# APPENDIX A QUESTIONNAIRE

### SURVEY QUESTIONNAIRE NCHRP PROJECT 20-05 TOPIC 48-10

AGGREGATE QUALITY REQUIREMENTS FOR PAVEMENTS

#### NCHRP TOPIC 48-10 SURVEY QUESTIONNAIRE

February 2017

The Transportation Research Board (TRB) is preparing a synthesis on Aggregate Quality Requirements for Pavements. This is being done for the National Cooperative Highway Research Program (NCHRP), under the sponsorship of the American Association of State Highway and Transportation Officials (AASHTO), in cooperation with the Federal Highway Administration (FHWA). The goal of this questionnaire is to document quality requirements for utilization of different types, sources, and quality classes of aggregates used in flexible and rigid pavements.

Your expertise and experience is critical to the success of this important project. Your individual privacy will be maintained in all published and written data resulting from this study. We thank you in advance for your time and thoughtful consideration. The final report of this project will be provided to your agency. If you are not the appropriate person at the agency to complete this questionnaire, please forward it to the correct person.

We estimate that it should take approximately 40 minutes to complete. This questionnaire is being sent to *State Departments of Transportation*. Your cooperation in completing the questionnaire will ensure the success of this effort. **If you are not the appropriate person at your** *agency* **to complete this questionnaire, please forward it to the correct person.** 

If you have any questions, please contact Dr. Erol Tutumluer. Any supporting materials can be sent directly to Dr. Erol Tutumluer by email or at the mailing address shown below.

Erol Tutumluer, Ph.D.	Email: tutumlue@gmail.com		Phone: (217) 333-8637			
Please identify your contact information. NCHRP will email you a link to the online report when it is completed.						
Agency:						
Address:						
City:		State:	_ ZIP:			
Questionnaire Contact:						
Position/Title:						
In case of questions and for	NCHRP to send you a link to the fir	nal report, please pro	ovide:			
Tel:	Email:					
Thank you very much for ta	king our survey. Your responses are	e very important to u	s.			

## **General: Aggregate Quality Requirements for Pavements**

1.	requirements by your agency depending on the applications? (Please check all that apply)
	Asphalt Concrete (AC) including surface and base course
	•
	Portland Cement Concrete (PCC)
	☐ Surface Treatment (ST)
	Unbound aggregate base course
	<ul><li>Stabilized (admixture treated) base course</li></ul>
	Unbound aggregate subbase course
	☐ Stabilized subbase course
	☐ Open graded drainage layer
	☐ Separator/filter layer
	☐ Pavement working platforms for subgrade stability applications
	Other (please specify)
	☐ Yes ☐ No If you marked 'Yes', (please briefly explain)
3.	Do you construct pavement layers utilizing any of the following aggregate sources? (Please check all that apply)  ☐ Recycled aggregates − Recycled Asphalt Pavement (RAP) ☐ Recycled aggregates − Recycled Concrete Aggregate (RCA) ☐ Artificial/By-product aggregates such as Steel Furnace Slag (SFS), Blast Furnace Slag (BFS), and Light Weight Aggregate (LWA) ☐ Marginal aggregates (out of spec.) ☐ Nontraditional aggregate (e.g., large size aggregates, primary crusher run)
	☐ Blended virgin aggregates
	☐ Blended aggregates (virgin and recycled/artificial)
	Other source (please specify)
	1 2/

# **Category 1: Aggregate Sources and Properties**

4.	applications?  Solutions    Wes  Other (please explain)
5.	If you answered 'Yes' to Question 4, please provide the link to related reference / website:
6.	If you answered 'Yes' to Question 4, does your agency allow new materials into the list of approved aggregate sources for pavement construction applications?  Yes No If yes, (please state how often the approved list is updated)
7.	Does your agency receive information regarding the geologic origins of natural (virgin) aggregates from producers?  Yes No
8.	If you answered 'No' to Question 7, please check one of the following that applies  \[ \subseteq \text{ It is done in-house (geologist/petrographer working for the agency)} \]  \[ \subseteq \text{ It is not required/requested by the agency} \]
9.	Which of the following sand and gravel sources are used by your agency?  (Please check all that apply)  Do not have gravel sources  Glacial deposits  Marine deposits  Lacustrine (lake) deposits  Fluvial (river) deposits  Eolian (windblown) deposits  Other (please list)
10.	Which of the following crushed stone sources are used by your agency?  (Please check all that apply)  Do not have crushed stone sources  Sedimentary rocks (e.g. limestone, dolomite, sandstone, etc.)  Igneous (extrusive) rocks (e.g. basalt, scoria, etc.)  Igneous (intrusive) rocks (e.g. granite, gabbro, etc.)  Metamorphic rocks (e.g. quartzite, gneiss, etc.)  Other (please list)

