# **Determination of Layer Moduli Using a Falling Weight Deflectometer**

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The increasing popularity of nondestructive pavement evaluation methods, based on interpretation of surface deflections, has prompted the development of several different types of nondestructive testing (NDT) devices. One such device is the falling weight deflectometer (FWD), which was used in the evaluation of layer moduli of three pavement sections. Several methods are currently available to interpret the FWD deflection data and backcalculate the layer moduli. Four methods selected for analysis of the deflection data included VESYS, ELMOD, OAF, and MODCOMP2. A comparison of the material properties determined in the laboratory and the backcalculated values indicated that two of the four methods, namely, VESYS and ELMOD, had great potential for pavement evaluation.

The failure of a pavement before the end of its designed life generally results from loss of strength in one or more layers in the pavement's structure. One method of identifying the weakened layer is to evaluate the material properties of existing inservice pavements.

There are two possible methods for evaluating the material properties. The first is to conduct laboratory testing on either laboratory-compacted specimens or undisturbed samples taken from the pavement. This method is tedious, time consuming, and destructive to the pavement structure. In addition, coring often delays traffic, which is usually unacceptable to the public. Furthermore, it is difficult, if not impossible, to simulate exact states of stress in the laboratory testing of pavement materials.

The second method of evaluating the material properties is by means of nondestructive testing (NDT). NDT consists of making nondestructive measurements on a pavement's surface and inferring, from these measurements, in situ characteristics related to the structural adequacy or loading behavior. Such evaluation of highway pavements is of particular importance to those responsible for the operation and maintenance of these facilities. Providing a quantitative basis for evaluating the pavement's structural condition at any stage of its life is one of the main objectives of nondestructive testing of flexible pavement.

Among the different load responses (stresses, strains, and deflections), the only practical measurements are deflections. Deflection is a basic response of the whole system to the applied load. Also, surface deflection measurements are rapid, relatively inexpensive, and nondestructive. All these factors make NDT attractive and useful.

The increasing popularity of structural evaluation methods based on interpretation of surface deflections has prompted the development of several different types of NDT devices. One

such device is the falling weight deflectometer (FWD). It is believed that the FWD provides realistic deflection basin parameters that can be used as an input into a mechanistic pavement model to quickly and adequately determine the structural condition of a given pavement.

# RESEARCH APPROACH

In order to evaluate the pavement performance and pavement structural condition at any stage of its life, engineers must be able to reliably predict pavement behavior at any time. Several methods for predicting pavement behavior are currently in use  $(1-4)$ . Based on the deflection data, these methods predict the pavement modulus. In order to evaluate the reliability of these methods, a group of three pavement sections out of primary roads in North Carolina were selected for analysis.

Material samples were taken from the pavement sections for laboratory testing. In the laboratory, the mechanical properties of the pavement materials were determined by subjecting specimens to a series of dynamic laboratory tests under different environmental conditions.

NDT of the pavement sections was conducted with the aid of the FWD. Using the prediction models, the measured deflection basin was interpreted and characterized properly in order to backcalculate the properties of the layer materials. These backcalculated values were then compared with those determined in the laboratory.

# FIELD AND LABORATORY TESTING PROGRAM

In order to test a wide variety of pavement configurations while assuring maximum uniformity of materials and construction procedures, three sections of primary roads across North Carolina were selected as the test sites. Furthermore, two subsections were selected in each of the sections and the test pits (approximately 2 by *5* ft) were excavated across the wheel path of the traffic lanes at selected locations. Subsection 01 represented a section with poor performance, and Subsection 11 represented a section with relatively better performance. Where performance throughout a section was poor, the two Subsections 01 and 02 were selected for the purpose of getting representative materials. After removing the asphalt surface, base course, and 2-4 in. of subgrade, a soil moisture cell was installed to monitor the variation of moisture in the subgrade. Samples of subgrade soil were collected for moisture determination in the laboratory.

Cores from the asphaltic surface layers were removed for laboratory testing. The actual layer thicknesses in each of the selected test subsections are given in Table 1.

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TABLE 1 DESIGN TIIICKNESS OF TEST SUBSECTIONS

Section	Subsection		Pavement Layer Thickness (in.)					
No.	No.	ւշ		$H-B$	ABC			
$US-64$	01				7.5			
	11	2.80	3	∽	7.5			
$I-40$	01			3	10.0			
	02			3	9.5			
$US-19$	01				13.0			
	11				13.0			

NOTE:  $I_2$  = asphaltic surface course;

 $H =$  asphaltic binder course;  $H - B =$  asphaltic base course;  $ABC =$  aggregate base course.

