NATIONAL **Sciences** Engineering $ACADEMIES$ Medicine

TIRE TRANSPORTATION RESEARCH BOARD

TRB Webinar: Anticipated Truck Loadings in Pavement Design—Part II

December 19, 2024

12:00 – 1:30 PM

PDH Certification Information

1.5 Professional Development Hours (PDH) – see follow-up email

You must attend the entire webinar.

Questions? Contact Andie Pitchford at TRBwebinar@nas.edu

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ENGINEERING

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Purpose Statement

This webinar will facilitate proactive considerations to changes in pavement loading due to advancements in truck technology. These advancements impact current pavement design methods for durable and resilient pavements in the future.

Learning Objectives

At the end of this webinar, you will be able to:

(1) Speak to the impacts that emerging truck technologies have on highway pavement loading such as weight and frequency

(2) Identify considerations in pavement design methods and rehabilitation strategies due to anticipated changes in highway loading

Questions and Answers

- Please type your questions into your webinar control panel
- We will read your questions out loud, and answer as many as time allows

Today's presenters

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NATIONAL **ACADEMIES**

Sciences Engineering Medicine

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Materials and **Structures Department**

> **Design and testing of pavements with integrated charging systems for electric vehicles Recent studies in France**

DEC Université
Custave Eiffel

Introduction

To limit global warming France's objective is to be carbon neutral by 2050. For transport, this means **complete decarbonization of land transport by 2050**.

In France, the sector of transport is responsible for **31 % of CO₂ emissions**

94 % of transport emissions come from road transport Therefore to reduce C0₂ emissions, it is **vital to decarbonize road transport**

For **heavy-duty vehicles (HGVs),** solutions for decarbonization are biofuels, battery electric, hydrogen or **Electric Road Systems (ERS).**

ERS consist in supplying electricity continuously to vehicles on the road, to improve the range of the vehicles without the need of very heavy and expensive batteries

Impact of these new ERS technologies on pavements ?

Electric Road technologies

Next important challenge : demonstrating feasibility of road deployment

- Choice of solutions for road integration
- **Design/modelling of these solutions and validation**

Modelling and design of inductive solutions INCIT-EV Project

Road integration of inductive charging systems

Main integration challenges :

- ➢ Material selection for ensuring protection of the charging system and electromagnetic compatibility (no metal)
- ➢ Resistance to traffic loads with systems embedded at low depth
- \triangleright Heat losses of the charging system Impact on pavement materials
- \triangleright Resistance to temperature variations

Need to develop new Models for :

Mechanical behaviour under traffic loads

Thermal behaviour : heat dissipation in the inductive coils

Different modelling approach from classical pavements, due to embedded charging systems **Finite element modelling**

INCIT-EV Project - development of inductive charging demonstrator

System layout Solution for pavement integration

Trench $+$ sealing resin \longrightarrow importance of good bonding

Laboratory testing of the charging system

Need to develop specific tests to determine the performance of the charging system in the road \Rightarrow

Testing of charging efficiency With coils embedded in asphalt material Measurement of heat losses during charging with coils embedded in granular material

Optimisation of charging system

Laboratory testing of solution for road integration

Wheel tracking tests on small scale specimens with embedded coil blocks

Wheel tracking test at 60 °C

Study of rutting resistance under 30000 load cycles

Specimen geometry

Testing of bonding between coil block and sealing resin

4 point

bending

tests

\Rightarrow Selection of suitable coil materials and sealing resins

Jniversité

Finite element calculations (in 3D)

Pavement structure and loading

Material characteristics (linear elastic, at 15 °C)

 Calculation of critical stresses and strains under heavy vehicle axle loads for 3 different load positions

Stresses and strains in Electric Road System under wheel loading

Position $1 - \text{coil}$ in the middle of the wheel path

Position 1 : No significant stresses and strains applied on the coils

Stresses and strains in Electric Road System under wheel loading

Position 3 – wheels centered on the coil

Position 3 : Significant tensile stresses and strains above the coils Possible risk of cracking or debonding