11.	produce	r? (Please check all that apply)  Resistance to weathering by Na <sub>2</sub> SO <sub>4</sub> / MgSO <sub>4</sub> Soundness
		Resistance to degradation, e.g., Los Angeles Abrasion test Resistance to polishing & degradation, e.g., Micro-Deval test
		Percent deleterious materials
		Plasticity, i.e. Atterberg limits (LL, PI) of portion passing No.40 (0.42 mm)
		Mineralogical composition Cleanliness, e.g., Sand Equivalent test
		Harmful clay content, e.g., Methylene Blue test
		Particle shape properties, i.e. angularity, surface texture, flatness and elongation
		Durability, e.g., freeze-thaw resistance test
		Specific gravity and absorption  All oli Silica on All oli Corbonate Beactivity (ASB and/on ACB)
		Alkali Silica or Alkali Carbonate Reactivity (ASR and/or ACR)  Expansion from hydration reaction
		Other (please list)
12	Do vou	utilize natural (virgin) aggregate sources from other states/provinces?
12,	•	Yes
		No
13	If you a	unswered 'Yes' to Question 12, please check all that apply
13.	•	Due to lack of adequate aggregate sources
		Due to the need for a better quality aggregate source
		Due to economical/environmental concerns
		Other (please briefly explain)
14.	_	blend aggregate from different sources?
		Yes
		No
15.	If you a blendin	answered 'Yes' to Question 14, please check all that apply and indicate the reason for g.
		To improve the quality
		To meet target gradation specification for unbound subbase/base course
		To meet target gradation specification for asphalt mixture design  To meet target gradation specification for concrete mixture design
		To utilize marginal (out of spec) aggregate sources
		To utilize quarry by-product
		Other (please explain)

•	answered 'Yes' to Question 14, what mat ements for constructing any pavement lay	erials do you often blend to meet aggregate quality er? (please check all that apply)							
	Virgin + Virgin								
	Virgin + Marginal								
	☐ Virgin + Recycled (RAP or RCA or artificial aggregates)								
	Virgin + Quarry By-product								
	Other (please list)								
		s for constructing pavement layers with the							
	ing materials?								
	Marginal (out of specification) virgin a								
	Marginal (out of specification) recycled								
		ze virgin or recycled aggregate, e.g., above 1.5-in.							
	top size or primary crusher run size ma								
	Quarry By-product (less than 6 mm in s Filter aggregates, e.g., for pavement int								
	Recycled glass, as a base material	criayers, etc.							
	Other (please indicate)								
Asphal such as	It Pavement (RAP), Recycled Concrete As Steel Furnace Slag (SFS) and Blast Furnace Steel Furnace Slag (SFS)	tion recycled aggregates such as Reclaimed aggregate (RCA), Artificial/By-product aggregates nace Slag (BFS)?							
	Yes								
	No	table below and places about all the quality							
	yes, please refer to Sections 1 to 4 in the attention are materials are	table below and please check all the quality							
1010	ace source properties these materials are	screened for.							
	Section 1 – RAP Quality Related Property	Section 2 – RCA Quality Related Property							
	Source properties of the aggregate	Source properties of the aggregate							
	Residual asphalt binder content	Los Angeles abrasion loss							
	Residual asphalt binder property	Absorption							
	Specific gravity (bulk)	Specific gravity (bulk)/Absorption							
	Polishing properties, e.g., Micro-Deval loss	Polishing & degradation properties, e.g., Micro-Deval loss							
	Percent deleterious/contamination	Percent deleterious/contamination							
	Freeze-thaw resistance	Freeze-thaw resistance							
	Expansion properties	☐ Alkali Silica Reactivity (ASR)							
	Other (please list)	Other (please list)							

	Section 3 – SFS Quality Related Property		Section 4 – BFS Quality Related Property		
		Chemical composition		Chemical composition	
		Mineralogical properties		Mineralogical properties	
		Specific gravity (bulk)		Specific gravity (bulk)	
		Polishing & degradation properties e.g., Micro-Deval loss		Polishing & degradation properties e.g., Micro-Deval loss	
		Freeze-thaw resistance		Freeze-thaw resistance	
		Expansion properties		Expansion properties	
		Other (please list)		Other (please list)	
19. If v	ou ans	swered 'Yes' to Question 18, please st	ate what	restrictions (if any) do you place on	
•		and artificial/by-product aggregates fo			
		1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1			

