^o F
			2.39 1.07	2.6 2.2	0 min. 126 273 10 min. 120 259
			1.30 0.37	2.2	20 min. 118 244 45 min. 113 241
	1330	102	[0.17] 1.19	{1.8} 1.7	Measured ambient condition 0 min 151 266 (Rolled
	٠		0.00	1.6	at 8 min.) 10 min. 131 230
			0.99 0.00	1.9 1.6	20 min. 120 208 45 min. 115 172
8/27/74	0930	85	[0.51] 1.33	[1.8] 4.0	Measured ambient condition at asphalt mixing plan "wo in. above freshly loaded asphalt delivery truck
			0.60 17.51	3.7 3.1	Gas heater exhaust asphalt (AC) storage tank Fumos inside asphalt delivery truck from Tampa, AC temp. = 320°F
			845. 1,071. 24,100.	50.0 23.8 97.6	*6 fuel oil tank fumes, FTU utility building Diesel fuel tank fumes, FTU maintenance building Gasoline fumes in filler neck Ford Bronco gas tan
8/28/74	1045	85	[0.00] 0.94	[1.5] 2.1 36.5	Ambient FTU Engr. Bldg. parking lot In auto exhaust stream, 8 ft. from exhaust in auto exhaust stream, 4 ft. from exhaust in auto exhaust stream, 2 ft. from exhaust
			39.7 307. 768:	299. 695.	in auto exhaust stream, 2 ft. from exhaust In auto exhaust stream, 1 ft. from exhaust
TANK FU	ME MEASÚ	REMENT			nixing is uncontrolled after opening batch to
* 8/27/74 *	093	9 8	5 17.5 845. 1071.	3.1 50.0 24.	AC delivery tanker, asphalt cement temp 320°F #6 fuel oil tank, temp. 85°F Diesel fuel tank, temp. 85°F
10/10/74	083	0 7		124.	PC-250 storage tank temp 150°F - H-C
10/16/74 10/21/74 10/22/74	124 122 103	0 7	6 1250	84. 23. 11.5	samples ranged from 4960. to 3440. RC-70 Spray Tank, temp. 150 F RC-70 Spray Tank, temp. 95 F RC-70 Storage Tank, temp. 76 F, H-C samples
			NG/SPRAYING V		ranged from 208. to 280.
* 3/05/74	073	10 7	8 5.0	0.3	AC paving machine, burners on, engine on
* 8/96/74 * 8/07/74	123	0 8	7 9.4	1.4 3.3	AC paving machine with asphalt in hopper AC paving machine, burners & engine on
10/16/74	125			1.4 1.7	Sampler inlet 6" from coated nozzles on parked tanker, engine and burner off
10/21/74	124	0 8	8 7.2	1.7	Parked tanker, engine & burner on (heating RC-70 from 95 to 160°7) 12' downwind

^{**}Indicates data from basic report, listed here for comparison purposes.

TABLE F-9 (Continued)

		Air T.	React	H-C	Meth:	ane	
Date	Time	°F	Loc. 1	Loc. 2	Loc. 1	Loc. 2	Remarks
FINES NEAS	URED 1/2 "	ABOVE PAVE	OR SPRAYED	SURFACE			
n* 8/02/74 ** 8/23/74 n* 8/26/74 **	1330 0800 0800	91 81 84	11.2 1.6 2.4 1.1 1.3 0.4		1.6 2.7 2.6 2.2 2.2 2.2		15 min. after AC paving 0 min. after AC paving 0 min. after AC paving 10 min. after AC paving 20 min. after AC paving 45 min. after AC paving
10/16/74	1430	90	52.0 5.8 6.5 1.1	56.0 6.0 7.6 8.0	1.6 1.6 1.8	1.6 1.7 1.5	0 min. after spray RC-70 12 min. after spray RC-70 15 min. after spray RC-70-sanded 30 min. after - well sended 34 min. after - unsanded spot 50 min. after - sanded
1 0/21/74	1330	80	76.2 3.1 3.3 0.0	60.5 7.0 trace 3.2	1.6 1.8 1.9 1.4	1.7 1.4 1.4 1.6	0 min. after RC-70 spray 15 min. after RC-70 spray 30 min. after RC-70 spray 70 min. after RC-70 spray

** Indicates data from basic report, listed here for comparison purposes

7.2 ppm was obtained, but it is considered to consist almost entirely of gas emissions from the burners and the truck's exhaust; RC odors were not noticeable (see Fig. F-12).