### FWD Testing Procedures

The FWD used in this study was obtained from Dynatest Consulting, Inc., Ojai, California. The FWD provides an impact load to the pavement. A mass is dropped from an operatorselected height onto a plate that is connected to a base plate by springs (5). FWD deflections are measured with velocity transducers. One of these sensors is located at the center of the loading plate. Six additional sensors are movable and can be placed at any desired distance away from the center of the place. During this testing program, the FWD sensors were placed at 7.87, 11.8, 23.3, 39.3, 55.1, and 70.8 in. away from the center of the loading plate.

At four selected points, closed to the test pits, a complete load sweep test was performed at two different dates. The FWD was operated at three load magnitudes ranging from 6,000 to 12,000 lb.

The air temperature was measured during the testing. The Witczak formula was used to determine from the air temperature the mean pavement temperature at the upper third point of the asphalt layer (6).

The FWD deflection basin is characterized by the following equation:

$$
Area = \frac{1}{2} \left( \frac{D_0 + D_1}{D_0} \right) (7.87) + \left( \frac{D_1 + D_2}{2} \right) (3.93)
$$

$$
+ \left( \frac{D_2 + D_3}{2} \right) (11.8) + \left( \frac{D_3 + D_4}{2} \right) (15.7)
$$

$$
+ \left( \frac{D_4 + D_5}{2} \right) (15.8) + \left( \frac{D_5 + D_6}{2} \right) (15.7) \tag{1}
$$

where

$$
\nu_0:
$$

 $D_1$ ,  $D_2$ ,  $D_3$ ,  $D_4$ ,  $D_5$ , and  $D_6$  = deflections at 7.87, 11.8,

maximum deflection (at the center of the plate); 23.6, 39.3, 55.1, and 70.7 in. from the center of the load plate, respectively; and *.A.rea* **= normalized deflection**  basin area  $(in.^2)$ .

# Laboratory Testing

Laboratory testing was performed to determine the resilient modulus of each layer of the pavement test sections. Asphalt concrete samples cored from the pavement sections were 4 in. in diameter, with a height equal to the pavement's thickness. A diamond saw was used to cut and slice the cores into sections corresponding to the structure of the layer. The resilient modulus values in the indirect tension mode were determined at temperatures of 0°F, 30°F, 50°F, 70°F, 90°F, and 120°F.

Cylindrical samples of base course and subgrade soil were recompacted and tested under dynamic load in a triaxial cell. The resulting characterization was a stress-dependent resilient modulus for different moisture contents. The test procedures are described by Khosla (7).

#### MODULI CALCULATION METHODS

Four procedures were used to backcalculate the modulus values. The procedures involve the initial calculation of deflection parameters using the measured deflection profile. Then the estimation of in situ stiffness of pavement layer is carried out using a graphical solution or a computer program. In the following section, various procedures for backcalculating the resilient modulus of the pavement layers are discussed.

# Graphical Procedures

The VESYS program was used as part of this research to develop a graphical procedure for backcalculating the pavement parameters. The VESYS model incorporates the viscoelastic and fatigue properties of the pavement materials. For the analysis of existing pavement systems, algorithms were developed that can be used with measured load deflection data and known material thickness or properties.

The algorithms were developed by applying statistical regression analysis techniques to the VESYS-generated response data. The same principle of developing nomographs was used by Hoffman and Thompson (3), except that their nomographs were based on data generated by the finite element program ILLI-PAVE. VESYS data were generated for 1,920 pavement configurations. These included pavements with asphalt concrete (AC) thickness  $(T_{AC})$  of 2, 3.5, 5, 6, and 8 in. Granular base thicknesses  $(T_{base})$  were 5, 7, 9, 11, 13, and 16 in. These thicknesses are representative of the range of typical flexible pavement designs. Four levels of subgrade moduli of resilience  $(MR_{\text{soil}})$ , (1,000, 3,000, 7,000, and 11,000 psi), four levels of AC modulus of resilience ( $MR_{AC}$  = 100,000, 250,000, 500,000, and 1,000,000 psi), and five levels of base course modulus  $(MR_{\text{base}} = 15,000, 20,000, 25,000, 30,000,$  and 35,000 psi) were evaluated for different group combinations of granular base resilient moduli and asphalt concrete granular base thicknesses.