# **Category 2: Aggregate Sampling, Quality Control, Tests, and Ranges**

20.		responsible for testing aggregate materials and providing input properties for the design of
	•	ent layers that incorporate aggregates?
		In-house geotechnical/materials laboratory
		Retained external geotechnical consultant/materials laboratory
		University laboratory (under research subcontract)
		Aggregate producer
		Contractor testing and laboratory
		Other (please indicate)
21.		equently does your agency check the acceptance of material for use in field application? check all that apply)
		Prior to the use on every major construction project
		More than twice every year
		Twice every year
		Once a year
		Less than once a year
		Other (please indicate)
22.	How do	pes your agency obtain samples from project sites to perform required tests? (Please check apply)
		Samples shipped from aggregate producer and tested in agency (DOT) lab
		Samples obtained by agency and tested in agency (DOT) lab
		Samples checked/inspected at the source (quarry) location
		Other (please indicate)
23.		our agency perform tests for checking aggregate quality requirements for construction of ent layers?
		Yes
		No
	•	you marked 'Yes', please refer to sections 1 to 6 in the following tables and mark all the ated tests/procedures.

Section 1 – Aggregate Quality Requirements for Virgin Coarse Aggregates					
Quality Test Name / Description	No Test	Test Required			
Quanty - and a time to a second	Required	Related Testing Method			
Na <sub>2</sub> SO <sub>4</sub> / MgSO <sub>4</sub> Soundness		☐ AASHTO	☐ ASTM	☐ Test Procedure by Your Agency	
Los Angeles Abrasion loss		☐ AASHTO	☐ ASTM	☐ Test Procedure by Your Agency	
Deleterious Materials		☐ AASHTO	☐ ASTM	☐ Test Procedure by Your Agency	
Particle Angularity		☐ AASHTO	☐ ASTM	☐ Test Procedure by Your Agency	
Flat & Elongated Ratio		☐ AASHTO	☐ ASTM	☐ Test Procedure by Your Agency	
Durability: Freeze-Thaw		☐ AASHTO	☐ ASTM	☐ Test Procedure by Your Agency	
Polishing / Skid Resistance		☐ AASHTO	☐ ASTM	☐ Test Procedure by Your Agency	
Porosity		☐ AASHTO	☐ ASTM	☐ Test Procedure by Your Agency	
Other test (if any):		☐ AASHTO	☐ ASTM	☐ Test Procedure by Your Agency	
Other test (if any):		☐ AASHTO	☐ ASTM	☐ Test Procedure by Your Agency	
Other test (if any):		☐ AASHTO	☐ ASTM	☐ Test Procedure by Your Agency	

Section 2 – Aggregate Quality Requirements for Virgin Fine Aggregates					
Quality Test Name / Description	No Test Required	Test Required Related Testing Method			
Na <sub>2</sub> SO <sub>4</sub> / MgSO <sub>4</sub> Soundness		☐ AASHTO	☐ ASTM	☐ Test Procedure by Your Agency	
Atterbeg Limits		☐ AASHTO	☐ ASTM	☐ Test Procedure by Your Agency	
Deleterious Materials		☐ AASHTO	☐ ASTM	☐ Test Procedure by Your Agency	
Uncompacted Void Content		☐ AASHTO	☐ ASTM	☐ Test Procedure by Your Agency	
Micro-Deval for Degradation & Polishing Properties		☐ AASHTO	☐ ASTM	☐ Test Procedure by Your Agency	
Sand Equivalent		☐ AASHTO	☐ ASTM	☐ Test Procedure by Your Agency	
Other test (if any):		☐ AASHTO	☐ ASTM	☐ Test Procedure by Your Agency	
Other test (if any):		☐ AASHTO	☐ ASTM	☐ Test Procedure by Your Agency	
Other test (if any):		☐ AASHTO	☐ ASTM	☐ Test Procedure by Your Agency	