Maximum stresses and strains for different wheel positions

Position $1 - \text{coil}$ in the middle of the wheel path Position 2 – wheels at the edge of the coil Position 3 – wheels centered on the coil \longrightarrow Critical position

Critical stresses and strains with resin 1 Critical stresses and strains with resin 2

Values in red \Rightarrow Risk of failure due to high stress or strain levels

Simplified approach, based on elastic calculations, with classical pavement fatigue failure criteria Need to define more appropriate failure criteria for ERS components

Modelling of thermal behaviour- 2D finite element calculations

Air temperature and sun radiation (daily variations – summer conditions) Air and sky temperatures (°C)
Heat flow (W/m) Air and sky temperatures (°C)) $(W/m²)$ Absorbed sun radiation (W/m² - Tsky sun radiation Tair -radiation sun **Absorbed** Time (Hours) Heat loss in charging system 30% of heat flow

Modelling of thermal behaviour

Daily maximum temperatures in coil and asphalt concrete

Conclusions :

Need to develop specific tests and models to design and evaluate Electric Road systems

Testing :

- \triangleright Need to select suitable materials for the protection of the coils
- ➢ Need to evaluate both mechanical and thermal behaviour
- \triangleright Importance of interfaces and thermal expansion properties
- ➢ Need of tests at different scales (material properties, small scale prototypes, full scale prototypes)

Modelling :

- \triangleright Need to model mechanical and thermal behaviour
- \triangleright Difficulty to define appropriate failure criteria, especially for cyclic loading
- \triangleright Validation of models by appropriate tests is essential

Electric Road systems represent a new research field for road engineers, with lots of challenges to achieve efficient, durable and cost-effective charging solutions !

Accelerated pavement testing Charge as you Drive project

Project Charge as You Drive (CAYD) (2023 – 2026)

Partners : Vinci, Université Gustave Eiffel, Electreon, Elonroad, Hutchinson

Development of inductive ERS demonstrator (Electreon System)

Challenges

- Demonstrate charging **in real conditions on a motorway**, with 3 categories of vehicles : heavy truck, bus and light utility vehicle
- High speed operation (90 km/h)
- High charging power : 200 kW

2023 – 2024 : Laboratory testing of components and inductive coils design improvements **Large APT test on the Nantes accelerated pavement testing facility Modelling of mechanical behaviour under traffic loading**

2025 : Planned construction of 1.5 km long demonstrator of **inductive solution** on motorway A10 near Paris

CAYD project – Accelerated pavement testing on inductive ERS

Need to validate road intergration solution before deployment on a real road

APT facility of Université Gustave Eiffel **Outdoor circular facility**

- 40 m diameter (120 m long track)
- Maximum load per arm : 150 kN
- Maximum loading speed 100 km/h
- Lateral wandering (11 positions)
- Maximum loading capacity \approx 500 000 loads / month
- 3 test tracks mobile machine

CAYD project – APT testing of inductive ERS

Motorway asphalt Pavement structure

25 cm of asphalt materials over granular subbase

Coils placed at 10 cm depth, sealed with appropriate resin

Testing of 3 coil designs with protective materials of different stiffness

+ 3 bonding solutions : Resins A and B, and bitumen emulsion \Rightarrow need to ensure good bonding

7 test sections

Total pavement length : 62 m

Test sections

- **Reference section without coils**
- $1(10m)$ Material 1 Resin A
- **2** (16m) Material 2 Resin A
- **3** (22m) Material 3 Resin B
- **4** (28m) Material 3 Resin A
- **5** (34m) Material 2 Resin B
- **6** (40m) Material 1 Emulsion
- **7** (46m) No Coils
- **8** (52m) Material 2/Material 3 Emulsion

Example of Pavement Instrumentation

Deflection Measurements (FWD) – 65 kN load pulse

Comparison of maximum deflections (at 20 °C) at different numbers of load cycles

- Deflections increase on all sections with coils
- Deflections are similar on all sections except section 3 with soft protective material which presents higher deflections
- No significant increase of deflections with traffic level \Rightarrow No significant pavement damage

