

# Obsolescence Management and System Safety Directed Asset Management for Technology-Based Rail Transit Systems



## Rail and Transit Systems

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# Introduction

## ◆ The Challenge

- Maintaining existing rail transit operating systems in a state-of-good-repair, within the constraints of available funding
- Continuing to provide safe, reliable service to passengers as rail transit operating systems approach the end of their design life
- Responding to demand for more capacity and enhanced capabilities

## ◆ The Solution

- Innovative approaches to the management of equipment obsolescence to obtain the best return on investment; a holistic “total systems” approach throughout the life span of the system

# Rail Transit Operating Systems

- ◆ Complex integration of many systems, facilities, processes and people supporting safety functions
  - Control centers                      System operational monitoring
  - Rolling stock                        Operations
  - Trackwork                            Maintenance
  - Traction power                      Security and Emergency Preparedness
  - Signaling and train control systems
  - Communications and passenger information systems
- ◆ Asset management and obsolescence management are today typically handled reactively
  - At what cost to safety?

# So What is Changing?

- ◆ Traditional rail transit operating systems
  - Did not use microprocessor-based technology
  - Equipment suppliers provided spare parts directly to the agency over the long-term



- ◆ Recent trends
  - Rapidly evolving microprocessor-based technology
  - Software supported mission-critical functionality
  - Outsourcing to 3<sup>rd</sup>-party vendors
  - Computer-based maintenance and inventory systems
  - Increased use of commercial off-the-shelf systems (COTS)

# Implications of using COTS

## ◆ Pros

- Potential lower initial equipment costs
- Important in a competitive procurement process that does not consider life cycle costs



## ◆ Cons

- COTS can have shorter life cycles than that of the rail transit operating system
- COTS may not have historic safety performance record
- Expectation gap between transit agencies and 3rd party vendors

# Obsolescence Management

- ◆ The need to manage obsolescence is now being faced at an unprecedented rate
- ◆ Obsolescence occurs when a product becomes unavailable as a result of:
  - Newer Technology
  - Expired Material
  - Global Economy
  - Company Bankruptcy
  - Company Merger
  - Evolving Policy
  - Evolving Requirement
  - Evolving Regulation



# Obsolescence Management

## ◆ Fundamental questions

- How to anticipate and detect obsolescence?
  - Indicators that can be collected transparently
- What alternatives and contingencies are in place?
  - Multiple suppliers, replacement strategy
- When need exceeds available funding, what criteria guide choices?
  - Safety criteria, business criteria (e.g. customer comfort)
- Should the system be replaced rather than maintained?
  - RIO analyses
- How to ensure system safety is not compromised?
  - Monitor safety application conditions

# Obsolescence Risks

- ◆ Major risk contributors
  - Relying on suppliers to identify and mitigate obsolescence
  - Insufficient consideration of obsolescence during procurement
  - Insufficient understanding of demand for spare parts
    - Life cycle cost models can be validated during O&M and procurement plans revised accordingly.
  
- ◆ Risk mitigation requires a pro-active approach to obsolescence management
  - Engage your supply chains with win-win strategies
  - Review the procurement process for indicators and gaps
  - Consider the system as an integrated whole; the performance of one part may cause ripples or tidal-waves across the system



# Proactive Asset Management Approach

- ◆ Define objectives and prioritize initiatives by
  - Categorizing assets wrt safety and RAM significance
    - SIL, MTBF, MTBSAF, A, MTTR
  - Refine estimates for useful life and replacement schedule
  - Address obsolescence during initial design and procurement
  - Monitor trends of major and minor repairs, incidents
  - Forecast future needs with consideration of remaining useful life and replacement costs
- ◆ Assess the effectiveness of each initiative
  - to ensure future decisions are based on a solid foundation and to support the case for funding needs

# Design Considerations

- ◆ Life cycle costs as design criteria
  - Factor the costs of preventative and corrective maintenance including downtime, spares and manpower
- ◆ Exploit Technology with Intelligent Assets
  - Intelligent asset has pertinent system status
  - Designs with intelligent assets integrated into the O&M program during the design can enhance safety and reduce the risks/costs associated with O&M oversights
    - confirm maintenance task to be performed upon arrival on site
    - confirm operating restrictions are in place
    - replay the safety brief
    - record the work done

# Procurement Considerations

- ◆ Identify indicators for approaching obsolescence
- ◆ Consider long-lead replacement constraints
- ◆ Classic EOL strategies have potential benefits and risks; an innovative approach can find the balance
  - Life Time Buy                      After-market supplier
  - Last Time Buy                      Emulation
  - Substitution (form/fit/function equivalent)
  - Re-design                          Inventory Survey
- ◆ Develop evaluation criteria for selection of suppliers to manage EOL risk
- ◆ Warranty criteria and warranty recovery program

# Asset Management Considerations

- ◆ Decision support
  - “What-if?” analyses
  - Multi-factor investment prioritization
  - Coordinated investment planning
  - Contingency and alternative planning
  - Review performance of decisions



# System Safety Considerations

- ◆ A transit system operates as the integration of many functions supported by people, equipment and processes
  - When one element degrades or is replaced, what is the impact on other elements and on the transit system overall?
    - Monitor indicators supporting system safety program
- ◆ Ensuring safety is maintained as assets degrade
  - Safety is dependent upon the reliability and availability
    - Degraded performance can manifest as dormant failures, increased safety risk
  - New technologies may not have historic safety data
  - Software cannot be tested exhaustively; a rigorous process must be followed

# Final Words

- ◆ **Obsolescence is a fact of life and can be managed**
  - Requires a full life cycle approach that considers all operating system elements
- ◆ **Transit Agencies, Consultants and Suppliers working together can:**
  - Define and execute a proactive asset management process
  - Proactively manage equipment obsolescence
  - Provide for the continued safe and reliable service to passengers

# Question and Answer

# Thank You

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