Section 3 – Aggregate Quality Requirements for RAP				
Quality Test Name / Description	No Test Required			t Required Testing Method
Residual Asphalt Binder Content		□ AASHTO	☐ ASTM	☐ Test Procedure by Your Agency
Micro-Deval for Polishing & Degradation Properties		☐ AASHTO	☐ ASTM	☐ Test Procedure by Your Agency
Deleterious Materials		☐ AASHTO	☐ ASTM	☐ Test Procedure by Your Agency
Expansion Properties		☐ AASHTO	☐ ASTM	☐ Test Procedure by Your Agency
Flat & Elongated Ratio		☐ AASHTO	☐ ASTM	☐ Test Procedure by Your Agency
Durability: Freeze-Thaw		☐ AASHTO	☐ ASTM	☐ Test Procedure by Your Agency
Other test (if any):		☐ AASHTO	☐ ASTM	☐ Test Procedure by Your Agency
Other test (if any):		☐ AASHTO	☐ ASTM	☐ Test Procedure by Your Agency
Other test (if any):		☐ AASHTO	☐ ASTM	☐ Test Procedure by Your Agency

Section 4 – Aggregate Quality Requirements for RCA							
Quality Test Name /	No Test		Test Required				
Description	Required		Related	Testing Method			
Los Angeles Abrasion Loss		☐ AASHTO	☐ ASTM	☐ Test Procedure by Your Agency			
Absorption		☐ AASHTO	☐ ASTM	☐ Test Procedure by Your Agency			
Deleterious Materials		☐ AASHTO	☐ ASTM	☐ Test Procedure by Your Agency			
Alkali-Silica Reactivity		☐ AASHTO	☐ ASTM	☐ Test Procedure by Your Agency			
Micro-Deval for Polishing & Degradation Properties		☐ AASHTO	☐ ASTM	☐ Test Procedure by Your Agency			
Durability: Freeze-Thaw		☐ AASHTO	☐ ASTM	☐ Test Procedure by Your Agency			
Specific Gravity		☐ AASHTO	☐ ASTM	☐ Test Procedure by Your Agency			
Other test (if any):		☐ AASHTO	☐ ASTM	☐ Test Procedure by Your Agency			
Other test (if any):		☐ AASHTO	☐ ASTM	☐ Test Procedure by Your Agency			
Other test (if any):		☐ AASHTO	☐ ASTM	☐ Test Procedure by Your Agency			

Section 5 – Aggregate Quality Requirements for SFS				
Quality Test Name / Description	No Test Required			t Required Testing Method
Chemical Composition		☐ AASHTO	☐ ASTM	☐ Test Procedure by Your Agency
Mineralogical Properties		☐ AASHTO	☐ ASTM	☐ Test Procedure by Your Agency
Specific Gravity		☐ AASHTO	☐ ASTM	☐ Test Procedure by Your Agency
Micro-Deval for Polishing & Degradation Properties		☐ AASHTO	☐ ASTM	☐ Test Procedure by Your Agency
Expansion Properties		☐ AASHTO	☐ ASTM	☐ Test Procedure by Your Agency
Durability: Freeze-Thaw		☐ AASHTO	☐ ASTM	☐ Test Procedure by Your Agency
Other test (if any):		☐ AASHTO	☐ ASTM	☐ Test Procedure by Your Agency
Other test (if any):		☐ AASHTO	☐ ASTM	☐ Test Procedure by Your Agency
Other test (if any):		☐ AASHTO	□ ASTM	☐ Test Procedure by Your Agency

Section 6 – Aggregate Quality Requirements for BFS									
Quality Test Name /	No Test Test Required								
Description	Required	Related Testing Method							
Chemical Composition		☐ AASHTO	☐ ASTM	☐ Test Procedure by Your Agency					
Mineralogical Properties		☐ AASHTO	☐ ASTM	☐ Test Procedure by Your Agency					
Specific Gravity		☐ AASHTO	☐ ASTM	☐ Test Procedure by Your Agency					
Micro-Deval for Polishing & Degradation Properties		☐ AASHTO	☐ ASTM	☐ Test Procedure by Your Agency					
Expansion Properties		☐ AASHTO	☐ ASTM	☐ Test Procedure by Your Agency					
Durability: Freeze-Thaw		☐ AASHTO	☐ ASTM	☐ Test Procedure by Your Agency					
Other test (if any):		☐ AASHTO	☐ ASTM	☐ Test Procedure by Your Agency					
Other test (if any):		☐ AASHTO	☐ ASTM	☐ Test Procedure by Your Agency					
Other test (if any):		☐ AASHTO	☐ ASTM	☐ Test Procedure by Your Agency					

### **Category 3: Procedures for Approving Aggregate Sources**

24. w nat n	nethod does your agency use to approve aggregate?
	No Approved List of Aggregates: Aggregates are tested prior to the use on every major pavement construction job
	Preapproval – Option A: Aggregate source property data are collected from producer and checked for approval on a periodic basis
	Preapproval – Option B: Aggregate source property data are collected from a third party certified aggregate testing laboratory on a periodic basis
	Approval by Agency Lab: Aggregate samples collected from producer and tested at your agency lab for approval on periodic basis
	Other (please elaborate)
•	agency uses "Preapproval – Options A or B" or "Approval by Agency Lab," how often our agency perform this approval? (please check all that apply)
	Once a year
	Once every two years
	Once every three years
	Once every four years
	Based on producer requests
	Other frequency (please indicate)

26. Related to determining the quality of a certain aggregate source, please provide as much relevant information you have available, and to the best of your knowledge, to populate the table below and then proceed to the next question.