Strain measurements

Maximum longitudinal tensile strains at the bottom of asphalt base layers in all sections

Longitudinal Strain at the Base of the Asphalt Structure

- Significant strain increase at high temperature (48 °C on surface)
- No significant strain evolution with traffic at 25 °C (No damage)
- Higher tensile strains on sections 3, 4 and 6, but no "critical" values

Loading conditions:

- 65 kN
- 59 km/h

Strain measurements

• Maximum longitudinal strains in extension above the coils on all sections

- Very large (critical) strains in extension at high temperature (48 °C on surface) on sections 3, 5, 6 \Rightarrow poor performance of resin B and emulsion (**probable debonding**)
- The strains above the coils present the largest differences between sections
- No significant strain evolution with traffic at 25 °C

CAYD project – Summary of APT test results

Comparison of the performance of the different sections

- **Most relevant performance criteria : permanent deformation, deflection, and strains above the coils**
- Sections with emulsion present larger permanent deformations
- Sections with resin B and emulsion present large (critical) tensile strains above the coils (debonding ?)
- Resin A provides by far the best bonding
- **Sections S1 and S2 (materials 1 and 2 with resin A) present the best overall performance**

Thank you for your attention

Pierre Hornych Pierre.hornych@univ-eiffel.com

NORTH AMERICAN PERSPECTIVE

John E. Haddock, Ph.D., P.E. Professor of Civil Engineering Director, Local Technical Assistance Program

TRB Webinar Anticipated Truck Loadings In Pavement Design-Part II 19 December 2024

Current Snapshot

Introduction

- The world has approximately 64 million km (40 million miles) of roads
- Approximately 8.3 million km (5.2 million miles) of those roads, ~13%, are in North America
- Approximately 6.6 million km (4.1 million miles) of North American roads, ~80%, are in the United **States**

US Road Statistics

US annual freight value, \$13.5 trillion

Sustainability

Long-term transportation emission objectives

- Gradual transfer from a fossil-based energy source to other renewable sources
- Promotion of alternative modes of transportation that generate less Greenhouse Gas (GHG) emissions
- Improvement of vehicle and fuel technology

2021 U.S. GHG Emissions by Economic Sector [1]

Electric Vehicles and Sustainability

- EVs can assist in reducing transportation-generated emissions²
- EVs can reduce fuel costs due to the high efficiency of electricdrive components²
- Heavy-Duty Vehicles (HDVs) account for approximately 25% of transportation-related GHG emissions, despite making up a small fraction (6%) of the total vehicle fleet²
- De-fossilizing HDVs can reduce CO2 emissions as they emit approximately 60% less GHG than diesel-powered fleet³

Heavy Duty EV Opportunities

HDEVs require significantly larger batteries than lightduty vehicles to support long distances and high energy demands

Larger batteries add significant weight to HDEVs, leading to higher road stresses, increased wear on infrastructure, and reduced payload capacity

Mining and processing materials like lithium, cobalt, and nickel for larger batteries have environmental and social impacts

Given their higher energy demand, HDVs necessity high-capacity charging station, placing substantial strain on the power grid

- A battery for a HDEV may weight up to 7,200 kg (16,000 lbs.) which may add between 1,800-2,400 kg (4,000 to 5,300 lbs.) to the overall weight of the HDEV in comparison to a traditional dieselpowered HDV⁴
- Due to heavier weights caused by EV battery sizes, load sizes must be decreased to compensate for existing vehicle weight limits on roads and bridges 5
- \blacksquare This has led some states to reevaluate the maximum gross weight of vehicles for those powered by alternative fuels⁶

HDEV Weight Considerations

- According to the Department of Transportation, a 900-kg (2,000-lbs) axle weight increase can cause 50% more pavement damage
- Higher axle loads result in increased pavement strain, accelerating damage and overall pavement deterioration⁷
- Damage is concentrated in corridos with the highest freight traffic (urban and major freight routes)
- The need for more frequent maintenance and rehabilitation increases lifecycle costs for pavements exposed to heavier vehicles
- Thin pavements can incur up to 23% higher costs compared to standard pavements⁷