7. "Heavy" RH-C Measurements-Eight of the more than 80 samples used in the first phase of testing exhibited a different RH-C signature on the gas chromatograph record than was obtained on the majority of runs and calibrations (see Fig. F-13). In these particular signatures the normal RH-C peak was followed by a "tail-off" that would last for approximately 3 min before the baseline datum was reached, an indication that the substance in column 1 of the GC was not eluting rapidly from the column during the backwash of the hydrocarbons from the column and into the detector. For samples exhibiting this characteristic, the analysis procedure was to measure the normal RH-C peak that occurs at the 1.9-min point in the run and to estimate the area under the tail-off by counting the 0.01-in.2 squares. The volatile RH-C and CH4 concentrations were computed and recorded, as normally, by comparison with the calibration peak value for a known concentration. The area under the methane calibration peak was also measured in a similar manner to that used under the tail-off, and the ratio of the areas times the methane calibration concentration is quoted as the "total reactive hydrocarbons" (i.e. volatile plus heavy RH-C). These total RH-C concentrations are given in Table F-10 (see also Tables F-3, F-4, and F-9).

Every GC run in the second phase of measurements that obtained a measurable RH-C concentration from the RC-70 and RC-250 fumes exhibited a signature tail-off that in the first phase of testing was unexplained and tentatively designated as "heavy hydrocarbon" (see Fig. F-8). On the basis of this series of runs and the signature characteristic apparently provided by the solvating agent, it can be hypothesized that the tail-off is caused by solvent vapors condensing on the column material and eluting more slowly from the column than the reactive hydrocarbon gases having a lower boiling point. A clarification, or redesignation, of the term "heavy hydrocarbons" appears to be in order in view of this additional evidence of the source and/or cause of the tail-off type signatures. The sharp peak with no tail-off signature should be interpreted as a gaseous hydrocarbon concentration having a boiling point temperature below the GC oven temperature. Where the tail-off signature is found, the sample is contaminated with aerosol particles of hydro-

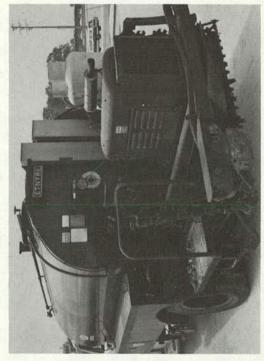


Figure F-12. Tanker spray truck.

carbon compounds that have a boiling point above the GC oven temperature and, condensing on the column material, are gradually eluted from the column during the backflush of column A. As liquid aerosol particles, they represent RH-C concentrations in the atmosphere and may be subject to chemical reactions forming smog. However, if these particles are aromatic compounds, their toxic effects need also be considered in determining allowable emission concentrations. The actual heavy compound molecules that make up asphaltic cements (C35+) are nonvolatile and are therefore nonpolluting to the atmosphere either as smogforming or toxic agents. It would therefore appear that with respect to pollution emissions to the atmosphere one's concern and attention should be directed to solvating agents and temperatures required in order to utilize asphaltic cements in their many applications, and not with the asphalt cement itself.

8. Other H-C Producing Sources—To provide comparative data on the seriousness and magnitude of the H-C concentration contribution to air pollution resulting from asphaltic paving and cutback asphalt operations, a visit to the asphalt mixing plant revealed that H-C emissions from various plant activities were considerably less than the paving operations themselves. Referring to Table F-9, the data taken on August 27 indicates that the fumes from a freshly loaded asphalt delivery truck had a 0.82 ppm_v concentration above ambient. The heaters used for maintaining the asphalt in its liquid state and for the aggregate drying kiln were gas fired and provided a very small RH-C contribution.