Name of Aggregate Source	List Any Test Conducted By Producer (by Agency Mandate) for Determining the Quality	Number of Classes to Define the Aggregate Quality (One, Two, Three, Four, Five, Other)
Fine aggregate		
Coarse aggregate		
RAP		
RCA		
SFS		
BFS		

27. Do you	classify	aggregate	quality	based (	on the	use in a	certain	layer of	pavement	?
	Yes									
	No									

If 'Yes', please refer to the table below and identify pavement layer and associated aggregate quality class. Note: Please provide as much relevant information you have available, and to the best of your knowledge, to populate the table below and then proceed to the next question.

Required Quality Class Number by Your Agency

*Day on out	Type of Aggregate Source									
*Pavement Layer	Fine Aggregate	Coarse Aggregate	RAP	RCA	SFS	BFS				
ASC										
ABC										
PCC										
BC										
SBC										
DR										
FI										
S-BC										
S-SBC										
ST										

\*ASC: Asphalt Surface Course - ABC: Asphalt Base Course - PCC: Portland Cement Concrete - BC: Base Course - SBC: Subbase Course - DR: Drainage Layer - FI: Filter Layer - S-BC: Stabilized Base Course - S-SBC: Stabilized Subbase Course - ST: Surface Treatment

etc.), de	plend aggregate to improve quality (e.g., Virgin + Marginal, Virgin + Quarry By-product, o you have a procedure to control the quality of the blended product?  Yes
	No
	If 'Yes', please explain

# **Category 4: Aggregate Related Performance Records**

	lect from the options below aggregate sources before to aggregate sources before to Skid resistance tests,  Triaxial shear strengto Repeated load triaxia Repeated load triaxia Other (please indicate	ntilization e.g., Branch tests I resilie I perma	on in paritish Perent modern anent de	avemen endulur ulus te eformat	nt consin or si	truction imilar	n. (Ple	ease c	heck all	that appl	
30. Is	aggregate quality tracked li	inked to	the pe	rforma	nce of	a certa	in pav	vemei	nt layer?	,	
	□ Yes										
	□ No										
	If 'Yes', please refer to the	ne table	below	and ma	ırk wit	th an "Z	X" the	relate	ed aggre	gate qual	ity o
	source deficiency issue ca										•
	•	0,				•		•			
	Aggregate Quality or Source				:	*Pavemo	ent Lav	ρr			
	Deficiency Issue	ASC	ABC	PCC	ВС	SBC	DR	FI	S-BC	S-SBC	ST
	Using marginal aggregate	1150	1120	100	- 20	550			520	5 52 5	
	Blending									1	
	Utilizing RAP										
	Utilizing RCA										
	Utilizing SBS										
	Utilizing BFS										
	Weathering soundness										
	Degradation resistance										
	Polishing resistance										
	Plasticity of fines										
	Mineralogical composition										
	Clay content										
	Particle shape										
	Durability: Freeze-thaw										
	Alkali Silica reactivity										
	Other										
1	*ASC: Asphalt Surface Course BC: Base Course – SBC: Subbas - S-SBC: Stabilized Subbase Cou	e Course	- <b>DR:</b> D	rainage	Layer -					lized Base (	Course
inc	otional: please provide refectudes further details about rformance.										
	ease list the most common served by your agency?	aggrega	ate qual	ity rela	ited pa	vemen	t distr	esses	which h	ave been	

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Flexible pavement distresses	
Rigid pavement distresses	
Composite pavement distresses	
Surface treatment or unpaved road distresses	
33. Does your agency have environmental (e.g., leaching, etc.) or perfor concerns regarding the use of recycled aggregate (RAP, RCA) or art (SFS, BFS) in pavement layers?    Yes  No	
34. If your answer to the above question was "Yes", what environmenta agency has been particularly concerned with (e.g., leaching, cracking any research in this area? Please list and explain.	

This is the End of Questionnaire Thank you for your Cooperation!