HDEVs with heavier batteries significantly increase axle loads, leading to higher pavement stress, which accelerates damage and reduces service life

The distribution of battery weight (front, rear, or evenly spread) critically impacts stress distribution and road degradation, with uneven placement causing localized failures

Acceleration and braking in HDEVs amplify transient stresses on pavements, particularly affecting flexible pavements, which are more sensitive to these forces

The larger torque of HDEVs, particularly during acceleration and braking, causes significant longitudinal stresses

Dynamic Wireless Power Transfer

- Reduce battery size and vehicle cost
- Allow trucks to have more useful weight
- Reduce production and transportation costs
- Potentially increase profits

- DWPT reduces the need for large batteries in HDEVs by enabling on-the-move charging, improving payload capacity and reducing upfront battery cost, which constitute up to 50% of total vehicle cost in HDEVs⁹
- **Downsizing battery requirements through DWPT significantly decreases reliance on costly raw** materials like lithium and cobalt
- Continuous charging via DWPT reduces the need for frequent charging stops, improving delivery efficiency and reducing delivery times
- **The cost competitiveness of DWPT depends on achieving high utilization ratios**⁹

DWPT Feasibility¹⁰

- Systems for HDVs are competitive with conventional diesel trucks at an energy cost of 30 ₵/kWh
- Implementing DWPT on high-traffic routes is feasible, with estimated construction costs ranging from three to four times higher per lane-mile than current construction
- DWPT requires additional substations near highways
- Renewable energy sources might be used to meet energy demands
- Payback periods for an early adoption range between 20 and 25 yeas, largely dependent on the penetration level of EVs adopting DWC technology

Indiana Initial Tests

- Investigate the mechanical and thermal performance of DWPT-pavement
- Two scale pavements with embedded DWPT in accelerated pavement testing
- Conduct testing to assess the pavement performance due to embedded DWPT components

Indiana Pilot

- DWPT testbed, 400 m (¼ mile) US 52/US 231
- **The Transition the embedment of DWPT technology from a** controlled test setting to implementation on a real roadway structure
- Enable the research team (Purdue/INDOT/Contractors) to develop methods to efficiently install coils within a practical roadway
- **Explore methods to lower installation costs**

Michigan Pilot

- 1.6 km (1 mile) wireless Electric Road System (ERC) in downtown Detroit
- The goal of the pilot will be to showcase the viability and effectiveness of wireless dynamic charging on public roads for multiple vehicle types and use cases in a real-world scenario, such as, but not limited to, transit buses, passenger shuttles, and last-mile delivery trucks

Central Florida Expressway

- SR 516 will be equipped to recharge batteries of electric cars and trucks as they drive along the tollway
- System will provide charging at up to 200 kW (for HDEVs)

20-Year Roadway-Electrification Roadmap

the US.

installed in Utah,

Indiana, and Florida.

supply chain is built

out.

key locations across established. Roadways expand from metro areas.

THANK YOU

 $12/19/2024$ **52**

- *1. Environmental Protection Agency(2023). Sources of Greenhouse Gas Emissions. Retrieved from <https://www.epa.gov/ghgemissions/sources-greenhouse-gas-emissions>.*
- 2. Environmental Protection Agency (2021). *Inventory of U.S. Greenhouse Gas Emissions*
- 3. The International Council on Clean Transportation (2023). *A comparison of the life cycle greenhouse gas emissions of European heavy-duty vehicles and fuels*.
- 4. R. E. Helou et al. (2022). *The Impact of Heavy-Duty Vehicle Electrification on Large Power Grids: A Synthetic Texas Case Study*
- 5. Federal Highway Administration (2009) *Exploring Vehicle Size and Weight Solutions*
- 6. Institute for Energy Research (2023) *Environmental Impacts of Lithium-Ion Batteries*
- 7. J. Harvey et al. (2020) *Effects of Increased Weights of Alternative Fuel Trucks on Pavement and Bridges*
- 8. J. Hernandez et al. (2024) *Effect of Heavy-Duty Electric Vehicles on Tire-Pavement Contact Forces*
- 9. T. Constantino (2024) *Assessing the Viability of DWPT in Long Haul Freight Transport: A Techno-Economic Analysis from Fleet Operators' Standpoint.*
- 10. D. Haddad et al. (2022) *Economic Feasibility of Dynamic Wireless Power Transfer Lanes in Indiana Freight Corridors*