A constant load of 9,000 lb was maintained throughout the study to account for one-half of the 18-kip, single-wheel load commonly used for design. In mathematical representation, the load was applied on top of the upper layer and uniformly distributed over a circular contact area of 6-in. radius the same as the loading plate on the FWD.

The predictive equations were developed based on multiple regression techniques relating the dependent variables (D*0,* 

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*Area)* to the four independent variables *(MR<sub>AC</sub>*,  $MR_{\text{soil}}$ ,  $T_{\text{AC}}$ , 4. Group D for pavements with base course moduli in the and  $T_{\text{base}}$ ). The regression equations were optimized to yield 30,000–35,000 psi range. and  $T_{base}$ ). The regression equations were optimized to yield good predictive equations. The following groups were obtained

1. Group A for pavements with base course moduli in the 15,000–20,000 psi range.<br>2. Group B for pavements with base course moduli in the

3. Group C for pavements with base course moduli in the 25,000-30,000 psi range. • Subgroup 2 includes pavements with AC layers between

Each group was divided into four subgroups according to asphalt concrete and base course thicknesses as follows:

2. Group B for pavements with base course moduli in the • Subgroup 1 includes pavements with AC layers between 2<br>20,000–25,000 psi range. and 3.5 in. thick and base course layer thicknesses of 11 in. and and 3.5 in. thick and base course layer thicknesses of 11 in. and less.

# TABLE 2 VESYS DEFLECTION BASIN ALGORITHMS



# TABLE 2 *continued*



NOTE: Equation of the form: Dependent variable =  $O + A T_{AC} + B T_{base} + C M R_{AC} + D M R_{soil}$ .

3.5 and 6 in. thick and base course layer thicknesses of 13 in. and less.

• Subgroup 3 includes pavements with AC layers between 3.5 and 6 in. thick and base course layers between 7 and 16 in.

• Subgroup 4 includes pavements with AC layers between 5 and 8 in. thick and base course layers between 7 and 16 in.

The equations in Table 2 for Groups A through D are re-

produced in nomographical form. A typical set of nomographs is shown in Figures 1 and 2.

The resilient modulus of the granular base course is relatively insensitive to moisture content and temperature when compared with the resilient modulus of asphalt and the subgrade. Therefore, the VESYS model was used to backcalculate  $MR_{AC}$  and  $MR_{soil}$ , while prediction equations were developed to determine the  $MR_{\text{base}}$ . Regressions were performed on the re-



FIGURE 1 Nomograph based on area-Group A1.



silient modulus values of the base course to determine the constants of the following relationship for different seasons:

$$
\log\,(MR) = A + B\,\log\,\theta\tag{2}
$$

where

*MR*   $\theta =$  $A, B =$ = resilient modulus, sum of principal stresses, and constants.

The values of the regression constants to predict  $MR_{\text{base}}$  are shown in Table 3.

# Moduli Calculation Using Computer Programs

The FWD load deflection was analyzed using the ELMOD computer program. ELMOD is capable of determining the moduli of the asphalt layer, base course, plus the surface modulus, and the nonlinear parameters  $C_0$  and N of the subgrade (4).

The surface modulus is given by the following relationship:

$$
E_0 = c_0 \left(\frac{\sigma}{\sigma'}\right)^N \tag{3}
$$

where

 $E_0$  = surface modulus,

 $\sigma$  = major principal stress,<br> $\sigma'$  = a reference stress, and = a reference stress, and  $C_0$ ,  $N =$  constants.

The surface modulus (the modulus of the half-space that would give the same surface deflection as the multilayer structure) is calculated at distance *r* for the known loading conditions and the measured deflection value of  $d(r)$  as follows:

$$
E_0 = \frac{(1 - r^2) \sigma_0 a^2}{r \, d(r)}\tag{4}
$$

where

Poisson ratio,  $\sigma_0$  = contact stress, and<br>  $a$  = radius of the loade  $a =$  radius of the loaded area.

Using Equation 3 and the following equations, the resilient modulus of the subgrade MR can be calculated.

$$
MR = C \left(\frac{\sigma}{\sigma'}\right)^N \tag{5}
$$

$$
c = \left(\frac{C_0}{1 - 2N}\right) \tag{6}
$$

The OAF program has been developed to accommodate the

TABLE 3 SUMMARY OF REGRESSION RESULTS

Section No.	Winter		Spring		Summer			Fall	
$US-64$	3.950.0	0.495	4.470.0	0.450	5,750.0	0.412	3,050.0	0.567	
$I-40$	2,900.0	0.5775	3,350.0	0.522	3,800.0	0.510	1,200.0	0.633	
$US-19$	6.500.0	0.356	6,060.0	0.357	8,300.0	0.350	5,500.0	0.416	

deflection results from FWD. The procedure is required to measure deflection at 0, 30, 60, and 100 cm from the applied load.