On August 27, 1974, fume samples were obtained from the asphalt tanker truck delivering asphalt at a temperature of 320 F to the mixing plant. The RH-C and methane concentrations of these fumes were then compared with fumes from a #6 fuel oil storage tank, from a diesel oil storage tank, and from the filler neck of the Ford Bronco gasoline tank. Fume sampling from all of these tanks was accomplished by climbing on top of the tank, opening the hatch, and inserting the sampling tube as far as the tube length or liquid level would permit. The amount of mixing of ambient air through the opened hatch was therefore not controllable, and the measurement values obtained should therefore be used for qualitative comparisons only.

During this second phase of testing, measurements brought out very strongly the effect of temperature on H-C concentrations in storage tank fumes. The results of these

TABLE F-10
"HEAVY" RH-C INSTANCES, PPM_v AS CH₄

	Total RH-C	Volatile RH-C	
8/1/74 0900	12.0	3.46	Adjacent to machine
	6.56	2.85	25 ft. downwind from paving ops
1415	81.1	15.40	Adjacent to machine, gas syringe
	4.92	1.04	Adjacent to machine, medical syringe
	22.2	4.64	25 ft. downwind ops
8/6/74	30.8	9.40	25 ft. downwind parked paver with asphalt in hopper.
8/21/74 1230	31.0	8.31	PF-120 screed exhaust, burner off
8/22/74 0800	4.76	2.02	Fumes from asphalt hopper

TABLE F-11
COMPARISON OF VOLATILITY OF PETROLEUM PRODUCTS

RH-C (PPM _V)	CH4 (PPM _v)	Source
17.51	3.1	Asphalt Tanker Truck (AC temp 320°F)
208-280	11.5	RC-70 @ 76°F
845	50.0	#6 fuel oil @ 85°F
1071	23.8	Diesel fuel tank
1250	23	RC-70 @ 95°F
2310	84	RC-70 @ 150°F
4250	124	RC-250 @ 150°F
24,100	97.6	Auto gasoline tank

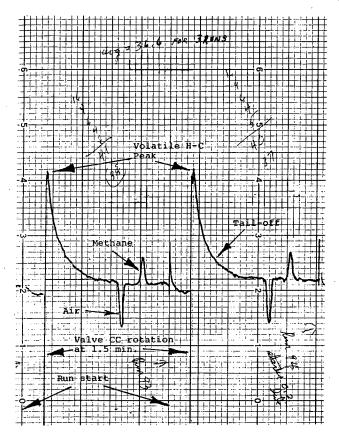


Figure F-13. "Heavy hydrocarbon" tail-off recording example.

tests are summarized in Table F-11 and provide a relative comparison of the volatility of these petroleum products.

During the initial modification checkout, a syringe sample of the investigator's personal auto exhaust was obtained and used to develop a technique for handling very high H-C concentrations on the gas chromatograph. A sampling plan was formed, on the basis of the experience gained from this early run, to measure in the exhaust gas stream the decay of RH-C concentrations with distance from the exhaust. The auto used for these runs, a 1971 Plymouth Cricket, was equipped with a crankcase vapor feedback to the carburetor; its mileage was approximately 31,000 mi (50,000 km). The results are, as follows, in ppm, above ambient:

	DISTANCE FROM		
$\mathrm{CH_4}$	EXHAUST		
0.6	8 ft		
35.0	4 ft		
298.	2 ft		
695.	1 ft		
	0.6 35.0 298.		

The test was conducted in a wind-protected area, and demonstrates the high diffusion rate that occurs because of the exhaust gas velocity only (the choke had been set for a fast idle and a rich mixture). These data (auto exhaust and fuel tank fumes) are presented as an indication of the magnitude of the concentrations of RH-C that exist in a normal environment.

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