Anticipated Truck Loadings in Pavement Design and Potential Impacts on Road Network Performance and Operation: An Australian **Perspective**

Tyrone Toole, NTRO National Practice Leader, Asset Performance

Scope of presentation

- 1. Anticipated changes in loading and potential impacts on road networks and users
	- Focus on most common pavement types (unbound granular with thin bituminous surfacings)
- 2. Pavement and surfacing assets What does it mean?
	- Components of pavement wear
	- Status of performance models
- 3. Future pavement management systems and strategic analysis
- 4. Summary and Next steps

The drivers and associated loading changes

- Emissions reductions targets & timescales
	- 43% below 2005 levels by 2030
	- Net zero by 2050
	- Anticipated power trains for low and zero emissions vehicles (LZE) increase pavement loading considerably
- Transport productivity
	- Drive for increased payloads and less trips
	- Ministerial support for country-wide change
- Likely vehicle loading changes for LZE HV
	- From 6t to 7.5t possibly up to 9t on steer axle (25% to 50% higher)
	- From 16t to 18t 20t on (twin) drive axles (12% to 25% higher)
- Pavement loading consequences and our knowledge and experience base
- Identifying and addressing areas of greatest uncertainty. NB: sprayed bituminous seals on granular road bases represent 85% of the Australian network.

Components of pavement wear – what we believe we know, or do not know so well

Status of performance models

Deformation & Fatigue

- **Primary load issue**: Vertical load
- **Distress modelling**: Have performance models
- Models related to load, ESAs/ SAR concepts, Reference loads
- **Extrapolation**: Some needed,
- **Analysis forecast risk** not excessive relative to underlying research

Surfacing distresses

- **Primary load issue:** Vertical & horizontal
- **Distress modelling:** No performance models
- **Extrapolation: I**mpossible no models
- **Approach:**
	- Consider changes in treatments and/or service lives of treatments AND criticality of locations, alignment etc.
	- Re-examine vehicle loading / dynamic loading models

What might it mean for surfacings?

- All sites
	- Shorter lives
	- Heavier more costly future treatments
	- Most at risk
		- 'Fresh' surfacings
		- 'Mature' Surfacings increasing issue with low budgets
- Highly stressed sites
	- All of the above, but more
- A word of caution
	- Our design process is largely empirical wit<u>hi</u>n known limits, conditions – **The latter will change**

Current target lives are 'oxidation-based' under typical conditions, how will distress initiation and progression change?

Future pavement analyses

- Will they be the same with some differences or what? **YES, mostly the same but address pavement & surface effects**
- Foundational investment principles **THEY STILL APPLY**
	- The 'Goldilocks' principle finding the combination of treatment strategies that minimise future costs
	- 'Stitch-in-time' a fit for purpose pavement still needs timely preventive maintenance
- Use cases and uptake scenarios what might they be?
- Vehicle types and configuration

Pavement damage: Relationships for network level application **Impact of pavement strength**

Use of deterministic models from observational studies

- Change in pavement surface condition
	- Cracking
	- Rutting
	- Roughness (Ride quality)
- Change in structural condition
	- Increase in pavement deflection
	- Reduction in pavement (modified) structural number
- Key independent, contributing variables
	- Pavement type and structure
	- Traffic loading, Initial in-service strength, Climate
	- Other factors such as drainage quality, road configuration (widths, sealed shoulders etc)

ALF: Impact of deliberate pavement wetting

Pavement damage: Accounting for pavement loading configuration in 'thin' flexible pavements

- ESA = Equivalent standard (80 kN) axles
- For a single vehicle proportional to

 $sum = \sum_{n=x}^{1} (Axle \ or \ Group \ Load/Ref)^{\rm LDE}$

Ref = Reference load for axle/ axle group and tyre dimensions which contributes the same damage as a standard 80kN axle load.