Layer moduli are determined for a specific site by inputting the following information into a computer program making use of the ELSYM program for stresses and deformations in multilayer elastic systems (1):

- 1. Surface deflection measurements and load configurations,
- 2. Base type,
- 3. Layer thickness,
- 4. Poisson ratio for all layers, and
- *5.* Asphalt concrete modulus at test temperature.

Essentially, the program solves for the moduli of the various layers by attaining compatibility between measured and computed deflections at the locations for which deflection data were acquired in the field.

The MODCOMP2 program can handle up to eight surface deflections for each load level, measured at various radial distances from the center of the load (2).

1. Surface deflection and radial distances of geophones from the center of the load,

- 2. Load values,
- 3. Poisson ratio,
- 4. Base and soil type, and
- *5.* Seed modulus for the pavement layers.

The computed deflections are compared with measured deflection, and the seed moduli are adjusted as a function of the magnitude of the difference in deflections. This process is repeated until agreement between the difference of the computed and measured deflection is within the specific tolerance. The tolerance specified for this analysis was *5* percent.

# VERIFICATION PROCEDURE

All of the six subsections were used to validate and verify the four procedures discussed in the previous section. Each location had the conventional flexible pavement design consisting of an AC surface, granular base, and a fine-grained subgrade.

A comparison of the backcalculated material properties with laboratory values was used in the validation procedure.

The resilient modulus of the base course depends upon the state of stress and moisture content. The resilient modulus corresponding to a representative moisture content and *50* psi of bulk stress was determined. A value of *50* psi represents the state of stress in the field as determined by the CHEV5L multilayer elastic computer program.

The resilient modulus of fine-grained subgrade depends upon the deviator stress and moisture content. The resilient modulus corresponding to the representative moisture content at the time of testing and the deviator stress of 6 psi were selected.

From both laboratory and backcalculated results summarized in Tables 4-9, the following observations could be made:

1. From the backcalculated  $MR_{AC}$  values and the pavement temperature at the time of deflection testing, it is evident that the modulus values increase with a reduction in temperature values. Thus, there is a logical trend in the variation of  $MR_{AC}$ with the temperature values.

2. From the backcalculated  $MR<sub>soil</sub>$  values by VESYS and the soil moisture condition, it is evident that the modulus values increase with a reduction in moisture content. Thus, there is a logical pattern in the variation of  $MR_{\text{soil}}$  with the moisture content.

3. The backcalculated  $MR_{AC}$  values ranged from 119,750 to  $600,200$  psi, depending on the testing time and prediction method. There was a significant variation in backcalcu ited *MRAc* as determined by different approaches.

			Field Measurements	Laboratory Resilient Modulus Values (psi)			
$Sub-$ section No.	Date of Testing	Pavement $\begin{array}{c} \text{Temp} \\ \text{(0)} \\ \text{F} \end{array}$	Base Moisture (2)	Soil Moisture $(\frac{\alpha}{\alpha})$	Asphalt- Concrete	Base	Soil
01	April '85	93	5.3	20.1	258000	26000	6700
	Aug '85	90	4.6	19.17	263000	27000	7500
11	April '85	100	5.3	18.9	200000	26000	4600
	Aug '85	93	4.6	17.9	258000	27000	6500

TABLE 4 SUMMARY OF FIELD MEASUREMENTS AND LABORATORY-RESILIENT MODULUS VALUES FOR US-64 SECTION

TABLE *5* SUMMARY OF BACKCALCULATED RESILIENT MODULUS VALUES FOR US-64 BY USING VESYS, ELMOD, MODCOMP2, AND OAF MODELS



### TABLE 6 SUMMARY OF FIELD MEASUREMENTS AND LABORATORY-RESILIENT MODULUS VALUES FOR 1-40 SECTION



# TABLE 7 SUMMARY OF BACKCALCULATED RESILIENT MODULUS VALUES FOR I-40 BY USING VESYS, ELMOD, MODCOMP2, AND OAF MODELS



 $^\star$ MODCOMP2 could not backcalculate the resilient modulus values from the deflection data because the program would not converge within the tolerance limit (5 to 10%).