 $LDE =$ load damage exponent, typically 4 (Seal with granular base (SS), 5 (Asphalt base), 12 (Cemented base) **Yeo 2008**

Table 7.7: Loads on axle groups with dual tyres which cause same damage as a Standard Axle

Loads on axle groups with single tyres which cause same damage as a Standard Axle **Table 7.8:**

Super single – Ref Load, 73 kN Ultra wide single, Ref Load 77 kN

Future uptakes and potential loading

- Future loading will vary
	- Back to base
	- Line haul
- Uptake rates uncertain
	- Important to test scenarios low to high, and impacts on design / pavement management strategies
- Uncertain but likely sources of additional costs
	- Costs not directly proportional to additional loading (typically less, but we are pushing the limit and budgets are tight)
	- The Sleeper the reality of less-than-optimal funding means risks are high and comprehensive analysis required and is in progress.

Example proportional ESA change over time by uptake scenario and pavement type

Queensland research: Analysis of sample of network (100m segments)

Analysis framework and scope

Analysis Scope and Rules

- 30-year analysis period
- Traffic volumes and loading reflect uptake scenarios
- 3 pavement types (SS, AC, CS)
- Optimisation maximisation of pavement condition (Improvement in PCI) with 'ideal' funding for target LOS and under budget constraint

Analysis set up

- Intervention levels and treatment selection based on traffic levels
- Accounting for structural condition through tracking DEF/SNC based on TSD / IPAVE data and accounting for non-structural treatments
- Use of NTRO developed Austroads 2010 Road Deterioration models

Reporting

- Costs (by year, treatment type etc)
- Condition (common measures of cracking, rutting and roughness, structural parameters)
- Tabular and graphical, PowerBI

Proposed whole of network representation

• **Physical sections**

- Best representation of actual conditions
- Results can be reviewed directly and on site
- Provide input to stereotypes
- Requires detailed data with analysis being bigger (longer in time)
- **Representative sections or stereotypes**
	- Illustrative of conditions and needs
	- Some review possible
	- If designed well could provide a sufficiently accurate estimate at a network level

Summary and Concluding Remarks

- 1. The challenge
	- Rate of consumption of existing assets will accelerate based on the scale of changes in loading
	- Treatment demand and retreatment costs will be higher
- 2. What will the future hold and what to do
	- Forecasts will continue to be uncertain
	- Addressing areas of greatest performance uncertainty and highest risk/impact is vital
- 3. Better to be ready and acknowledge that nothing comes free our greener future needs investment and communication / coordination. Let's share.

Our existing knowledge base and current studies

- Current sources (Austroads)
	- Road deterioration and works effects models
	- Pavement design, surfacing and rehabilitation guides
	- Sustainable use of available materials
	- Framework for asset preservation and renewal
	- Accelerated loading studies
- Australian Transport Assessment and Planning guidelines
	- PV2 Road parameter values
	- PV5 Environmental parameter values
- Agency supported studies

- **Ongoing studies**
	- **NACOE A68 - Impact Assessment of the Introduction of Low and Zero Emission Heavy Vehicles on Road and Transport Infrastructure**,
	- **Other NACOE and WARRIP studies**
		- Marginal cost of additional load related road wear
		- Sustainability assessment tool (SAT4P)
		- Changes to HV masses and dimensions and effect of wide tyres
	- **Austroads NEF6392 - Future Freight Vehicles and Buses Implications for Road Managers – Pavement Analysis**
		- Review of pavement loading and available modelling
		- Applying uptake forecasts to inform case studies of pavement impacts and investment needs

Thank you

Our NTRO team and partners Collaborating member agencies and Austroads

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