TABLE 8 SUMMARY OF FIELD MEASUREMENTS AND LABORATORY RESILIENT MODULUS VALUES FOR US-719 SECTION

$Sub-$ section No.			Field Measurements		Laboratory Resilient Modulus Values (psi)			
	Date of Testing	Pavement Temp (°F)	<b>Base</b> Moisture $(\% )$	Soil Moisture $(\%)$	Asphalt- Concrete	Base	Soil	
01	May '85	95	6.2	18.4	345000	23500	4000	
	Sept '85	88	5.8	18.0	454000	24500	5100	
11	May '85	87	6.2	14.8	454600	23500	5200	
	Sept '85	85	5.8	15.0	516500	24500	3700	

4. The backcalculated resilient moduli of the pavement layers by the ELMOD and VESYS models and laboratory values, for test locations 01 and 11 at different times of testing, were in good agreement.

5. It can be seen that OAF and MODCOMP2 backcalculated lower values of resilient moduli for the base course  $(MR<sub>base</sub>)$  than for the soil, conflicting with the principle of flexible pavements.

#### **CONCLUSIONS**

The following conclusions are based on the summary of *MR*  methods given in Table 10.

1. ELMOD and VESYS models exhibited greater agreement with the principles of flexible pavement behavior than did OAF and MODCOMP2.

2. In general, backcalculated  $MR_{AC}$  values using the four models followed a logical trend in their variation with temperature.

3. The backcalculated  $MR_{\text{soil}}$  values using the VESYS, ELMOD, and MODCOMP2 models followed a more logical trend in their variation with moisture content as compared with the values arrived at by using the OAF model.

4. The backcalculated *MR* values using the VESYS model had the least variation from laboratory values with the ratio  $MR_{lab}/MR_{pred}$  range between 0.48 and 1.08 and most values between 0. 77 and 0.97. The values for ELMOD varied between 0.54 and 1.56, with most values between 0.80 and 1.26. The largest variations in the ratio of  $MR_{lab}/MR_{pred}$  were exhibited by those values predicted by MODCOMP2 and OAF models. The ratio of  $MR_{\text{lab}}/MR_{\text{ored}}$  for MODCOMP2 ranged from 0.1 to 18.2 with most of the values between 0.55 and 5.61. The  $MR_{lab}/MR_{pred}$  ratio for OAF ranged between 0.18 and 14.80, with most values between 0.32 and 9.80. It is possible that developers of these programs could tailor their input in the program to give better results. Perhaps keeping the specified tolerance limit to a low level such as 1 percent or lower, instead of 5-10 percent, could improve the accuracy of the predicted modulus values.

*5.* From the preceding, it can be seen that VESYS and ELMOD are more suitable for prediction of pavement layer moduli.

TABLE 9 SUMMARY OF BACKCALCULATED RESILIENT MODULUS VALUES FOR US-19 BY USING VESYS, ELMOD, MODCOMP2, AND OAF MODELS

								Backcalculated Resilient Modulus Values (psi) Using						
$Sub-$ section No.			ELMOD			<b>VESYS</b>			MODCOMP2			<b>OAF</b>		
	Date of Testing	Asphalt Concrete	Base	Soil	Asphalt- Concrete	Base	Soil	Asphalt- Concrete	Base	Soil	Asphalt- Concrete	Base	Soil	
01	May '85	338250	22000	4029	355000	25000	6100	584013	7650	7040	500320	5440	9860	
	Sept $'85$	502400	25500	4825	500000	27900	6000	986320	4360	14685	913810	6330	12800	
11	May '85	472500	27750	4871	450000	25000	7500	1118170	1415	51440	650800	5795	11165	
	Sept '85	535250	34750	4244	500000	27900	6700	918340	4360	14945	952780	3870	15970	

# TABLE 10 SUMMARY OF BACKCALCULATED *MR* METHODS



aFlexible pavements consist of a layered load-distributing system with the highest quality (stiffest) materials uppermost.

<sup>D</sup>Since AC is a thermoplastic material, the logical trend for MR<sub>ac</sub> is<br>inversely proportional to increasing temperature.

crhe modulus of resilience for fine-grained soils is inversely proportional to increasing moisture content.

The ratio MR<sub>lab</sub>/MR<sub>predicted</sub> gives an indication of over/underestimation<br>of the different procedures. Values closest to unity indicate greatest<br>agreement.

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